Magelis GTO
User Manual

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The information provided in this documentation contains general descriptions and/or technical characteristics of the performance of the products contained herein. This documentation is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications. It is the duty of any such user or integrator to perform the appropriate and complete risk analysis, evaluation and testing of the products with respect to the relevant specific application or use thereof. Neither Schneider Electric nor any of its affiliates or subsidiaries shall be responsible or liable for misuse of the information contained herein. If you have any suggestions for improvements or amendments or have found errors in this publication, please notify us.

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All pertinent state, regional, and local safety regulations must be observed when installing and using this product. For reasons of safety and to help ensure compliance with documented system data, only the manufacturer should perform repairs to components.

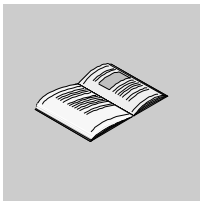
When devices are used for applications with technical safety requirements, the relevant instructions must be followed.

Failure to use Schneider Electric software or approved software with our hardware products may result in injury, harm, or improper operating results.

Failure to observe this information can result in injury or equipment damage.

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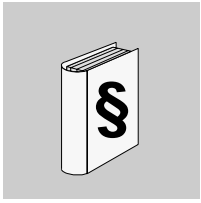
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Safety Information



Important Information

NOTICE

Read these instructions carefully, and look at the equipment to become familiar with the device before trying to install, operate, or maintain it. The following special messages may appear throughout this documentation or on the equipment to warn of potential hazards or to call attention to information that clarifies or simplifies a procedure.



The addition of this symbol to a Danger safety label indicates that an electrical hazard exists, which will result in personal injury if the instructions are not followed.



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

⚠ DANGER

DANGER indicates an imminently hazardous situation which, if not avoided, **will result in** death or serious injury.

⚠ WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, **can result in** death or serious injury.

⚠ CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, **can result in** minor or moderate injury.

NOTICE

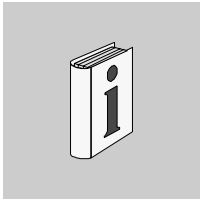
NOTICE is used to address practices not related to physical injury.

PLEASE NOTE

Electrical equipment should be installed, operated, serviced, and maintained only by qualified personnel. No responsibility is assumed by Schneider Electric for any consequences arising out of the use of this material.

A qualified person is one who has skills and knowledge related to the construction and operation of electrical equipment and its installation, and has received safety training to recognize and avoid the hazards involved.

About the Book



At a Glance

Document Scope

This document describes how to use the Magelis GTO.

Validity Note

This document is valid for Magelis GTO with Vijeo Designer version 6.1.0 or later.

The technical characteristics of the device(s) described in this manual also appear online. To access this information online:

Step	Action
1	Go to the Schneider Electric home page *www.schneider-electric.com*.
2	In the **Search** box type the model number of a product or the name of a product range. ● Do not include blank spaces in the model number/product range. ● To get information on a grouping similar modules, use asterisks (*).
3	If you entered a model number, go to the **Product datasheets** search results and click on the model number that interests you. If you entered the name of a product range, go to the **Product Ranges** search results and click on the product range that interests you.
4	If more than one model number appears in the **Products** search results, click on the model number that interests you.
5	Depending on the size of your screen, you may need to scroll down to see the data sheet.
6	To save or print a data sheet as a .pdf file, click **Download *XXX* product datasheet**.

The characteristics presented in this manual should be the same as those that appear online. In line with our policy of constant improvement we may revise content over time to improve clarity and accuracy. In the event that you see a difference between the manual and online information, use the online information as your reference.

Product Related Information

⚠ WARNING

UNINTENDED EQUIPMENT OPERATION

The application of this product requires expertise in the design and programming of control systems. Only persons with such expertise should be allowed to program, install, alter, and apply this product.

Follow all local and national safety codes and standards.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

User Comments

We welcome your comments about this document. You can reach us by e-mail at techcomm@schneider-electric.com.

Overview

1

Overview

This chapter describes the panels and general topics such as package contents and standards.

What's in this Chapter?

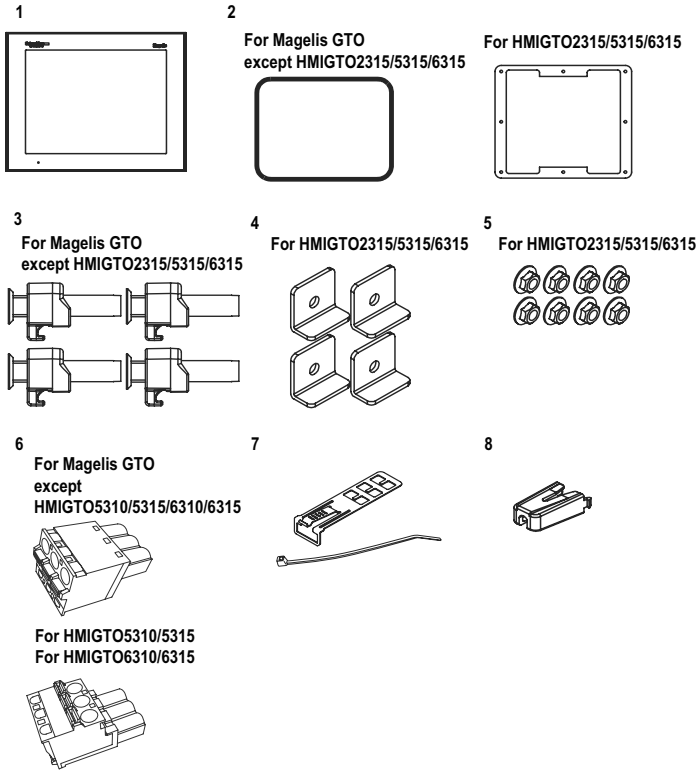
This chapter contains the following topics:

Topic	Page
Magelis GTO Package Contents	10
Certifications and Standards	11
Magelis GTO Panels	12

Magelis GTO Package Contents

Overview

Verify all items listed here are present in your package:



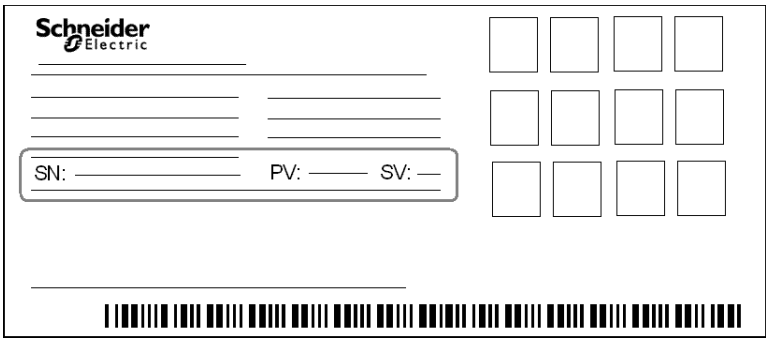
1 Magelis GTO: 1
2 Installation gasket: 1 (attached to the panel)
3 Installation fasteners: 4 per set
4 Brackets: 4
5 M4 Hex Nuts: 8
6 DC power connector: 1[*1]
7 USB cable clamp Type A: 1 set (1 clip and 1 tie)
8 USB cable clamp mini-B: 1 (1 USB holder)
9 Magelis GTO Quick Reference Guide: 1

This product has been carefully packed with special attention to quality. However, should you find anything damaged or missing, contact your local distributor.

[*1] You can use the DC power connector for HMIGTO1300/1310/2300/2310/2315/3510/4310 to supply power to HMIGTO5310/5315/6310/6315. However the reverse is not possible. You cannot use the power connector for HMIGTO5310/5315/6310/6315 on HMIGTO1300/1310/2300/2310/2315/3510/4310.

Revision

You can identify the product version (PV), revision level (RL) and the software version (SV) from the unit product label.



Certifications and Standards

Introduction

Schneider Electric submitted this product for independent testing and qualification by third-party listing agencies. These agencies have certified this product as meeting the following standards.

Agency Certifications

The Magelis GTO is certified by the Underwriters Laboratory according to:
- UL 508 and CSA C22.2 n°142 for Industrial Control Equipment

Refer to the Schneider Electric web site for installation guidelines.

For detailed information, contact your local distributor or see the catalog & marking on the product.

Hazardous Substances

The Magelis GTO is designed for compliance with:
- WEEE, Directive 2002/96/EC
- RoHS, Directive 2002/95/EC
- RoHS China, Standard SJ/T 11363-2006

CE Markings

This product conforms to the necessary requirements of the following Directives for applying the CE label:
- 2006/95/EC Low Voltage Directive
- 2004/108/EC EMC Directive

This conformity is based on compliance with EN61000-6-4, EN61000-6-2 .

⚠ WARNING

RISK OF EXPLOSION IN HAZARDOUS LOCATIONS

- Verify that the power, input and output (I/O) wiring are in accordance with Class I, Division 2 wiring methods.
- Do not substitute components that may impair compliance to Class I, Division 2.
- Do not connect or disconnect equipment unless power has been switched off or the area is known to be non-hazardous.
- Securely lock externally connected units and each interface before turning on the power supply.
- Do not use, connect, or disconnect USB (mini-B) cable connections in hazardous locations. USB (mini-B) interface is for temporary connection only during maintenance and setup.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

⚠ WARNING

RISK OF EXPLOSION IN HAZARDOUS LOCATIONS

- Do not disconnect while circuit is live or unless the area is known to be free of ignitable concentrations.
- Potential electrostatic charging hazard: wipe the front panel of the terminal with a damp cloth before turning ON.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

KC Markings

사용자안내문

기 종 별	사 용 자 안 내 문
A급 기기 (업무용 방송통신기자재)	이 기기는 업무용(A급) 전자파적합기기로서 판매자 또는 사용자는 이 점을 주의하시기 바라며, 가정외의 지역에서 사용하는 것을 목적으로 합니다.

Magelis GTO Panels

Critical systems, alarms and handling Requirements

Critical alarm indicators and system functions require independent and redundant protection hardware and/or mechanical interlocks.

When you cycle power, wait at least 10 seconds before restoring the power to the panel after it has been turned off. Switching the power OFF and ON quickly can damage the panel.

In the event the screen cannot be properly read, for example, if the backlight is not functioning, it may be difficult or impossible to identify a function. Functions that may present a hazard if not immediately executed, such as a fuel shut-off, must be provided independently of the panel. The machine's control system design must take into account the possibility of the backlight no longer functioning and the operator being unable to control the machine or making mistakes in the control of the machine.

⚠ WARNING

LOSS OF CONTROL

- Consider the potential failure modes of control paths in the machine control system design, such as:
  - the possibility of backlight failure,
  - unanticipated link transmission delays or failures,
  - the operator being unable to control the machine,
  - the operator making errors in the control of the machine.
- Provide a means to achieve a safe state during and after a path failure for critical control functions such as emergency stop and overtravel stop.
- Provide separate or redundant control paths for critical control functions.
- Test individually and thoroughly each implementation of the panel for correct operation before service.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

For additional information, refer to NEMA ICS 1.1 (latest edition), "Safety Guidelines for the Application, Installation, and Maintenance of Solid State Control" and to NEMA ICS 7.1 (latest edition), "Safety Standards for Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems" or their equivalent governing your particular location.

⚠ WARNING

UNINTENDED EQUIPMENT OPERATION

- Do not use this equipment as the only means of control for critical system functions such as motor start/stop or power disconnect.
- Do not use this equipment as the only notification device for critical alarms, such as device overheating or overcurrent.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Handling the LCD panel

The following characteristics are specific to the LCD panel and are considered normal behavior:

- LCD screen may show unevenness in the brightness of certain images or may appear different when seen from outside the specified viewing angle. Extended shadows, or crosstalk may also appear on the sides of screen images.
- LCD screen pixels may contain black and white colored spots and color display may seem to have changed.
- When the same image is displayed on the screen for a long period, an afterimage may appear when the image is changed. If this happens, turn OFF the panel, wait 10 seconds and then restart the panel.

NOTE: Change the screen image periodically and try not to display the same image for a long period of time.

⚠ CAUTION

SERIOUS EYE AND SKIN INJURY

The liquid in the LCD panel contains an irritant:
- Avoid direct skin contact with the liquid.
- Wear gloves when you handle a broken or leaking unit.
- Do not use sharp objects or tools in the vicinity of the LCD touch panel.
- Handle the LCD panel carefully to prevent puncture, bursting, or cracking of the panel material.

Failure to follow these instructions can result in injury or equipment damage.

If the panel is damaged and any liquid comes in contact with your skin, immediately rinse the area with running water for at least 15 minutes. If the liquid gets in your eyes, immediately rinse your eyes with running water for at least 15 minutes and consult a doctor.

Device Connectivity

2

Introduction

This chapter presents the equipment you can connect to the panel.

What's in this Chapter?

This chapter contains the following topics:

Topic	Page
System Design	16
Accessories	21

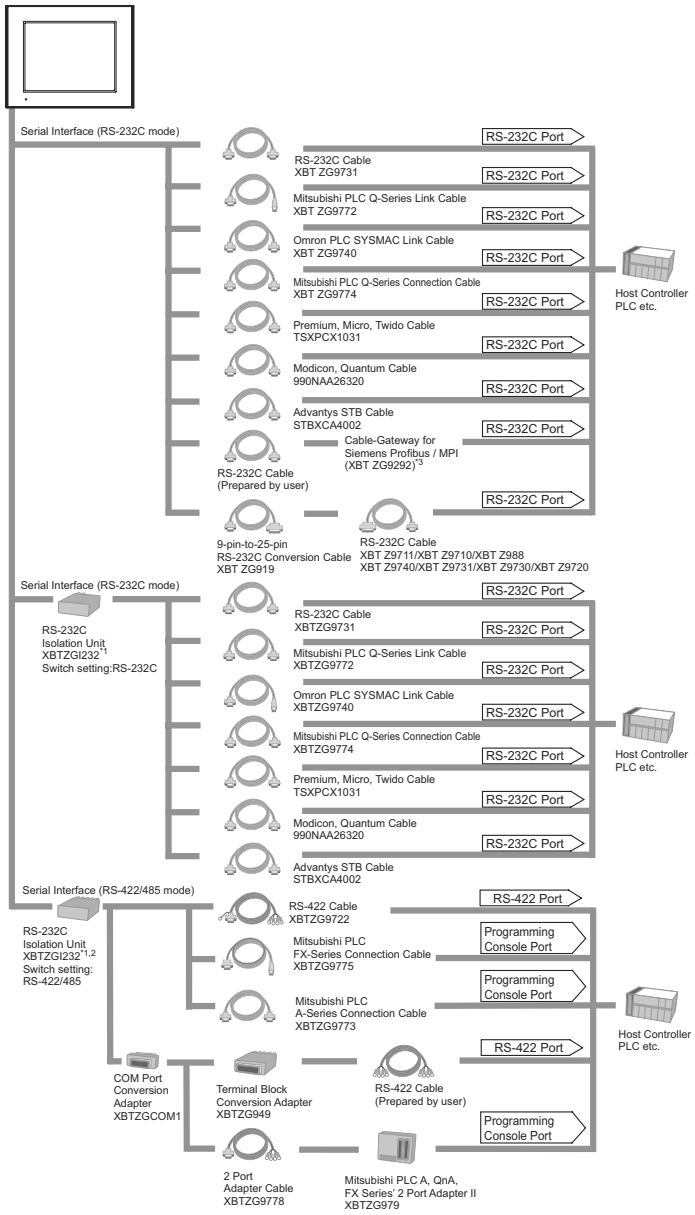
System Design

Introduction

The following diagrams represent equipment you can connect to the panel.

