Control stations
For XB5 pushbuttons, switches and pilot lights Ø 22 with plastic bezel

(1):

Number of cut-outs	Number (●)
1	1
2	2
3	3
4	4
5	5



Complete stations with 1 pushbutton, selector switch or key switch
(light grey RAL 7035 base with dark grey RAL 7016 lid)

Degree of protection			IP 65 / Nema 4X and 13 / Class II				
Dimensions (mm)	W x H x D		68 x 68 x 113 max. (with key release Ø 40 mushroom head pushbutton)				
Fixing (mm)			2 x Ø 4.3 on 54 mm centres				
Function			**1 Start or Stop function**			**1 Start-Stop function**	
		Marking	On spring return push			On legend holder and legend below head	
Number and type of pushbutton/selector switch/key switch			1 flush green p/b	1 flush red p/b	1 projecting red p/b	1 2 position stay put selector switch or key switch	
						Black handle	Key n° 455 (key withdrawal LH pos.)
References	NO	**I**	**XALD102**	–	–	–	–
		Start	**XALD103**	–	–	–	–
		O - I	–	–	–	**XALD134**	**XALD144**
		O	–	**XALD112**	**XALD115**	–	–

(1) **Empty enclosures:**
Basic reference: **XALK0●**, replace the ● by the number of cut-outs required (see cut-out table above)



Function		**Emergency stop** (2) (light grey RAL 7035 base with yellow RAL 1012 lid)	
Number and type of mushroom head pushbutton		1 red Ø 40 head, turn to release	1 red Ø 40 head, key release
Latching mechanism		Trigger action (EN/ISO 13850)	Trigger action (EN/ISO 13850)
References	NC	**XALK178**	XALK188
	NC + NC	**XALK178F**	XALK188F
	NO + NC	XALK178E	**XALK188E**
	NC + NC + NO	**XALK178G**	**XALK188G**

(2) Emergency stop trigger action and mechanical latching pushbuttons conform to standards EN/IEC 60204-1 and EN/ISO 13850, to Machinery Directive 2006/42/EC and to standard EN/IEC 60947-5-5.

(1) **Empty enclosures:**
Basic reference: **XALD0●**, replace the ● by the number of cut-outs required (see cut-out table above)



Complete stations with 2 and 3 pushbuttons or 2 pushbuttons + 1 pilot light
(light grey RAL 7035 base with dark grey RAL 7016 lid)

Dimensions (mm)	W x H x D		2-way control stations: 68 x 106 x 62; 3-way control stations: 68 x 136 x 87					
Fixing (mm)			2-way control stations: 2 x Ø 4.3 on 54 x 68 centres; 3-way control stations: 2 x Ø 4.3 on 54 x 98 centres					
Function			**Start-Stop functions**			**2 functions**	**3 functions**	
		Marking	On spring return push					
Number and type of pushbutton/pilot light			1 flush green p/b 1 flush red p/b	1 flush green pushbutton 1 flush red pushbutton 1 red pilot light with integral LED		1 flush white p/b 1 flush black p/b	1 flush white p/b 1 flush red p/b 1 flush black p/b	1 flush white p/b 1 Ø 30 red mush-room head p/b 1 flush black p/b
				24 V AC/DC	230 V AC			
References	NO + NC	**I - O**	**XALD213**	**XALD363B**	**XALD363M**	–	–	–
		Start - Stop	**XALD215**	–	–	–	–	–
	NO + NO	⇕	–	–	–	**XALD222**	–	–
	NO + NC + NO	⇕	–	–	–	–	**XALD324**	**XALD328**

Accessories	**Standard contact blocks**		**Light blocks with integral LED, colour red**	
Description	NO contact	NC contact	24 V AC/DC	230 V AC
References	**ZENL1111**	**ZENL1121**	**ZALVB4**	**ZALVM4**