	COM1	COM2
HMIGTO1300	RS-232C *(see page 17)*	RS-485 *(see page 19)*
HMIGTO1310	RS-232C / RS-485 *(see page 18)*	–
HMIGTO2300	RS-232C *(see page 17)*	RS-485 *(see page 19)*
HMIGTO2310	RS-232C *(see page 17)*	RS-485 *(see page 19)*
HMIGTO2315	RS-232C *(see page 17)*	RS-485 *(see page 19)*
HMIGTO3510	RS-232C *(see page 17)*	RS-485 *(see page 19)*
HMIGTO4310	RS-232C *(see page 17)*	RS-485 *(see page 19)*
HMIGTO5310	RS-232C *(see page 17)*	RS-485 *(see page 19)*
HMIGTO5315	RS-232C *(see page 17)*	RS-485 *(see page 19)*
HMIGTO6310	RS-232C *(see page 17)*	RS-485 *(see page 19)*
HMIGTO6315	RS-232C *(see page 17)*	RS-485 *(see page 19)*

RUN Mode Peripherals - RS-232C

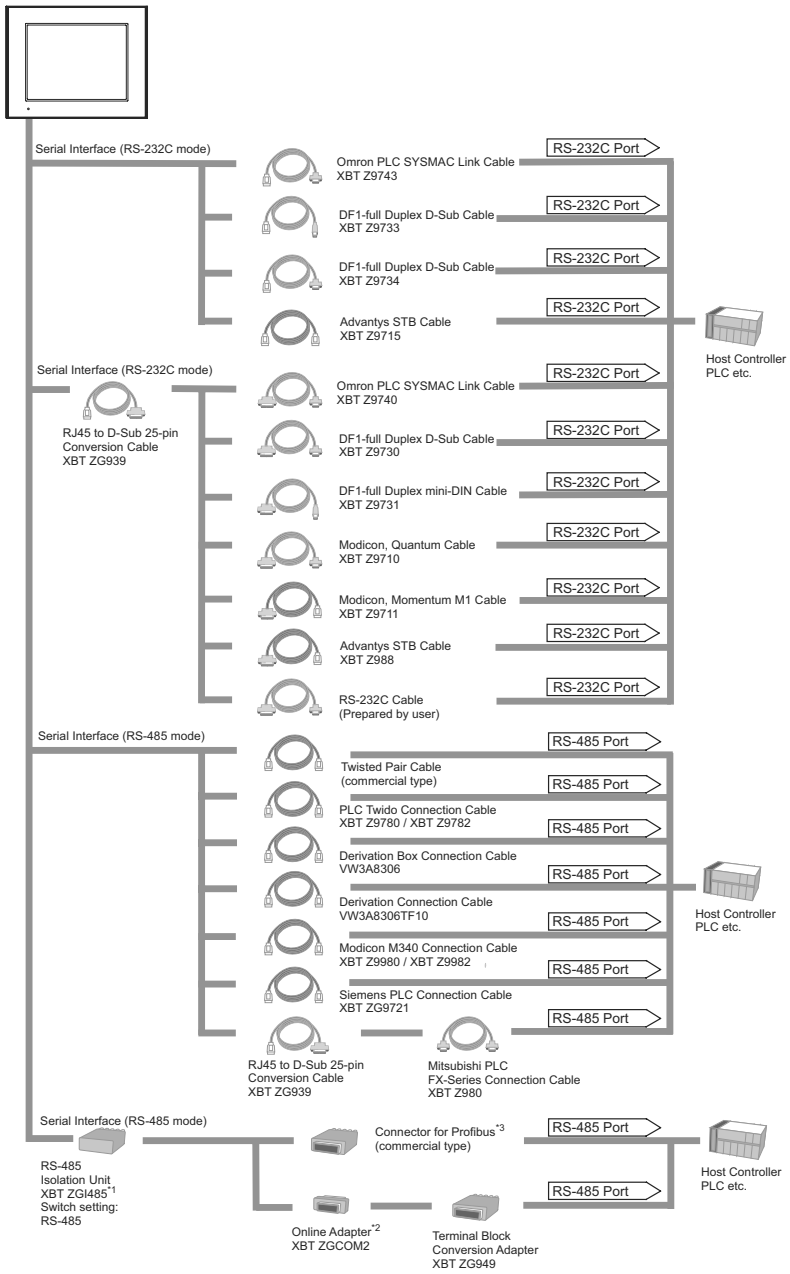


*1 When connecting the XBTZGI232, the COM port's pin 9 setting should be VCC. You can define COM port settings in Vijeo Designer version 6.1.0 or later or in the Magelis GTO's offline menu.

*2 The RS-232C Isolation Unit does not work with RS-422/485 (2 wire) communication.

*3 Cable-Gateway for Siemens Profibus / MPI (XBT ZG9292) is not supported by HMIGTO1310.

RUN Mode Peripherals - RS-232C / RS-485

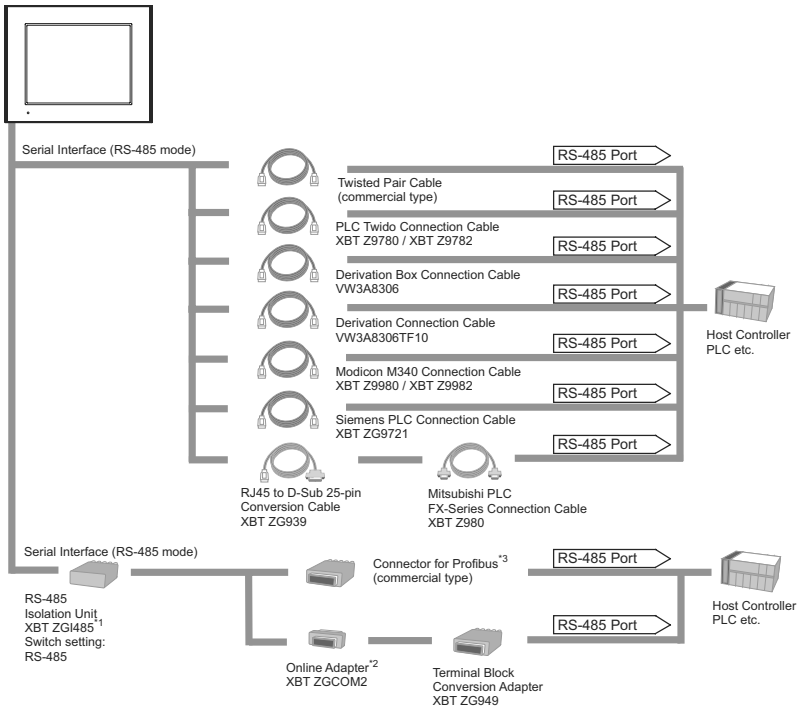


*1 Use the RS-485 Isolation Unit's USB port to supply power to itself. There is no need to set up a separate power supply.

*2 In 1:n, n:1, or n:m communication, you can use the online adapter as a terminal. (Use 1 unit in either communication setup.)

*3 The connector has a switch to control the terminal. Turn on the switch to enable communication.

RUN Mode Peripherals - RS-485

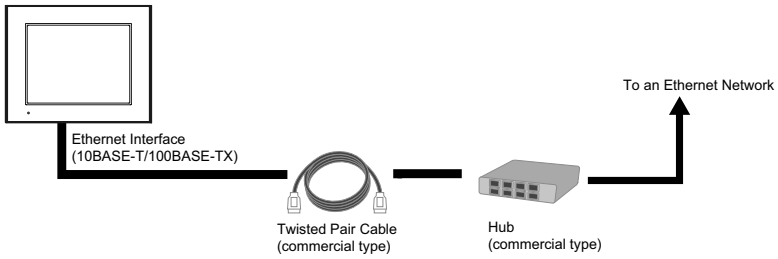


*1 Use the RS-485 Isolation Unit's USB port to supply power to itself. There is no need to set up a separate power supply.

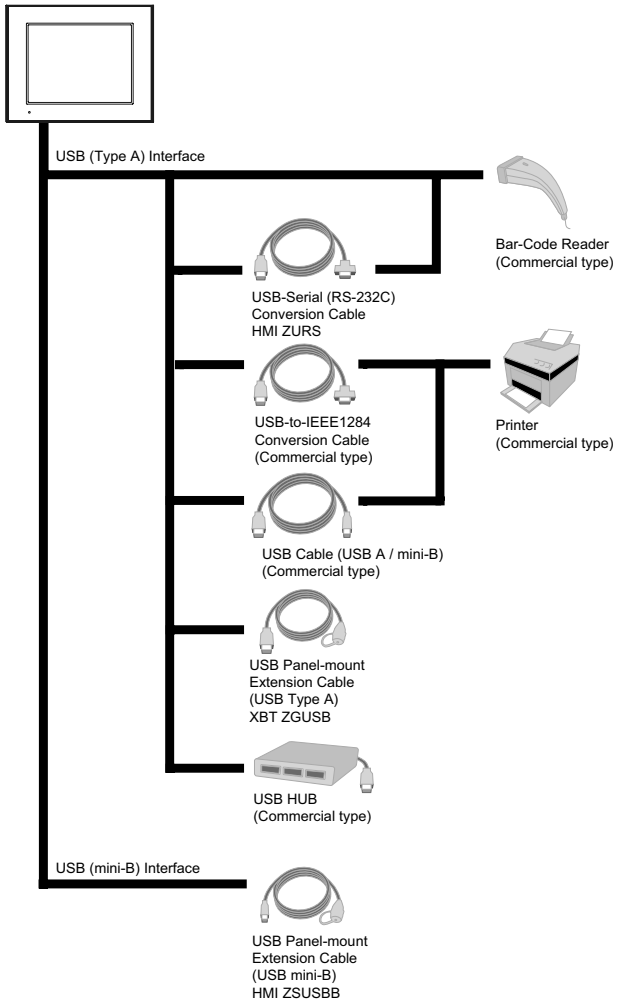
*2 In 1:n, n:1, or n:m communication, you can use the online adapter as a terminal. (Use 1 unit in either communication setup.)

*3 The connector has a switch to control the terminal. Turn on the switch to enable communication.

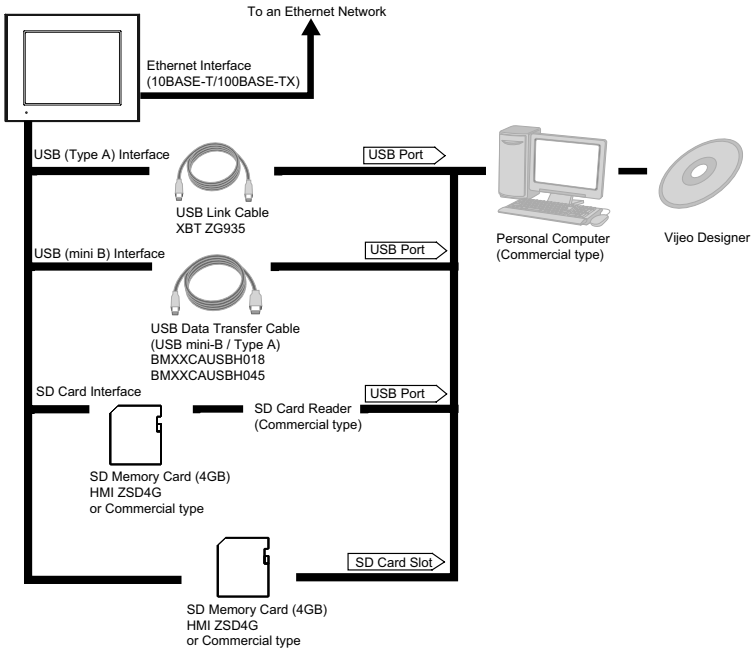
RUN Mode Peripherals - Ethernet Communication



RUN Mode Peripherals - USB Type A / mini-B Interface



Edit Mode Peripherals



Accessories

Serial Interface Items

Product Name	Product Number	Description
RS-232C Cable	XBT ZG9731	Connects a host controller to the panel. (RS-232C)
RS-422 Cable	XBT ZG9722	Connects a host controller to the panel. (RS-422)
Mitsubishi PLC Q-Series Link Cable	XBT ZG9772	Connects Mitsubishi PLC Q-Series (or other host controller) to the panel. (RS-232C)
Omron PLC SYSMAC Link Cable	XBT ZG9740 XBT Z9743 XBT Z9740	Connects Omron PLC SYSMAC Series unit (or other host controller) to the panel. (RS-232C)
Mitsubishi PLC A-Series Connection Cable	XBT ZG9773	Connects Mitsubishi PLC A or QnA Series programming console I/F to panel. (Simultaneous use of programming consoles is not possible.)
Mitsubishi PLC Q-Series Connection Cable	XBT ZG9774	Connects Mitsubishi PLC Q-Series programming console I/F to panel. (Simultaneous use of programming consoles is not possible.)
Mitsubishi PLC FX-Series Connection Cable	XBT ZG9775 XBT Z980	Connects Mitsubishi PLC FX-Series programming console I/F and panel. (Simultaneous use of programming consoles is not possible.)
Premium, Micro, Twido Cable	TSXPCX1031	Connects Premium, Micro, or Twido to the panel.
Modicon, Quantum Cable	990NAA26320 XBT Z9710	Connects Modicon or Quantum to the panel.
2 Port Adapter Cable	XBT ZG9778	Connects Mitsubishi PLC directly to the panel (D-sub 9 pin plug) using 2 port adapter II (RS-422).
Mitsubishi PLC A, QnA, FX Series 2 Port Adapter II	XBT ZG979	Enables simultaneous use of a panel and a Mitsubishi PLC A, QnA, or FX Series peripheral device.
Advantys STB Cable	STBXCA4002 XBT Z9715 XBT Z988	Connects Advantys STB to panel.
Terminal Block Conversion Adapter	XBT ZG949	Connects output from a panel's Serial Interface (D-sub 9 pin plug) directly with an RS-422 terminal block.
COM Port Conversion Adapter	XBT ZGCOM1	Connects optional RS-422 communication items to panel's COM1 port.
DF1-full Duplex D-Sub Cable	XBT Z9730 XBT Z9733 XBT Z9734	Connects DF1-full Duplex to Magelis GTO.
DF1-full Duplex mini-DIN Cable	XBT Z9731 XBT Z9720	Connects DF1-full Duplex to Magelis GTO.
Modicon, Momentum M1 Cable	XBT Z9711	Connects Modicon, Momentum M1 to Magelis GTO.
PLC Twido Connection Cable	XBT Z9780 / XBT Z9782	Connects PLC Twido to Magelis GTO.
Derivation Box Connection Cable	VW3A8306	Connects Derivation Box to Magelis GTO.
Derivation Connection Cable	VW3A8306TF10	Connects Derivation to Magelis GTO.
Modicon M340 Connection Cable	XBT Z9980 / XBT Z9982	Connects Modicon M340 to Magelis GTO.
Siemens PLC Connection Cable	XBT ZG9721	Connects Siemens PLC to Magelis GTO.
RS-232C Isolation Unit	XBT ZGI232	Connects a host controller to Magelis GTO with isolation. (RS-232C and RS-422 are switchable.)
RS-485 Isolation Unit	XBT ZGI485	Connects a host controller to Magelis GTO with isolation.
Cable-gateway for Siemens Profibus / MPI	XBT ZG9292	Connects Siemens Profibus / MPI units to Magelis GTO.
RJ45 to D-Sub 25 pin Conversion Cable	XBT ZG939	Connects a RJ45 cable to Magelis GTO (D-sub 9 pin plug).
9-pin to 25-pin RS-232C Conversion Cable	XBT ZG919	Connects a standard RS-232C cable (D-Sub 25-pin socket) to Magelis GTO (D-sub 9 pin plug).
Online Adapter	XBT ZGCOM2	Terminal adapter for RS-485 communication.

USB Interface Items

Product Name	Product Number	Description
USB Transfer Cable	XBT ZG935	Downloads project data created with the software via the panel's USB I/F.
USB Front Cable	XBT ZGUSB	Extension cable attaching USB interface to front panel.
USB-Serial (RS-232C) Conversion Cable	HMIZURS	Cable for converting a panel's USB interface into a serial interface (RS-232C). Allows connection to modems*1 or bar code readers*1 that support RS-232C.
USB Transfer Cable (USB Type A/mini-B)	BMXXCAUSBH018 BMXXCAUSBH045	Cable for transferring screen data from a PC (USB Type A) to the panel (USB mini-B).
Remote USB port location for mini-USB	HMIZSUSBB XBT ZGUSBB	Extension cable that attaches to the USB (mini-B) interface on the front side of the operation panel.

Software

Product name	Description
Vijeo Designer (Version 6.1 or later)	Software you install on your computer to create project data for your Magelis GTO.

SD Card Items

Product Name	Product Number	Description
SD Memory Card (4 GB)	HMIZSD4G	SD Memory Card (4 GB, CLASS4)

Option Items

Product Name	Product Number	Corresponding panel	Description
12.1-inch Screen Protection Sheet	XBT ZG66	HMIGTO6310/6315	Disposable, dirt-resistant sheet for the Magelis GTO screen (5 sheets/set)
10.4-inch Screen Protection Sheet	XBT ZG65	HMIGTO5310/5315	
7.5-inch Screen Protection Sheet	XBT ZG64	HMIGTO4310	
7.0-inch Wide Screen Protection Sheet	XBT ZG63	HMIGTO3510	
5.7-inch Screen Protection Sheet	XBT ZG62	HMIGTO2300/2310/2315	
3.5-inch Screen Protection Sheet	XBT ZG60	HMIGTO1300/1310	
12.1-inch Environment Cover	XBT ZECOV6	HMIGTO6310	Disposable, environment cover for the Magelis GTO screen (1 sheet/set)
10.4-inch Environment Cover	XBT ZECOV5	HMIGTO5310	
7.0/7.5-inch Environment Cover	XBT ZECOV4	HMIGTO3510/4310	
5.7-inch Environment Cover	XBT ZECOV2	HMIGTO2300/2310	
3.5-inch Environment Cover	XBT ZECOV1	HMIGTO1300/1310	

Maintenance Options

Product Name	Product Number	Corresponding panel	Description
Installation Fastener	HMI ZGFIX	Magelis GTO except HMIGTO2315/5315/6315	Used to install the Magelis GTO into a solid panel (4 pieces/set)
Installation System	HMI ZGFIX2	HMIGTO2315/5315/6315	Used to install the Magelis GTO into a solid panel. Brackets (4 pieces/set) M4 Hex nuts (8 pieces/set)

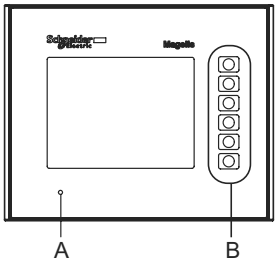
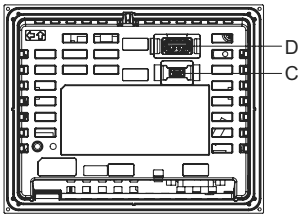
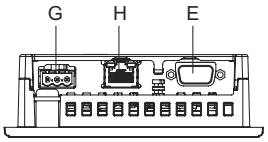
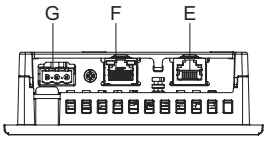
Product Name	Product Number	Corresponding panel	Description
12.1-inch Installation Gasket	HMI ZG56	HMIGTO6310	Provides dust and moisture resistance when Magelis GTO is installed into a solid panel (1 piece)
	HMI ZG562	HMIGTO6315	
10.4-inch Installation Gasket	HMI ZG55	HMIGTO5310	
	HMI ZG552	HMIGTO5315	
7.0-inch Wide & 7.5-inch Installation Gasket	HMI ZG54	HMIGTO3510/4310	
5.7-inch Installation Gasket	HMI ZG52	HMIGTO2300/2310	
	HMI ZG522	HMIGTO2315	
3.5-inch Installation Gasket	HMI ZG51	HMIGTO1300/1310	
USB Clamp TypeA (1 port)	HMI ZGCLP1	Magelis GTO	Clamp to prevent disconnection of USB cable (USB/A, 1 port, 5 clamps/set)
USB Clamp mini-B (1 port)	HMI ZGCLP3	Magelis GTO	Clamp to prevent disconnection of USB cable (USB/mini-B, 1 port, 5 clamps/set)
DC Power Supply Connector	HMI ZGPWS	HMIGTO3510/4310 HMIGTO2300/2310/2315 HMIGTO1300/1310	Connector to connect DC power supply cables (5 pcs/set)
DC Power Supply Connector (Right-angle)	HMI ZGPWS2	HMIGTO6310/6315 HMIGTO5310/5315	Right-angle connector to connect DC power supply cables (5 pcs/set)
Battery for Memory Backup	HMI ZGBAT	Magelis GTO (except HMIGTO1300/1310/2300)	Primary battery for memory and time data backup
Panel Cutout Adapter	XBT ZGGCO4	HMIGTO5310	Panel cutout adapter for mounting HMIGTO5310 in cutout for XBT GT5230.
Insert Label	HMI ZLYGO3	HMIGTO3510	Label insert for Magelis GTO 7-inch Wide models.
	HMI ZLYGO1	HMIGTO1300/1310	Label insert for Magelis GTO 3.5-inch models

Parts Identification and Functions

3

Parts Identification and Functions

HMIGTO1300/1310 Parts Identification

Side	HMIGTO1300/1310
Front	
Rear	
Bottom	 HMIGTO1300  HMIGTO1310

Part	Name	Description
A	Status LED	*1
B	Function Switches	Six switches (F1 to F6). You can define operations for these switches using Vijeo Designer.
C	USB (mini-B) Interface	Conforms to USB2.0 (mini-B) x 1. Communication Distance: 5 m (16.4 ft) or less.

Part	Name	Description
D	USB (Type A) Interface	Conforms to USB2.0 (Type A) x 1. Power supply voltage: 5Vdc+/-5%. Output Current: 500 mA or less. Maximum communication distance: 5 m (16.4 ft).
E	Serial Interface (COM1)	HMIGTO1300: RS-232C Serial Interface. Connector: D-Sub 9 pin (plug) x 1. HMIGTO1310: RS-232C/485 Serial Interface. (You can switch the communication method via software.) Connector: Modular jack (RJ-45).
F	Ethernet Interface*2	Ethernet transmission interface: 10BASE-T/100BASE-TX. Connector: Modular jack (RJ-45) x 1. Ethernet Interface is not available on HMIGTO1300.
G	Power Plug Connector	-
H	Serial Interface (COM2)	HMIGTO1300: RS-485 Serial Interface. Connector: Modular jack (RJ-45) x 1.

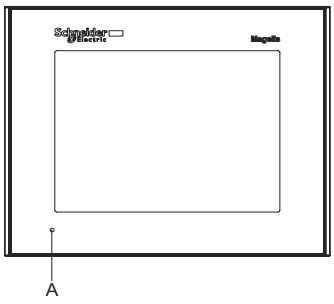
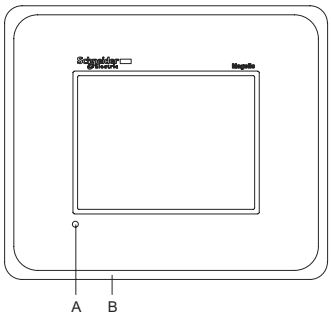
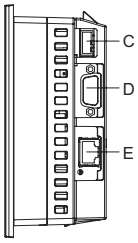
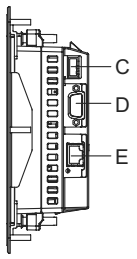
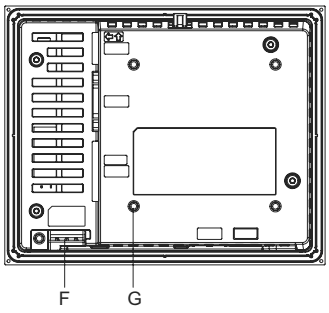
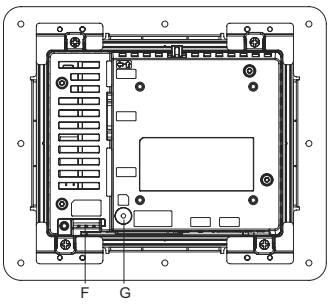
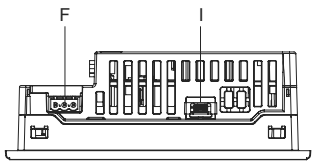
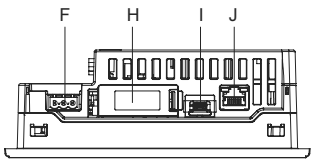
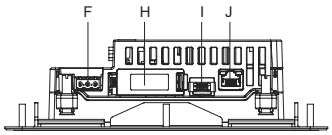
*1 Status LED operations are as shown below:

Color	Indicator	Description
Green	ON	Offline
		In operation
Orange	Flashing	Software starting up
Red	ON	Power is turned ON.
-	OFF	Power is turned OFF.

*2 Ethernet LED operations are as shown below.

	Color	Indicator	Description
	Green (Active)	Flashing	Data transmission is occurring.
		OFF	No data transmission.
	Green (Link)	ON	Data transmission is available in 10BASE-T/100BASE-TX.
		OFF	No connection or subsequent loss of communication.

HMIGTO2300/2310/2315 Parts Identification

Side	HMIGTO2300/HMIGTO2310	HMIGTO2315
Front		
Right		
Rear		
Bottom	 HMIGTO2300  HMIGTO2310	

Part	Name	Description
A	Status LED	*1
B	Stainless Steel Bezel	HMIGTO2315 only.

Part	Name	Description
C	USB (Type A) Interface	Conforms to USB2.0 (Type A) x 1. Power supply voltage: 5Vdc+/-5%. Output Current: 500 mA or less. Maximum communication distance: 5 m (16.4 ft).
D	Serial Interface (COM1)	RS-232C Serial Interface. Connector: D-Sub 9 pin (plug) x 1.
E	Serial Interface (COM2)*2	RS-485 Serial Interface. Connector: Modular jack (RJ-45).
F	Power Plug Connector	-
G	SD Card Access LED *3	This lamp lights up when SD Card is inserted. For more information, refer to SD Card Insertion/Removal *(see page 124)*. **NOTE:** SD Card Access LED is not available on HMIGTO2300.
H	SD Card Interface Cover/Replacement Battery Insertion Cover	For information on how to open the cover, and insert or remove the SD Card, refer to SD Card Insertion / Removal *(see page 124)*. For information on how to open the cover and replace the battery, refer to Replacing the Primary Battery *(see page 138)*. **NOTE:** This cover is not on HMIGTO2300.
I	USB (mini-B) Interface	Conforms to USB2.0 (mini-B) x 1. Communication Distance: 5 m (16.4 ft) or less.
J	Ethernet Interface *4	Ethernet transmission interface: 10BASE-T/ 100BASE-TX. Connector: Modular jack (RJ-45) x 1. **NOTE:** Ethernet Interface is not available on HMIGTO2300.

*1 Status LED operations are as shown below:

Color	Indicator	Description
Green	ON	Offline
		In operation
Orange	Flashing	Software starting up
Red	ON	Power is turned ON.
-	OFF	Power is turned OFF.

*2 COM2 LED operations are as shown below.

Color	Indicator	Description
Yellow	ON	Communication (sending or receiving data) is occurring.
	OFF	No communication.

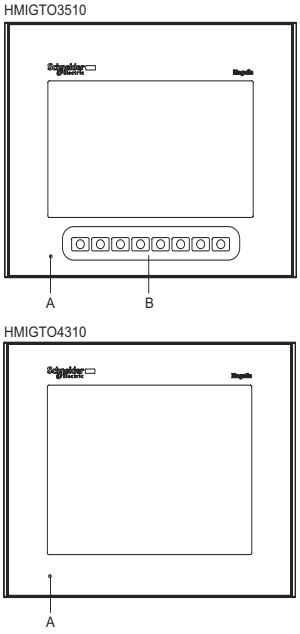
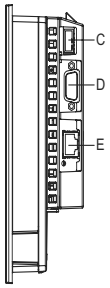
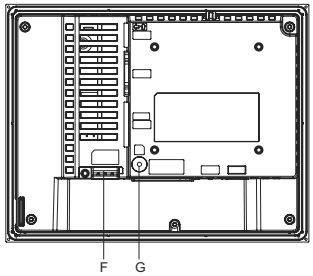
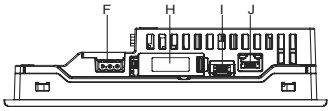
*3 SD Card Access LED operations are as shown below.

Color	Indicator	Description
Green (Active)	ON	The SD Card is inserted.
	OFF	The SD Card is not inserted or is not being accessed.

*4 Ethernet LED operations are as shown below.

	Color	Indicator	Description
	Green (Active)	Flashing	Data transmission is occurring.
		OFF	No data transmission.
	Green (Link)	ON	Data transmission is available in 10BASE-T/100BASE-TX.
		OFF	No connection or subsequent loss of communication.

HMIGTO3510/4310 Parts Identification

Side	HMIGTO3510/4310
Front	
Right	
Rear	
Bottom	

Part	Name	Description
A	Status LED	*1
B	Function Switches	HMIGTO3510 only. Eight switches (F1 to F8). You can define operations for these switches using Vijeo Designer.

Part	Name	Description
C	USB (Type A) Interface	Conforms to USB2.0 (Type A) x 1. Power supply voltage: Vdc5+/-5%. Output Current: 500 mA or less. Maximum communication distance: 5 m (16.4 ft).
D	Serial Interface (COM1)	RS-232C Serial Interface. Connector: D-Sub 9 pin (plug) x 1.
E	Serial Interface (COM2)*2	RS-485 Serial Interface. Connector: Modular jack (RJ-45) x 1.
F	Power Plug Connector	-
G	SD Card Access LED *3	This lamp lights up when SD Card is inserted. For more information, refer to SD Card Insertion / Removal *(see page 124)*.
H	SD Card Interface Cover/Replacement Battery Insertion Cover	For information on how to open the cover, and insert or remove the SD Card, refer to SD Card Insertion / Removal *(see page 124)*. For information on how to open the cover and replace the battery, refer to Replacing the Primary Battery *(see page 138)*.
I	USB (mini-B) Interface	Conforms to USB2.0 (mini-B) x 1. Communication Distance: 5 m (16 ft) or less.
J	Ethernet Interface *4	Ethernet transmission interface: 10BASE-T/ 100BASE-TX. Connector: Modular jack (RJ-45) x 1.

*1 Status LED operations are as shown below:

Color	Indicator	Description
Green	ON	Offline
		In operation
Orange	Flashing	Software starting up
Red	ON	Power is turned ON.
-	OFF	Power is turned OFF.

*2 COM2 LED operations are as shown below.

Color	Indicator	Description
Yellow	ON	Communication (sending or receiving data) is occurring.
	OFF	No communication.

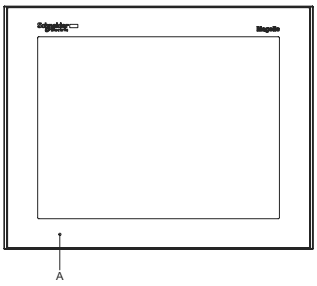
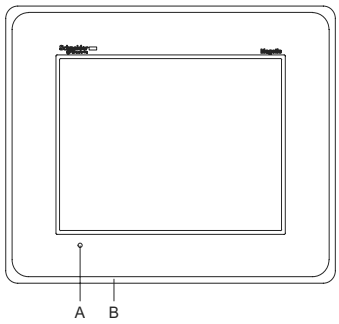
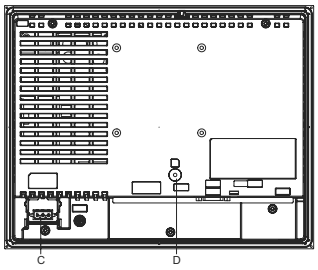
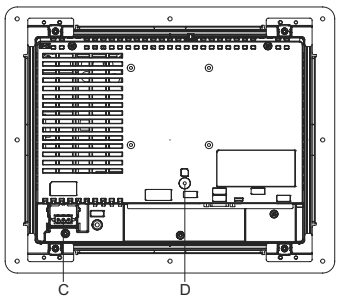
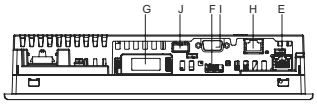
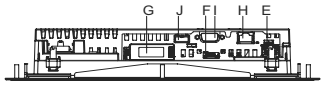
*3 SD Card Access LED operations are as shown below.

Color	Indicator	Description
Green (Active)	ON	The SD Card is inserted.
	OFF	The SD Card is not inserted or is not being accessed.

*4 Ethernet LED operations are as shown below.

	Color	Indicator	Description
	Green (Active)	Flashing	Data transmission is occurring.
		OFF	No data transmission.
	Green (Link)	ON	Data transmission is available in 10BASE-T/100BASE-TX.
		OFF	No connection or subsequent loss of communication.

HMIGTO5310/5315 Parts Identification

Side	HMIGTO5310	HMIGTO5315
Front		
Rear		
Bottom		

Part	Name	Description
A	Status LED	*1
B	Stainless Steel Bezel	HMIGTO5315 only.
C	Power Plug Connector	-
D	SD Card Access LED *2	This lamp lights up when SD Card is inserted. For more information, refer to SD Card Insertion / Removal *(see page 124)*.
E	Ethernet Interface *3	Ethernet transmission interface: 10BASE-T/ 100BASE-TX. Connector: Modular jack (RJ-45) x 1.
F	USB (mini-B) Interface	Conforms to USB2.0 (mini-B) x 1. Communication Distance: 5 m (16 ft) or less.
G	SD Card Interface Cover/Replacement Battery Insertion Cover	For information on how to open the cover, and insert or remove the SD Card, refer to SD Card Insertion/Removal *(see page 124)*. For information on how to open the cover and replace the battery, refer to Replacing the Primary Battery *(see page 138)*.
H	Serial Interface (COM2)*4	RS-485 Serial Interface. Connector: Modular jack (RJ-45).
I	Serial Interface (COM1)	RS-232C Serial Interface. Connector: D-Sub 9 pin (plug) x 1.
J	USB (Type A) Interface	Conforms to USB2.0 (Type A) x 1. Power supply voltage: Vdc5+/-5%. Output Current: 500 mA or less. Maximum communication distance: 5 m (16 ft).

*1 Status LED operations are as shown below:

Color	Indicator	Description
Green	ON	Offline
		In operation
Orange	Flashing	Software starting up
Red	ON	Power is turned ON.
-	OFF	Power is turned OFF.

*2 SD Card Access LED operations are as shown below.

Color	Indicator	Description
Green (Active)	ON	The SD Card is inserted.
	OFF	The SD Card is not inserted or is not being accessed.

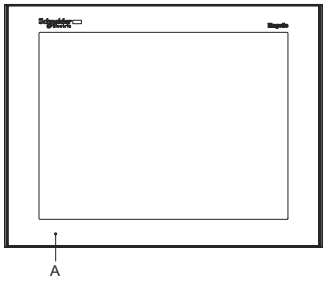
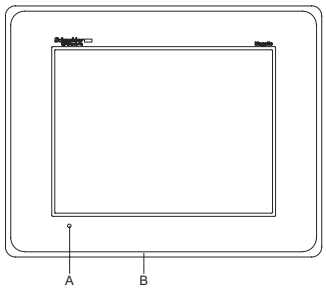
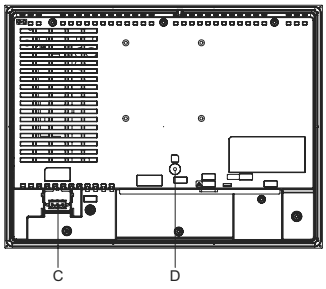
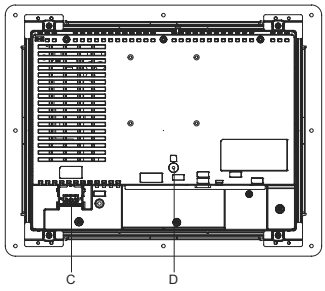
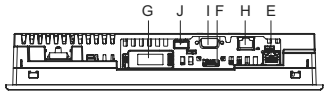
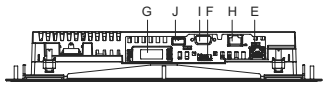
*3 Ethernet LED operations are as shown below.

	Color	Indicator	Description
	Green (Active)	Flashing	Data transmission is occurring.
		OFF	No data transmission.
	Green (Link)	ON	Data transmission is available in 10BASE-T/100BASE-TX.
		OFF	No connection or subsequent loss of communication.

*4 COM2 LED operations are as shown below.

Color	Indicator	Description
Yellow	ON	Communication (sending or receiving data) is occurring.
	OFF	No communication.

HMIGTO6310/6315 Parts Identification

Side	HMIGTO6310	HMIGTO6315
Front		
Rear		
Bottom		

Part	Name	Description
A	Status LED	*1
B	Stainless Steel Bezel	HMIGTO6315 only.
C	Power Plug Connector	-
D	SD Card Access LED *2	This lamp lights up when SD Card is inserted. For more information, refer to SD Card Insertion/Removal *(see page 124)*.
E	Ethernet Interface *3	Ethernet transmission interface: 10BASE-T/ 100BASE-TX. Connector: Modular jack (RJ-45) x 1.
F	USB (mini-B) Interface	Conforms to USB2.0 (mini-B) x 1. Communication Distance: 5 m (16 ft) or less.
G	SD Card Interface Cover/Replacement Battery Insertion Cover	For information on how to open the cover, and insert or remove the SD Card, refer to SD Card Insertion/Removal *(see page 124)*. For information on how to open the cover and replace the battery, refer to Replacing the Primary Battery *(see page 138)*.
H	Serial Interface (COM2)	RS-485 Serial Interface. Connector: Modular jack (RJ-45)
I	Serial Interface (COM1)	RS-232C Serial Interface. Connector: D-Sub 9 pin (plug) x 1.
J	USB (Type A) Interface	Conforms to USB2.0 (Type A) x 1. Power supply voltage: Vdc5+/-5%. Output Current: 500 mA or less. Maximum communication distance: 5 m (16 ft).

*1 Status LED operations are as shown below:

Color	Indicator	Description
Green	ON	Offline
		In operation
Orange	Flashing	Software starting up
Red	ON	Power is turned ON.
-	OFF	Power is turned OFF.

*2 SD Card Access LED operations are as shown below.

Color	Indicator	Description
Green (Active)	ON	The SD Card is inserted.
	OFF	The SD Card is not inserted or is not being accessed.

*3 Ethernet LED operations are as shown below.

	Color	Indicator	Description
	Green (Active)	Flashing	Data transmission is occurring.
		OFF	No data transmission.
	Green (Link)	ON	Data transmission is available in 10BASE-T/100BASE-TX.
		OFF	No connection or subsequent loss of communication.

*4 COM2 LED operations are as shown below.

Color	Indicator	Description
Yellow	ON	Communication (sending or receiving data) is occurring.
	OFF	No communication.

Specifications

4

Overview

This chapter presents the Magelis GTO specifications.

What's in this Chapter?

This chapter contains the following sections:

Section	Topic	Page
4.1	HMIGTO1300/1310	36
4.2	HMIGTO2300/2310/2315	50
4.3	HMIGTO3510/4310	66
4.4	HMIGTO5310/5315	80
4.5	HMIGTO6310/6315	95

4.1 HMIGTO1300/1310

What's in this Section?

This section contains the following topics:

Topic	Page
Electrical Specifications	37
Environmental Specifications	38
Structural Specifications	39
Display Specifications	40
Memory, Clock, Touch Panel and Function Switches	41
Interface Specifications	42
Specifications of Serial Interface COM1	43
Specifications of Serial Interface COM2	45
Dimensions	46

Electrical Specifications

Power Supply	Rated Input Voltage		24 Vdc
	Input Voltage Limits		19.2...28.8 Vdc
	Voltage Drop		2 ms or less
	Power Consumption		9.6 W or less
		When power is not supplied to external devices	5.2 W or less
		Backlight OFF (Standby Mode)	4.2 W or less
		Backlight Dimmed (Brightness: 20%)	4.3 W or less
	In-Rush Current		30 A or less
Voltage Endurance			1,000 Vac 20 mA for 1 minute (between charging and FG terminals)
Insulation Resistance			500 Vdc, 10 MΩ or more (between charging and FG terminals)

Environmental Specifications

Physical Environment	Surrounding Air Temperature	0...50 °C (32...122 °F)
	Storage Temperature	-20...+60 °C (-4...140 °F)
	Surrounding Air and Storage Humidity	10%...90% RH (Non condensing, wet bulb temperature 39 °C [102.2 °F] or less)
	Dust	0.1 mg/m^3 (10^{-7} oz./ft^3) or less (non-conductive levels)
	Pollution Degree	For use in Pollution Degree 2 environment
	Corrosive Gases	Free of corrosive gases
	Atmospheric Pressure (Operating Altitude)	800...1114 hPa (2000 m [6561 ft] or lower)
Mechanical Environment	Vibration Resistance	IEC/EN 61131-2 compliant 5...9 Hz Single amplitude 3.5 mm (0.14 in.) 9...150 Hz Fixed acceleration: 9.8 m/s^2 X, Y, Z directions for 10 cycles (approx. 100 min.)
	Concussion Resistance	IEC/EN 61131-2 compliant 147 m/s^2, X, Y, Z directions for 3 times
Electrical Environment	Noise immunity	Noise Voltage: 1000 Vp-p Pulse Width: 1 μs Rise Time: 1 ns (via noise simulator)
	Electrostatic Discharge Immunity	Contact Discharge Method: 6 kV (IEC/EN61000-4-2 Level 3)

Air quality requirements

Do not operate or store the panel where chemicals evaporate, or where chemicals are present in the air:

- Corrosive chemicals: Acids, alkalines, liquids containing salt.
- Flammable chemicals: Organic solvents.

⚠ CAUTION

INOPERATIVE EQUIPMENT

Do not allow water, liquids, metal, and wiring fragments to enter the panel case.

Failure to follow these instructions can result in injury or equipment damage.

Structural Specifications

Grounding	Functional grounding: Grounding resistance of 100Ω, 2mm^2 (AWG 14) or thicker wire, or your country's applicable standard. (Same for FG and SG terminals)
Cooling Method	Natural air circulation
Structure *1	IP65f NEMA #250 TYPE 4X/13 (on the front panel when properly installed in an enclosure)
External Dimensions	W132 x H106 x D42 mm (W5.2 x H4.17 x D1.65 in.)
Panel Cut Dimensions	W118.5 x H92.5 mm (W4.67 x H3.64 in.)*2 Panel thickness area: 1.6 mm...5 mm (0.06...0.2 in)*3
Weight	0.4 kg (0.9 lb) or less (main unit only)

*1 The front face of the Magelis GTO, installed in a solid panel, has been tested using conditions equivalent to the standards shown in the specification. Even though the Magelis GTO's level of resistance is equivalent to these standards, oils that should have no effect on the Magelis GTO can possibly harm the panel. This can occur in areas where either vaporized oils are present, or where low viscosity cutting oils are allowed to adhere to the panel for long periods of time. If the panel's front face protection sheet peels off, these conditions can lead to the ingress of oil into the panel and separate protection measures are suggested.

*2 For dimensional tolerance, everything +1/-0 mm (+0.04/-0 in) and R in angle are below R3 (R0.12in).

*3 Even if the installation wall thickness is within the recommended range for the "Panel Cut Dimensions", depending on wall's material, size, and installation location of the panel and other devices, the installation wall could warp. To prevent warping, the installation surface may need to be strengthened.

The front face of the panel, installed in a solid panel, has been tested using conditions equivalent to the standards shown in the specification.

⚠ CAUTION

EQUIPMENT DAMAGE

Ensure that the panel is not in permanent and direct contact with oils.

Failure to follow these instructions can result in injury or equipment damage.

NOTICE

STORAGE AND OPERATION OUTSIDE OF SPECIFICATIONS

- Store the panel in areas where temperatures are within the panel's specifications.
- Do not restrict or block the panel's rear-face ventilation slots.

Failure to follow these instructions can result in equipment damage.

NOTICE

GASKET AGING

- Inspect the gasket periodically as required by your operating environment to keep the initial IP level.
- Change the gasket at least once a year, or as soon as scratches or dirt become visible.

Failure to follow these instructions can result in equipment damage.

Display Specifications

		HMIGTO1310	HMIGTO1300
Display Type		TFT Color LCD	
Display Size		3.5”	
Resolution		320 x 240 pixels (QVGA)	
Effective Display Area		W70.56 x H52.92 mm (W2.78 x H2.08 in.)	
Display Colors		65,536 colors (No blink) / 16,384 colors (Blink)	
Backlight		White LED (Not user-replaceable. When replacement is required, contact your local distributor.)	
Backlight Service Life		50,000 hours or more (continuous operation at 25 °C [77 °F] before backlight brightness decreased to 50%)	
Brightness Control		16 levels (Adjusted with touch panel or software)	
Language Fonts		ASCII: (Code page 850) Alphanumeric (including European characters) Chinese: (GB2312-80 codes) Simplified Chinese fonts Japanese (except for XBT GT1000 series): ANK 158, Kanji: 6,962 (JIS Standards 1 & 2) (including 607 non-kanji characters) Korean: (KSC5601 - 1992 codes) Hangul fonts Taiwanese: (Big 5 codes) Traditional Chinese fonts	
Character sizes		8 x 8, 8 x 16, 16 x 16 and 32 x 32 pixel fonts	
Font sizes		You can expand width up to 8 times, and expand height up to 8 times.[*1]	
Text	8 x 8 pixels	40 characters per row x 30 rows	
	8 x 16 pixels	40 characters per row x 15 rows	
	16 x 16 pixels	20 characters per row x 15 rows	
	32 x 32 pixels	10 characters per row x 7 rows	

[*1] You can set up other font sizes using the software.

Memory, Clock, Touch Panel and Function Switches

Memory

	HMIGTO1310	HMIGTO1300
Application Memory *1	FLASH EPROM 96 MB	FLASH EPROM 64 MB
Data Backup	SRAM 512 KB (Rechargeable lithium battery for backup memory)	SRAM 128 KB (Rechargeable lithium battery for backup memory)

*1 Capacity available for user application.

NOTE:

- When the message “Battery level is low” is displayed, supply power to the panel and fully charge.
- The rechargeable battery requires 24 hours to charge to a level that allows backup operation. Completing a full charge requires about 120 hours (5 days).
- The lifetime of the rechargeable lithium battery is 10 years when the battery’s ambient temperature is 40 °C (104 °F) or less, 4.1 years when the battery’s ambient temperature is 50 °C (122 °F) or less, and 1.5 years when the battery’s ambient temperature is 60 °C (140 °F) or less.
  When used for backup:
  Approximately 100 days with a fully charged battery.
  Approximately 6 days with a half-charged battery.

Clock

Clock Accuracy*1	±65 seconds/month (deviation at room temperature and power is OFF).

*1 Depending on the operating temperature and age of panel, the clock can deviate from -380 to +90 sec/month. For systems where this level of precision is insufficient, the user should monitor and make adjustments when required.

Touch Panel

Touch Panel Type	Resistive Film (analog)
Touch Panel Resolution	1,024 x 1,024
Touch Panel Service Life	1 million times or more

Function Switches

Six switches (F1 to F6).

Interface Specifications

Serial Interface COM1

	HMIGTO1310	HMIGTO1300
Asynchronous Transmission	RS-232C / RS-485	RS-232C
Data Length	7 or 8 bits	
Stop Bit	1 or 2 bits	
Parity	None, odd or even	
Data Transmission Speed	2,400...115,200 bps, 187,500 bps (MPI)	2,400...115,200 bps
Connector	Modular jack (RJ-45)	D-Sub 9 pin (plug)

Serial Interface COM2

	HMIGTO1300
Asynchronous Transmission	RS-485
Data Length	7 or 8 bits
Stop Bit	1 or 2 bits
Parity	None, odd or even
Data Transmission Speed	2,400...115,200 bps, 187,500 bps (MPI)
Connector	Modular jack (RJ-45)

USB Interface

	USB (Type A) Interface	USB (mini-B) Interface
Connector	USB 2.0 (Type A) x 1	USB 2.0 (mini-B) x 1
Power Supply Voltage	5 Vdc ±5%	-
Maximum Current Supplied	500 mA	-
Maximum Transmission Distance	5 m (16.4 ft)	

Ethernet Interface

	HMIGTO1310
Ethernet (LAN)	IEEE802.3i / IEEE802.3u, 10BASE-T/100BASE-TX
Connector	Modular jack (RJ45) x 1

NOTE: HMIGTO1300 does not have an Ethernet interface.

Specifications of Serial Interface COM1

Introduction

The serial port is not isolated. The SG (signal ground) and FG (frame ground) terminals are connected inside the panel.

⚠ ⚠ DANGER

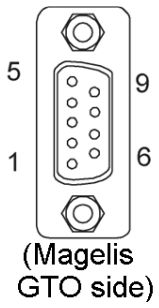
ELECTRIC SHOCK

When using the SG terminal to connect an external device to the panel:
- Verify that a short-circuit loop is not created when you set up the system.
- For HMIGTO1300, connect the #5 SG terminal to remote equipment when the host (PLC) unit is not isolated. Connect the #5 SG terminal to a known reliable ground connection to reduce the risk of damaging the circuit.
- For HMIGTO1310, connect the #8 SG terminal to remote equipment when the host (PLC) unit is not isolated. Connect the #8 SG terminal to a known reliable ground connection to reduce the risk of damaging the circuit.

Failure to follow these instructions will result in death or serious injury.

Serial Interface COM1

HMIGTO1300: D-Sub 9 pin plug connector via an RS-232C cable.

Pin Connection	Pin No.	RS-232C		
		Signal Name	Direction	Meaning
	1	CD	Input	Carrier Detect
	2	RD(RXD)	Input	Receive Data
	3	SD(TXD)	Output	Send Data
	4	ER(DTR)	Output	Data Terminal Ready
	5	SG	-	Signal Ground
	6	DR(DSR)	Input	Data Set Ready
	7	RS(RTS)	Output	Request to Send
	8	CS(CTS)	Input	Send possible
	9	CI(RI)/VCC	Input/–	Called Status Display +5V±5% Output 0.25A
	Shell	FG	–	Frame Ground (Common with SG)

You can switch pin #9 between RI and VCC via software.

NOTICE

EQUIPMENT DAMAGE

Use only the rated current.

Failure to follow these instructions can result in equipment damage.

Interfit bracket is #4-40 (UNC).

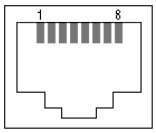
⚠ CAUTION

LOSS OF COMMUNICATION

- Do not put excessive stress on the communication ports.
- Securely attach communication cables to the panel wall or cabinet.
- Use only D-Sub 9 pin cables with a locking tab in good condition.

Failure to follow these instructions can result in injury or equipment damage.

HMIGTO1310: RJ-45 connector via an RS-232C or RS-485 cable.

Pin Connection	Pin No.	RS-232C/RS-485		
		Signal Name	**Direction**	**Meaning**
Front 	1	RD(RXD)	Input	Receive Data (RS-232C)
	2	SD(TXD)	Output	Send Data (RS-232C)
	3	NC	–	–
	4	D1	Input/Output	Transfer Data (RS-485)
	5	D0	Input/Output	Transfer Data (RS-485)
	6	RS(RTS)	Output	Request to Send
	7	NC	–	–
	8	SG	–	Signal Ground
	Shell	FG	–	Frame Ground (Common with SG)

⚠ CAUTION

LOSS OF COMMUNICATION

- Do not put excessive stress on the communication ports.
- Securely attach communication cables to the panel wall or cabinet.
- Use only RJ45 with a locking tab in good condition.

Failure to follow these instructions can result in injury or equipment damage.

Specifications of Serial Interface COM2

Introduction

The serial port is not isolated. The SG (signal ground) and FG (frame ground) terminals are connected inside the panel.

⚠ ⚠ DANGER

ELECTRIC SHOCK

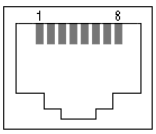
When using the SG terminal to connect an external device to the panel:
- Verify that a short-circuit loop is not created when you set up the system.
- Connect the #8 SG terminal to remote equipment when the host (PLC) unit is not isolated. Connect the #8 SG terminal to a known reliable ground connection to reduce the risk of damaging the circuit.

Failure to follow these instructions will result in death or serious injury.

Serial Interface COM2

HMIGTO1300: RJ-45 connector via an RS-485 cable

NOTE: When setting up RS-485 communication, the cable diagram for some equipment may require polarization on the terminal side. This terminal does not require any special setting as it handles polarization automatically.

Pin Connection	Pin No.	RS-485		
		Signal Name	Direction	Meaning
Front 	1	NC	–	–
	2	NC	–	–
	3	NC	–	–
	4	Line A	Input/Output	Transfer Data (RS-485)
	5	Line B	Input/Output	Transfer Data (RS-485)
	6	RS(RTS)	Output	Request to Send
	7	NC	–	–
	8	SG	–	Signal Ground

⚠ CAUTION

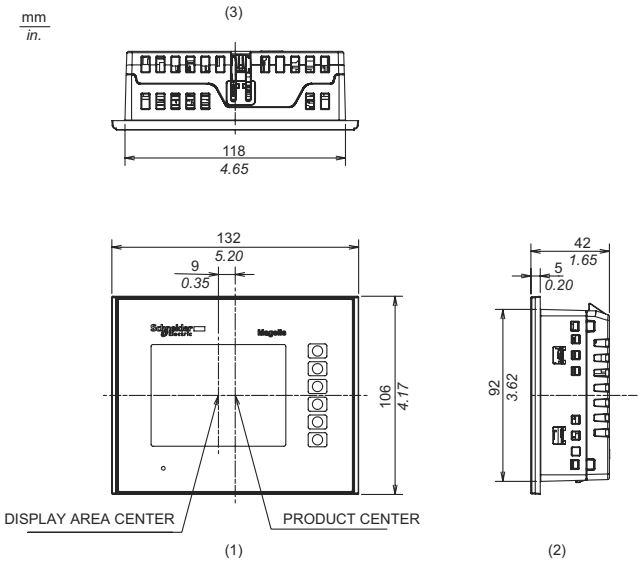
LOSS OF COMMUNICATION

- Do not put excessive stress on the communication ports.
- Securely attach communication cables to the panel wall or cabinet.
- Use only RJ45 with a locking tab in good condition.

Failure to follow these instructions can result in injury or equipment damage.

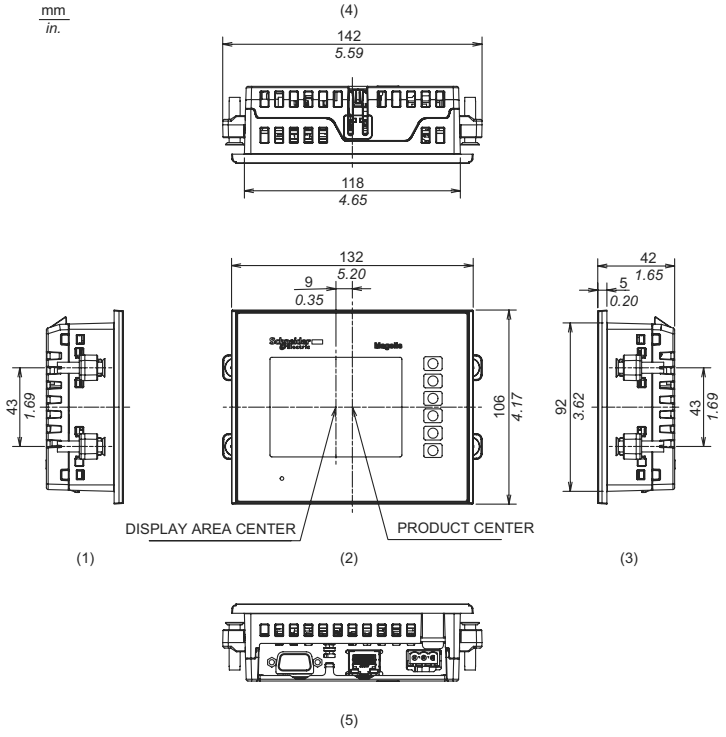
Dimensions

External Dimensions



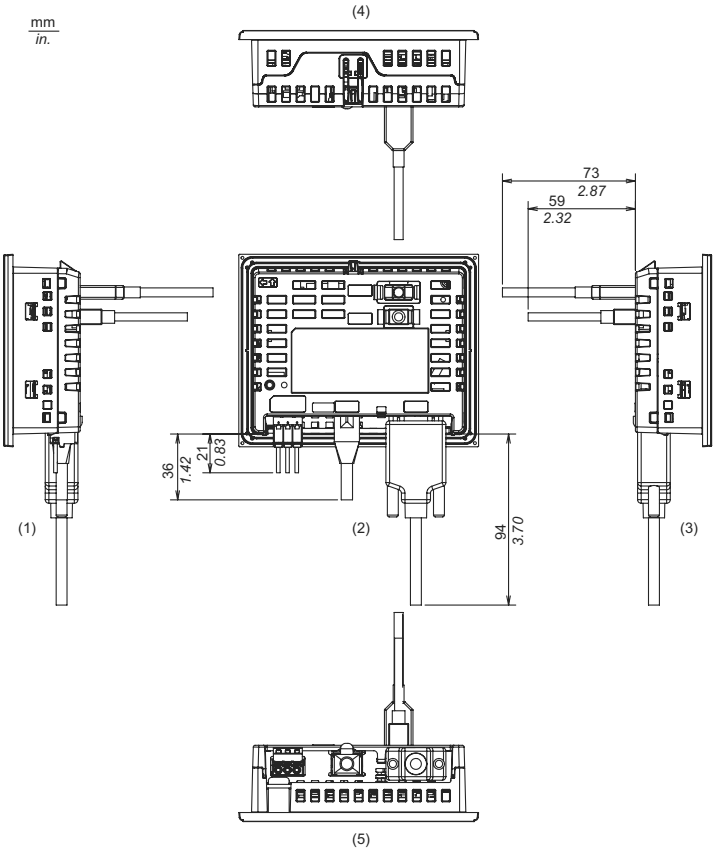
1 Front
2 Right Side
3 Top

Installation with Installation Fasteners



1 Left Side
2 Front
3 Right Side
4 Top
5 Bottom

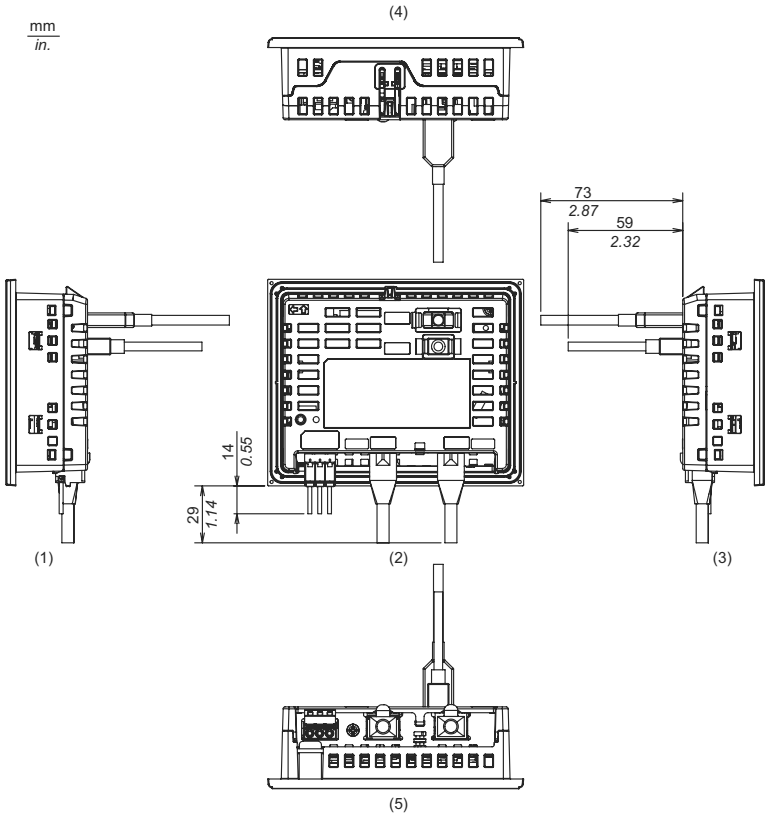
Dimensions with Cables: HMIGTO1300



1 Left Side
2 Rear
3 Right Side
4 Top
5 Bottom

NOTE: All the above values are designed with cable bending in mind. The dimensions given here are representative values depending on the type of connection cable in use. Therefore, these values are intended for reference only.

Dimensions with Cables: HMIGTO1310

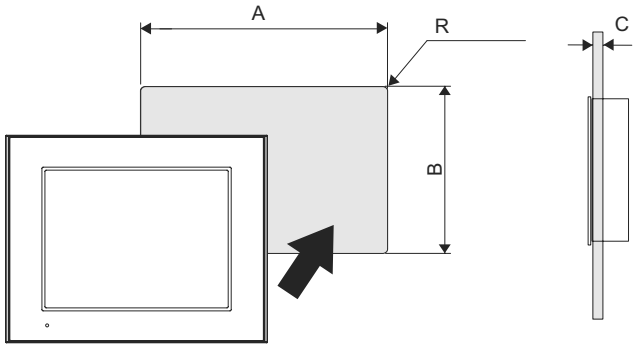


1 Left Side
2 Rear
3 Right Side
4 Top
5 Bottom

NOTE: All the above values are designed with cable bending in mind. The dimensions given here are representative values depending on the type of connection cable in use. Therefore, these values are intended for reference only.

Panel Cut Dimensions

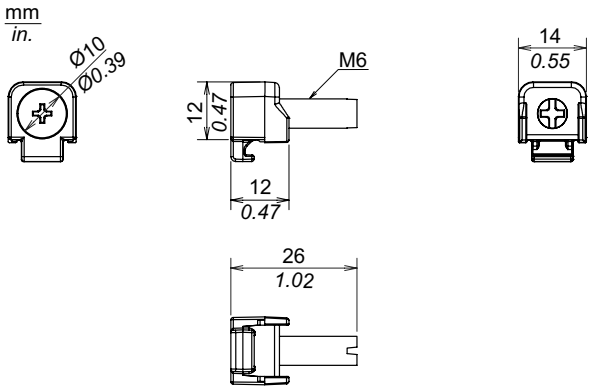
Create a panel cut and insert the panel into the opening from the front.



A	B	C	R
118.5 mm (+1, -0 mm) (4.67 in [+0.04, -0 in.])	92.5 mm (+1, -0 mm) (3.64 in. [+0.04, -0 in.])	1.6...5 mm (0.06...0.2 in.)	3 mm (0.12 in.) maximum

NOTE: Before designing the panel cut, refer to Installation *(see page 112)*.

Installation Fastener Dimensions



4.2 HMIGTO2300/2310/2315

What's in this Section?

This section contains the following topics:

Topic	Page
Electrical Specifications	51
Environmental Specifications	52
Structural Specifications	53
Display Specifications	55
Memory, Clock, and Touch Panel	56
Interface Specifications	57
Specifications of Serial Interface COM1	58
Specifications of Serial Interface COM2	59
Dimensions	60

Electrical Specifications

Power Supply	Rated Input Voltage		24 Vdc
	Input Voltage Limits		19.2...28.8 Vdc
	Voltage Drop		5 ms or less
	Power Consumption		10.5 W or less
		When power is not supplied to external devices	6.5 W or less
		Backlight OFF (Standby Mode)	4.5 W or less
		Backlight Dimmed (Brightness: 20%)	5 W or less
	In-Rush Current		30 A or less
Voltage Endurance			1000 Vac, 20 mA for 1 minute (between charging and FG terminals)
Insulation Resistance			500 Vdc, 10 MΩ or more (between charging and FG terminals)

Environmental Specifications

		HMIGTO2310 / HMIGTO2315	HMIGTO2300
Physical Environment	Surrounding air temperature	0...55 °C (32 °F...131 °F)	0...50 °C (32...122 °F)
	Storage temperature	-20...60 °C (-4...140 °F)	
	Surrounding Air and Storage Humidity	10...90% RH (Non condensing, wet bulb temperature 39 °C [102.2 °F] or less)	
	Dust	0.1 mg/m^3 (10^{-7} oz./ft^3) or less (non-conductive levels)	
	Pollution Degree	For use in Pollution Degree 2 environment	
	Corrosive Gases	Free of corrosive gases	
	Atmospheric Pressure (Operating Altitude)	800...1,114 hPa (2,000 m [6,561 ft] or lower)	
Mechanical Environment	Vibration Resistance	IEC/EN 61131-2 compliant 5...9 Hz Single amplitude 3.5 mm (0.14 in.) 9...150 Hz Fixed acceleration: 9.8 m/s^2 X, Y, Z directions for 10 cycles (approx. 100 min.)	
	Concussion Resistance	IEC/EN 61131-2 compliant 147 m/s^2, X, Y, Z directions for 3 times	
Electrical Environment	Noise immunity	Noise Voltage: 1000 Vp-p Pulse Width: 1 μs Rise Time: 1 ns	
	Electrostatic Discharge Immunity	Contact Discharge Method: 6 kV (IEC/EN61000-4-2 Level 3)	

Air quality requirements

Do not operate or store the panel where chemicals evaporate, or where chemicals are present in the air:

- Corrosive chemicals: Acids, alkalines, liquids containing salt.
- Flammable chemicals: Organic solvents.

⚠ CAUTION

INOPERATIVE EQUIPMENT

Do not allow water, liquids, metal, and wiring fragments to enter the panel case.

Failure to follow these instructions can result in injury or equipment damage.

Structural Specifications

	HMIGTO2300/HMIGTO2310	HMIGTO2315
Grounding	Functional grounding: Grounding resistance of 100Ω, 2mm^2 (AWG 14) or thicker wire, or your country's applicable standard. (Same for FG and SG terminals)	
Cooling Method	Natural air circulation	
Structure[*1]	IP65f NEMA #250 TYPE 4X/13 (on the front panel when properly installed in an enclosure)	IP66k NEMA #250 TYPE 4X/13 (on the front panel when properly installed in an enclosure)[*2]
External Dimensions	W169.5 x H137 x D59.5 mm (W6.67 x H5.39 x D2.34 in.)	W213.5 x H181 x D59.5 mm (W8.41 x H7.13 x D2.34 in.)
Panel Cut Dimensions	W156 x H123.5 mm (W6.14 x H4.86 in.) [*3] Panel thickness area: 1.6...5 mm (0.06...0.2 in.) [*4]	W195 x H162.5 mm (W7.68 x H6.40 in.) [*3] Panel thickness area: 1.6...5 mm (0.06...0.2 in.) [*4]
Weight	0.8 kg (1.8 lbs) or less (main unit only)	1.2 kg (2.6 lbs) or less (main unit only)

NOTE: [*1] The front face of the Magelis GTO, installed in a solid panel, has been tested using conditions equivalent to the standards shown in the specification. Even though the Magelis GTO's level of resistance is equivalent to these standards, oils that should have no effect on the Magelis GTO can possibly harm the panel. This can occur in areas where either vaporized oils are present, or where low viscosity cutting oils are allowed to adhere to the panel for long periods of time. If the panel's front face protection sheet peels off, these conditions can lead to the ingress of oil into the panel and separate protection measures are suggested.

[*2] When installing the Magelis GTO in a panel, you may not be able to mount the Magelis GTO flush with the panel. This occurs due to the thickness of the gasket. The difference in level between the Magelis GTO and panel depends on how much the gasket is compressed.

NOTICE

EQUIPMENT DAMAGE

For food and beverage and pharmaceutical industries, when the Magelis GTO is not flush with panel, use silicon to form a seal to prevent water, chemicals, or food from lodging into place. Otherwise, the panel face could leak.

Failure to follow these instructions can result in equipment damage.

[*3] For dimensional tolerance, everything +1/-0 mm (+0.04/-0 in.) and R in angle are below R3 (R0.12 in.)

[*4] Even if the installation wall thickness is within the recommended range for the "Panel Cut Dimensions", depending on wall's material, size, and installation location of the panel and other devices, the installation wall could warp. To prevent warping, the installation surface may need to be strengthened.

⚠ CAUTION

EQUIPMENT DAMAGE

Ensure that the panel is not in permanent and direct contact with oils.

Failure to follow these instructions can result in injury or equipment damage.

NOTICE

STORAGE AND OPERATION OUTSIDE OF SPECIFICATIONS

- Store the panel in areas where temperatures are within the panel's specifications.
- Do not restrict or block the panel's rear-face ventilation slots.

Failure to follow these instructions can result in equipment damage.

NOTICE

GASKET AGING

- Inspect the gasket periodically as required by your operating environment to keep the initial IP level.
- Change the gasket at least once a year, or as soon as scratches or dirt become visible.

Failure to follow these instructions can result in equipment damage.

Display Specifications

Display Type		TFT Color LCD
Display Size		5.7”
Resolution (pixels)		320 x 240 pixels (QVGA)
Effective Display Area		W115.2 x H86.4 mm (W4.54 x H3.40 in.)
Display Colors		65,536 colors (No blink) / 16,384 colors (Blink)
Backlight		White LED (Not user-replaceable. When replacement is required, contact your local distributor.)
Backlight Service Life		50,000 hours or more (continuous operation at 25 °C [77 °F] before backlight decreases to 50%.)
Brightness Control		16 levels (Adjusted with touch panel or software)
Language Fonts		ASCII: (Code page 850) Alphanumeric (including European characters) Chinese: (GB2312-80 codes) Simplified Chinese fonts Japanese (except for XBT GT1000 series): ANK 158, Kanji: 6,962 (JIS Standards 1 & 2) (including 607 non-kanji characters) Korean: (KSC5601 - 1992 codes) Hangul fonts Taiwanese: (Big 5 codes) Traditional Chinese fonts
Character Sizes		8 x 8, 8 x 16, 16 x 16 and 32 x 32 pixel fonts
Font Sizes		You can expand the width up to 8 times, and expand the height up to 8 times.[*1]
Text	8 x 8 pixels	40 characters per row x 30 rows
	8 x 16 pixels	40 characters per row x 15 rows
	16 x 16 pixels	20 characters per row x 15 rows
	32 x 32 pixels	10 characters per row x 7 rows

[*1] You can set up other font sizes using the software.

Memory, Clock, and Touch Panel

Memory

	HMIGTO2310 / HMIGTO2315	HMIGTO2300
Application Memory *1	FLASH EPROM 96 MB	FLASH EPROM 64 MB
Data Backup	SRAM 512 KB (Replaceable lithium battery for backup memory)	SRAM 128 KB (Rechargeable lithium battery for backup memory)

*1 Capacity available for user application.

NOTE:

- When the message “Battery level is low” is displayed, supply power to the panel and fully charge.
- The rechargeable battery charges within 24 hours to a level which allows backup operation. Completing a full charge requires about 120 hours (5 days).
- The lifetime of the rechargeable lithium battery is 10 years when the battery’s ambient temperature is 40 °C (104 °F) or less, 4.1 years when the battery’s ambient temperature is 50 °C (122 °F) or less, and 1.5 years when the battery’s ambient temperature is 60 °C (140 °C) or less.
  When used for backup:
  Approximately 100 days with a fully charged battery.
  Approximately 6 days with a half-charged battery.

Clock

Clock Accuracy*1	±65 seconds/month (deviation at room temperature and power is OFF).

*1 Depending on the operating temperature and age of panel, the clock can deviate from -380 to +90 sec/month. For systems where this level of precision is insufficient, the user should monitor and make adjustments when required.

Touch Panel

Touch Panel Type	Resistive Film (analog)
Touch Panel Resolution	1,024 x 1,024
Touch Panel Service Life	1 million times or more

Interface Specifications

Serial Interface COM1

Asynchronous Transmission	RS-232C
Data Length	7 or 8 bits
Stop Bit	1 or 2 bits
Parity	None, odd or even
Data Transmission Speed	2,400...115,200 bps
Connector	D-Sub 9 pin (plug)

Serial Interface COM2

Asynchronous Transmission	RS-485
Data Length	7 or 8 bits
Stop Bit	1 or 2 bits
Parity	None, odd or even
Data Transmission Speed	2,400...115,200 bps, 187,500 bps (MPI)
Connector	Modular jack (RJ-45)

USB Interface

	USB (Type A) Interface	**USB (mini-B) Interface**
Connector	USB 2.0 (Type A) x 1	USB 2.0 (mini-B) x 1
Power Supply Voltage	5 Vdc ±5%	-
Maximum Current Supplied	500 mA	-
Maximum Transmission Distance	5 m (16.4 ft)	

Ethernet Interface

	HMIGTO2310 / HMIGTO2315
Ethernet (LAN)	IEEE802.3i / IEEE802.3u, 10BASE-T/100BASE-TX
Connector	Modular jack (RJ45) x 1

SD Card Interface

HMIGTO2310/HMIGTO2315: SD Card slot x 1 (maximum 32 GB SD/SDHC Card)

NOTE: HMIGTO2300 does not have an SD Card interface.

Specifications of Serial Interface COM1

Introduction

The serial port is not isolated. The SG (signal ground) and FG (frame ground) terminals are connected inside the panel.

⚠ ⚠ DANGER

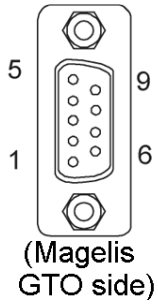
ELECTRIC SHOCK

When using the SG terminal to connect an external device to the panel:
- Verify that a short-circuit loop is not created when you set up the system.
- Connect the #5 SG terminal to remote equipment when the host (PLC) unit is not isolated. Connect the #5 SG terminal to a known reliable ground connection to reduce the risk of damaging the circuit.

Failure to follow these instructions will result in death or serious injury.

Serial Interface COM1

HMIGTO2300 / HMIGTO2310/ HMIGTO2315: D-Sub 9 pin plug connector via an RS-232C cable.

Pin Connection	Pin No.	RS-232C		
		Signal Name	Direction	Meaning
 (Magelis GTO side)	1	CD	Input	Carrier Detect
	2	RD(RXD)	Input	Receive Data
	3	SD(TXD)	Output	Send Data
	4	ER(DTR)	Output	Data Terminal Ready
	5	SG	-	Signal Ground
	6	DR(DSR)	Input	Data Set Ready
	7	RS(RTS)	Output	Request to Send
	8	CS(CTS)	Input	Send possible
	9	CI(RI)/VCC	Input/–	Called Status Display +5V±5% Output 0.25A
	Shell	FG	–	Frame Ground (Common with SG)

You can switch between RI and VCC via software.

NOTICE

EQUIPMENT DAMAGE

Use only the rated current.

Failure to follow these instructions can result in equipment damage.

Interfit bracket is #4-40 (UNC).

⚠ CAUTION

LOSS OF COMMUNICATION

- Do not put excessive stress on the communication ports.
- Securely attach communication cables to the panel wall or cabinet.
- Use only D-Sub 9 pin cables with a locking tab in good condition.

Failure to follow these instructions can result in injury or equipment damage.

Specifications of Serial Interface COM2

Introduction

The serial port is not isolated. The SG (signal ground) and FG (frame ground) terminals are connected inside the panel.

⚠ ⚠ DANGER

ELECTRIC SHOCK

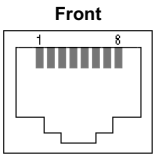
When using the SG terminal to connect an external device to the panel:
- Verify that a short-circuit loop is not created when you set up the system.
- Connect the #8 SG terminal to remote equipment when the host (PLC) unit is not isolated. Connect the #8 SG terminal to a known reliable ground connection to reduce the risk of damaging the circuit.

Failure to follow these instructions will result in death or serious injury.

Serial Interface COM2

HMIGTO2300 / HMIGTO2310/ HMIGTO2315: RJ45 connector via an RS-485 cable.

NOTE: When setting up RS-485 communication, the cable diagram for some equipment may require polarization on the terminal side. This terminal does not require any special setting as it handles polarization automatically.

Pin Connection	Pin No.	RS-422/RS-485		
		Signal Name	Direction	Meaning
	1	NC	-	-
	2	NC	-	-
	3	NC	-	-
	4	Line A	Input/Output	Transfer Data (RS-485)
	5	Line B	Input/Output	Transfer Data (RS-485)
	6	RS(RTS)	Output	Request To Send
	7	NC	-	-
	8	SG	-	Signal Ground

⚠ CAUTION

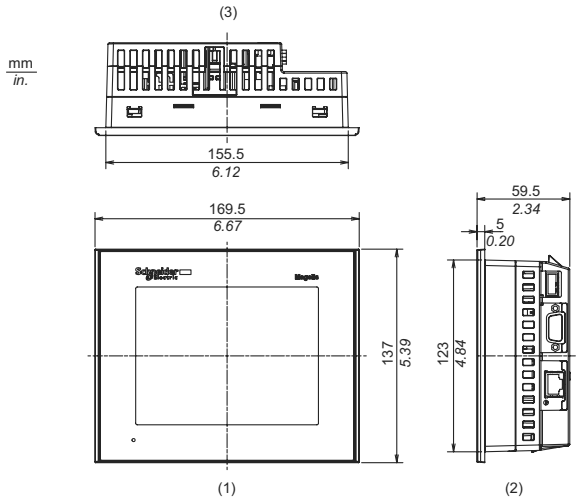
LOSS OF COMMUNICATION

- Do not put excessive stress on the communication ports.
- Securely attach communication cables to the panel wall or cabinet.
- Use only RJ45 with a locking tab in good condition.

Failure to follow these instructions can result in injury or equipment damage.

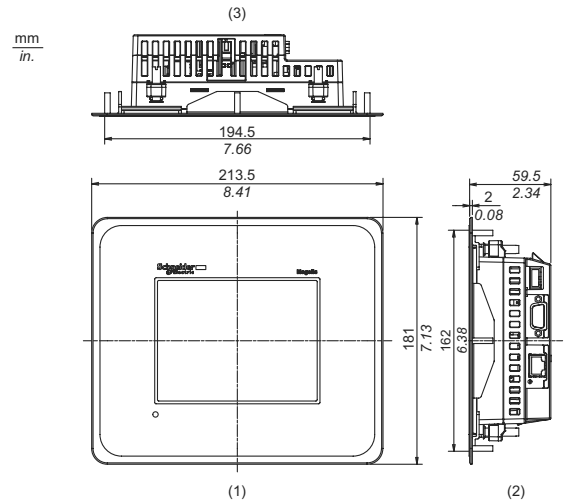
Dimensions

External Dimensions: HMIGTO2300/HMIGTO2310



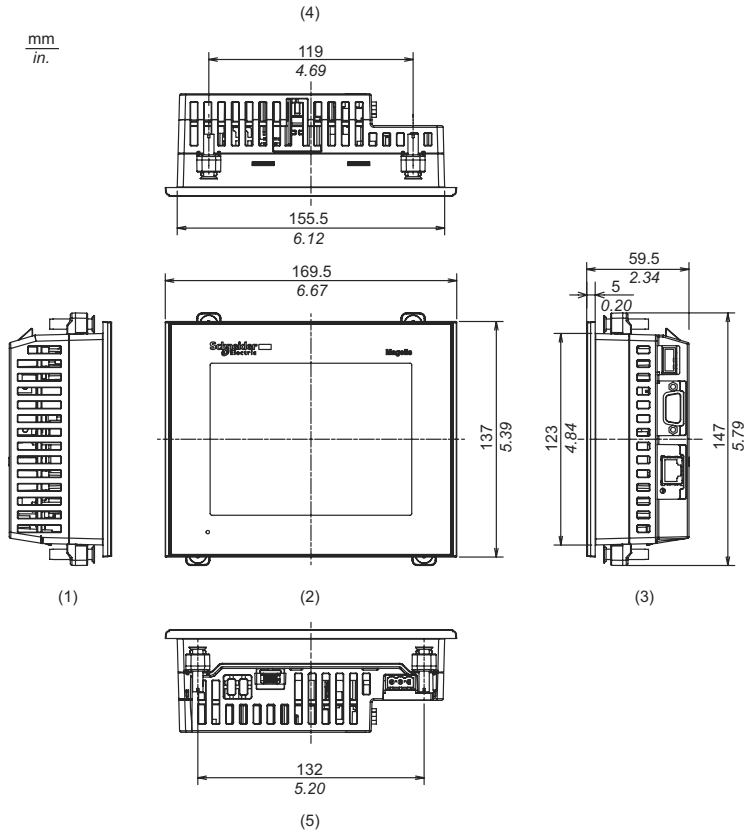
1 Front
2 Right Side
3 Top

External Dimensions: HMIGTO2315



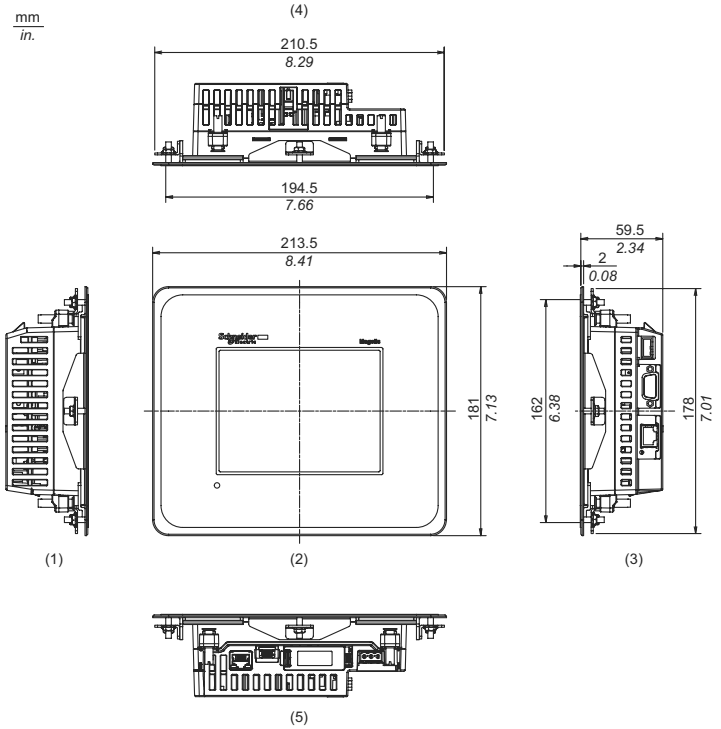
1 Front
2 Right Side
3 Top

Installation with Installation Fasteners: HMIGTO2300/HMIGTO2310



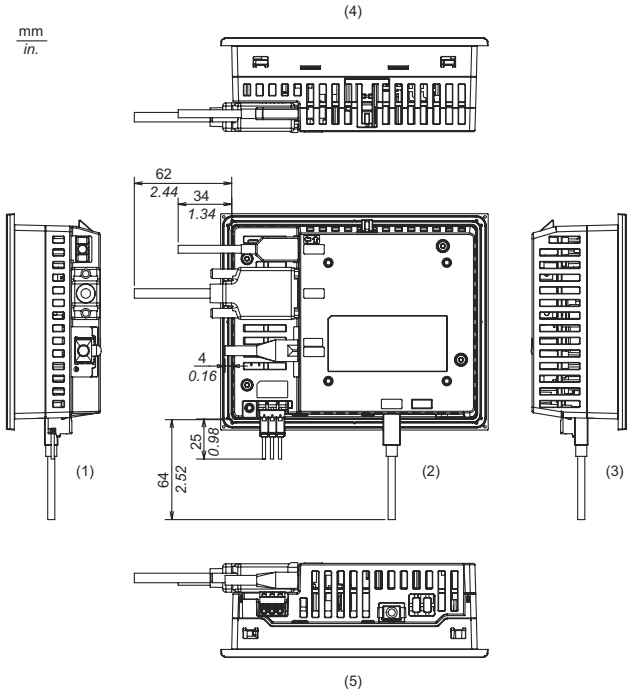
1 Left Side
2 Front
3 Right Side
4 Top
5 Bottom

Installation with Installation Fasteners: HMIGTO2315



1 Left Side
2 Front
3 Right Side
4 Top
5 Bottom

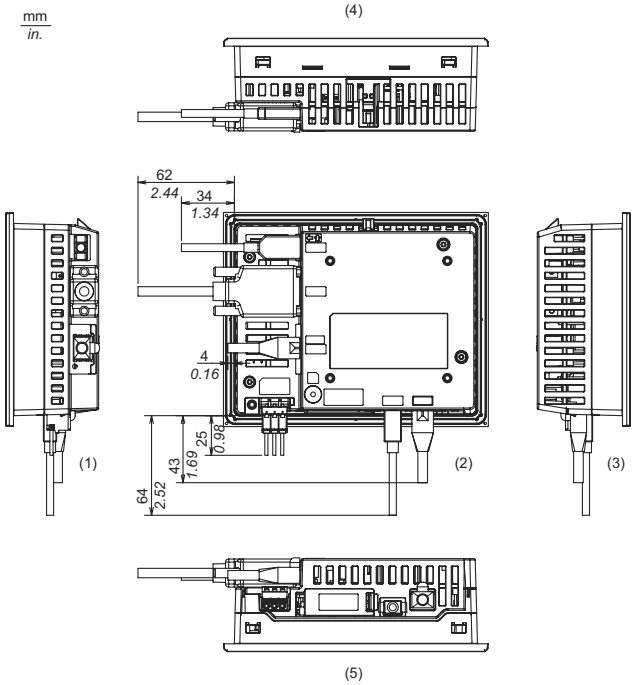
Dimensions with Cables: HMIGTO2300



1 Left Side
2 Rear
3 Right Side
4 Top
5 Bottom

NOTE: All the above values are designed with cable bending in mind. The dimensions given here are representative values depending on the type of connection cable in use. Therefore, these values are intended for reference only.

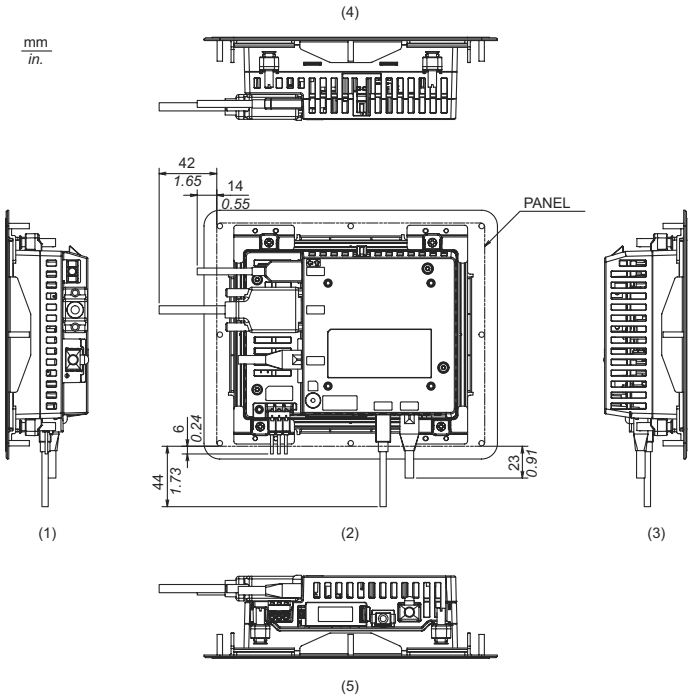
Dimensions with Cables: HMIGTO2310



1 Left Side
2 Rear
3 Right Side
4 Top
5 Bottom

NOTE: All the above values are designed with cable bending in mind. The dimensions given here are representative values depending on the type of connection cable in use. Therefore, these values are intended for reference only.

Dimensions with Cables: HMIGTO2315

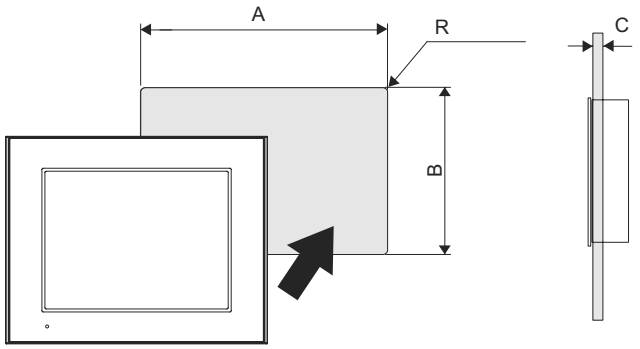


1 Left Side
2 Rear
3 Right Side
4 Top
5 Bottom

NOTE: All the above values are designed with cable bending in mind. The dimensions given here are representative values depending on the type of connection cable in use. Therefore, these values are intended for reference only.

Panel Cut Dimensions

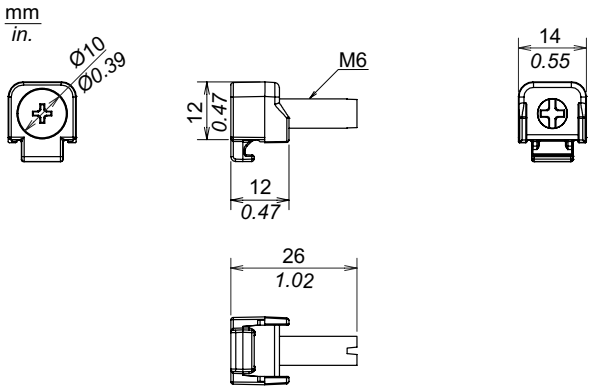
Create a panel cut and insert the panel into the opening from the front.



	A	B	C	R
HMIGTO2310 HMIGTO2300	156 mm (+1/-0) mm (6.14 in. [+0.04, -0 in.])	123.5 mm (+1, -0 mm) (4.86 in. [+0.04, -0 in.])	1.6...5 mm (0.06...0.2 in.)	3 mm (0.12 in.) maximum
HMIGTO2315	195 mm (+1/-0) mm (7.68 in. [+0.04, -0 in.])	162.5 mm (+1/-0) mm (6.40 in. [+0.04, -0 in.])		

NOTE: Before designing the panel cut, refer to Installation *(see page 112)*.

Installation Fastener Dimensions



4.3 HMIGTO3510/4310

What's in this Section?

This section contains the following topics:

Topic	Page
Electrical Specifications	67
Environmental Specifications	68
Structural Specifications	69
Display Specifications	70
Memory, Clock, Touch Panel, and Function Switches	71
Interface Specifications	72
Specifications of Serial Interface COM1	73
Specifications of Serial Interface COM2	74
Dimensions	75

Electrical Specifications

Power Supply	Rated Input Voltage		24 Vdc
	Input Voltage Limits		19.2...28.8 Vdc
	Voltage Drop		5 ms or less
	Power Consumption		12 W or less
		When power is not supplied to external devices	8 W or less
		Backlight OFF (Standby Mode)	5 W or less
		Backlight Dimmed (Brightness: 20%)	5.5 W or less
	In-Rush Current		30 A or less
Voltage Endurance			1,000 Vac, 20 mA for 1 min. (between charging and FG terminals)
Insulation Resistance			500 Vdc, 10 MΩ or more (between charging and FG terminals)

Environmental Specifications

		HMIGTO4310	HMIGTO3510
Physical Environment	Surrounding air temperature	0...55 °C (32...131 °F)	0...50 °C (32...122 °F)
	Storage temperature	-20...60 °C (-4...140 °F)	
	Surrounding Air and Storage Humidity	10...90% RH (Non condensing, wet bulb temperature 39 °C [102.2 °F] or less)	
	Dust	0.1 mg/m^3 (10^{-7} oz./ft^3) or less (non-conductive levels)	
	Pollution Degree	For use in Pollution Degree 2 environment	
	Corrosive Gases	Free of corrosive gases	
	Atmospheric pressure	800...1,114 hPa (2,000 m [6,561 ft] or lower)	
Mechanical Environment	Vibration Resistance	IEC/EN 61131-2 5...9 Hz Single amplitude 3.5 mm (0.14 in.) 9...150 Hz Fixed acceleration: 9.8 m/s^2 X, Y, Z directions for 10 cycles (approx. 100 min.)	
	Concussion Resistance	IEC/EN 61131-2 compliant 147 m/s^2, X, Y, Z directions for 3 times	
Electrical Environment	Noise Immunity	Noise Voltage: 1000 Vp-p Pulse Width: 1 μs Rise Time: 1 ns	
	Electrostatic Discharge Immunity	Contact Discharge Method: 6 kV (IEC/EN61000-4-2 Level 3)	

Air quality requirements

Do not operate or store the panel where chemicals evaporate, or where chemicals are present in the air:

- Corrosive chemicals: Acids, alkalines, liquids containing salt.
- Flammable chemicals: Organic solvents.

⚠ CAUTION

INOPERATIVE EQUIPMENT

Do not allow water, liquids, metal, and wiring fragments to enter the panel case.

Failure to follow these instructions can result in injury or equipment damage.

Structural Specifications

Grounding	Functional grounding: Grounding resistance of 100Ω, 2mm^2 (AWG 14) or thicker wire, or your country's applicable standard. (Same for FG and SG terminals)
Cooling Method	Natural air circulation
Structure *1	IP65f NEMA #250 TYPE 4X/13 (on the front panel when properly installed in an enclosure)
External Dimensions	W218 x H173 x D60 mm (W8.58 x H6.85 x D2.36 in.)
Panel Cut Dimensions	W204.5 x H159.5 mm (W8.05 x H6.28 in.)*2 Panel thickness area: 1.6...5 mm (0.06...0.2 in.)*3
Weight	1.2 kg (2.6 lbs) or less (main unit only)

NOTE: *1 The front face of the Magelis GTO, installed in a solid panel, has been tested using conditions equivalent to the standards shown in the specification. Even though the Magelis GTO's level of resistance is equivalent to these standards, oils that should have no effect on the Magelis GTO can possibly harm the panel. This can occur in areas where either vaporized oils are present, or where low viscosity cutting oils are allowed to adhere to the panel for long periods of time. If the panel's front face protection sheet peels off, these conditions can lead to the ingress of oil into the panel and separate protection measures are suggested.

*2 For dimensional tolerance everything +1/-0 mm (+0.04/-0 in.) and R in angle are below R3 (R0.12in.)

*3 Even if the installation wall thickness is within the recommended range for the "Panel Cut Dimensions", depending on wall's material, size, and installation location of the panel and other devices, the installation wall could warp. To prevent warping, the installation surface may need to be strengthened.

⚠ CAUTION

EQUIPMENT DAMAGE

Ensure that the panel is not in permanent and direct contact with oils.

Failure to follow these instructions can result in injury or equipment damage.

NOTICE

STORAGE AND OPERATION OUTSIDE OF SPECIFICATIONS

- Store the panel in areas where temperatures are within the panel's specifications.
- Do not restrict or block the panel's rear-face ventilation slots.

Failure to follow these instructions can result in equipment damage.

NOTICE

GASKET AGING

- Inspect the gasket periodically as required by your operating environment to keep the initial IP level.
- Change the gasket at least once a year, or as soon as scratches or dirt become visible.

Failure to follow these instructions can result in equipment damage.

Display Specifications

		HMIGTO4310	HMIGTO3510
Display Type		TFT Color LCD	
Display Size		7.5”	7.0”
Resolution		640 x 480 pixels (VGA)	800 x 480 pixels (WVGA)
Effective Display Area		W153.7 x H115.8 mm W6.05 x H4.56 in.	W152.4 x H91.44 mm W6.0 x H3.6 in.
Display Colors		65,536 colors (No blink) / 16,384 colors Blink)	
Backlight		White LED (Not user-replaceable. When replacement is required, contact your local distributor.)	
Backlight Service Life		50,000 hours or more (continuous operation at 25 °C [77 °F] before backlight brightness decreases to 50%)	
Brightness Control		16 levels (Adjusted with the touch panel or software)	
Language Fonts		ASCII: (Code page 850) Alphanumeric (including European characters) Chinese: (GB2312-80 codes) Simplified Chinese fonts Japanese (except for XBT GT1000 series): ANK 158, Kanji: 6,962 (JIS Standards 1 & 2) (including 607 non-kanji characters) Korean: (KSC5601 - 1992 codes) Hangul fonts Taiwanese: (Big 5 codes) Traditional Chinese fonts	
Character sizes		8 x 8, 8 x 16, 16 x 16 and 32 x 32 pixel fonts	
Font sizes		You can expand the width up to 8 time, and expand the height up to 8 times.[*1]	
Text	8 x 8 pixels	80 characters per row x 60 rows	100 characters per row x 60 rows
	8 x 16 pixels	80 characters per row x 30 rows	100 characters per row x 30 rows
	16 x 16 pixels	40 characters per row x 30 rows	50 characters per row x 30 rows
	32 x 32 pixels	20 characters per row x 15 rows	25 characters per row x 15 rows

[*1] You can set up other font sizes using the software.

Memory, Clock, Touch Panel, and Function Switches

Memory

	HMIGTO4310	HMIGTO3510
Application Memory *1	FLASH EPROM 96 MB	FLASH EPROM 96 MB
Data Backup	SRAM 512 KB (Replaceable lithium battery for backup memory)	SRAM 128 KB (Replaceable lithium battery for backup memory)

*1 Capacity available for user application.

NOTE:

- When the message “Battery level is low” is displayed, supply power to the panel and fully charge.

Clock

Clock Accuracy*1	±65 seconds/month (deviation at room temperature and power is OFF).

*1 Depending on the operating temperature and age of panel, the clock can deviate from -380 to +90 sec/month. For systems where this level of precision is insufficient, the user should monitor and make adjustments when required.

Touch Panel

Touch Panel Type	Resistive Film (analog)
Touch Panel Resolution	1,024 x 1,024
Touch Panel Service Life	1 million times or more

Function Switches

HMIGTO3510: Eight switches (F1 to F8).

Interface Specifications

Serial Interface COM1

Asynchronous Transmission	RS-232C
Data Length	7 or 8 bits
Stop Bit	1 or 2 bits
Parity	None, odd or even
Data Transmission Speed	2,400...115,200 bps
Connector	D-Sub 9 pin (plug)

Serial Interface COM2

Asynchronous Transmission	RS-485
Data Length	7 or 8 bits
Stop Bit	1 or 2 bits
Parity	None, odd or even
Data Transmission Speed	2,400...115,200 bps, 187,500 bps (MPI)
Connector	Modular jack (RJ-45)

USB Interface

	USB (Type A) Interface	**USB (mini-B) Interface**
Connector	USB 2.0 (Type A) x 1	USB 2.0 (mini-B) x 1
Power Supply Voltage	5 Vdc ±5%	-
Maximum Current Supplied	500 mA	-
Maximum Transmission Distance	5 m (16.4 ft)	

Ethernet Interface

Ethernet (LAN)	IEEE802.3i / IEEE802.3u, 10BASE-T/100BASE-TX
Connector	Modular jack (RJ45) x 1

SD Card Interface

SD Card slot x 1 (maximum 32 GB SD/SDHC Card)

Specifications of Serial Interface COM1

Introduction

The serial port is not isolated. The SG (signal ground) and FG (frame ground) terminals are connected inside the panel.

⚠ ⚠ DANGER

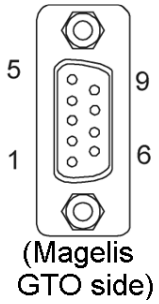
ELECTRIC SHOCK

When using the SG terminal to connect an external device to the panel:
- Verify that a short-circuit loop is not created when you set up the system.
- Connect the #5 SG terminal to remote equipment when the host (PLC) unit is not isolated. Connect the #5 SG terminal to a known reliable ground connection to reduce the risk of damaging the circuit.

Failure to follow these instructions will result in death or serious injury.

Serial Interface COM1

HMIGTO3510 / HMIGTO4310: D-Sub 9 pin plug connector via an RS-232C cable.

Pin Connection	Pin No.	RS-232C		
		Signal Name	Direction	Meaning
	1	CD	Input	Carrier Detect
	2	RD(RXD)	Input	Receive Data
	3	SD(TXD)	Output	Send Data
	4	ER(DTR)	Output	Data Terminal Ready
	5	SG	-	Signal Ground
	6	DR(DSR)	Input	Data Set Ready
	7	RS(RTS)	Output	Request to Send
	8	CS(CTS)	Input	Send possible
	9	CI(RI)/VCC	Input/–	Called Status Display +5V±5% Output 0.25A
	Shell	FG	–	Frame Ground (Common with SG)

You can switch pin #9 between RI and VCC via software.

NOTICE

EQUIPMENT DAMAGE

Use only the rated current.

Failure to follow these instructions can result in equipment damage.

Interfit bracket is #4-40 (UNC).

⚠ CAUTION

LOSS OF COMMUNICATION

- Do not put excessive stress on the communication ports.
- Securely attach communication cables to the panel wall or cabinet.
- Use only D-Sub 9 pin cables with a locking tab in good condition.

Failure to follow these instructions can result in injury or equipment damage.

Specifications of Serial Interface COM2

Introduction

The serial port is not isolated. The SG (signal ground) and FG (frame ground) terminals are connected inside the panel.

⚠ ⚠ DANGER

ELECTRIC SHOCK

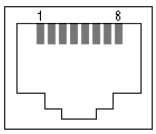
When using the SG terminal to connect an external device to the panel:
- Verify that a short-circuit loop is not created when you set up the system.
- Connect the #8 SG terminal to remote equipment when the host (PLC) unit is not isolated. Connect the #8 SG terminal to a known reliable ground connection to reduce the risk of damaging the circuit.

Failure to follow these instructions will result in death or serious injury.

Serial Interface COM2

HMIGTO3510 / HMIGTO4310: RJ45 connector via a RS-485 cable.

NOTE: When setting up RS-485 communication, the cable diagram for some equipment may require polarization on the terminal side. This terminal does not require any special setting as it handles polarization automatically.

Pin Connection	Pin No.	RS-485		
		Signal Name	Direction	Meaning
Front 	1	NC	-	-
	2	NC	-	-
	3	NC	-	-
	4	Line A	Input/Output	Transfer Data (RS-485)
	5	Line B	Input/Output	Transfer Data (RS-485)
	6	RS(RTS)	Output	Request To Send
	7	NC	-	-
	8	SG	-	Signal Ground

⚠ CAUTION

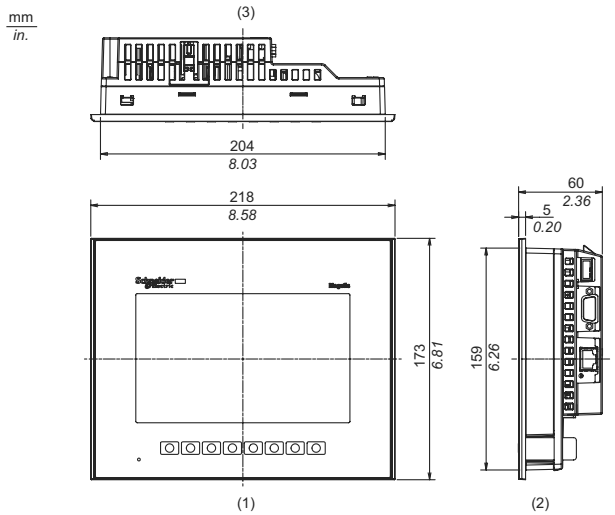
LOSS OF COMMUNICATION

- Do not put excessive stress on the communication ports.
- Securely attach communication cables to the panel wall or cabinet.
- Use only RJ45 with a locking tab in good condition.

Failure to follow these instructions can result in injury or equipment damage.

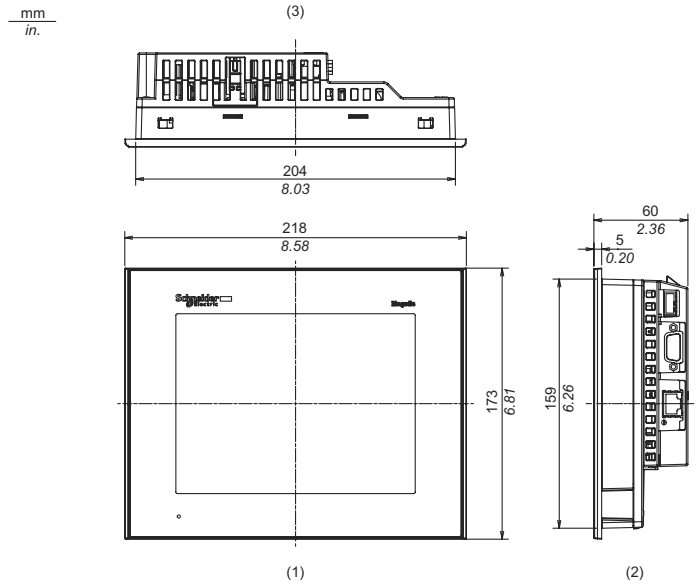
Dimensions

External Dimensions: HMIGTO3510



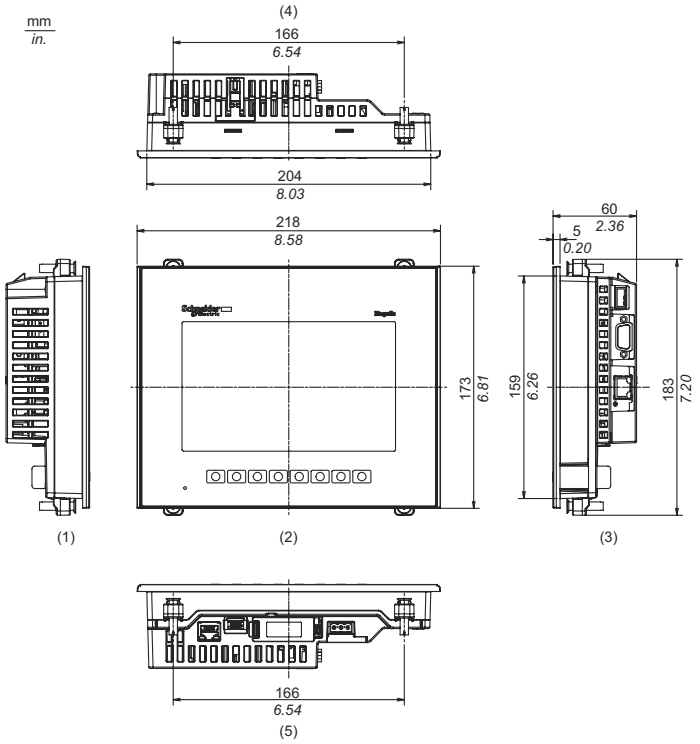
1 Front
2 Right Side
3 Top

External Dimensions: HMIGTO4310



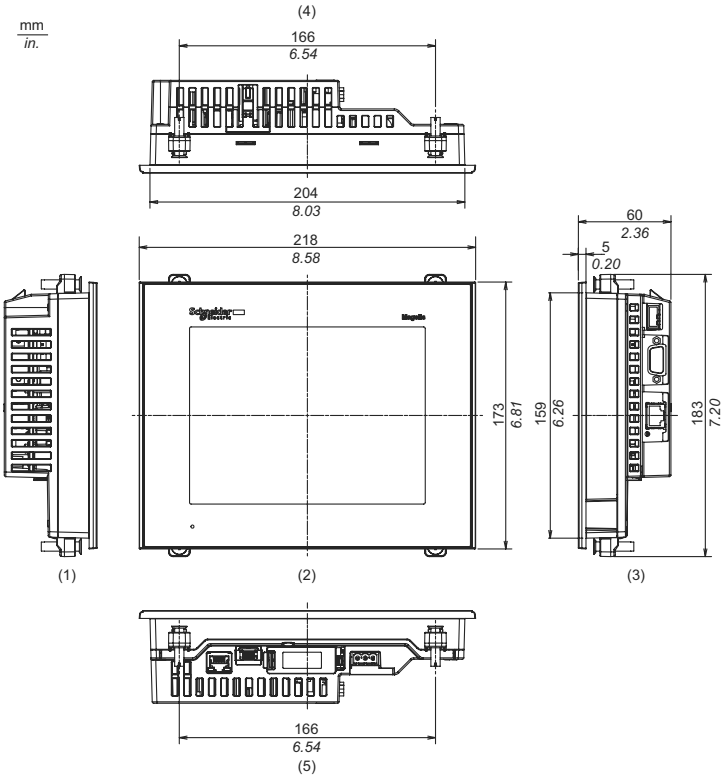
1 Front
2 Right Side
3 Top

Installation with Installation Fasteners: HMIGTO3510



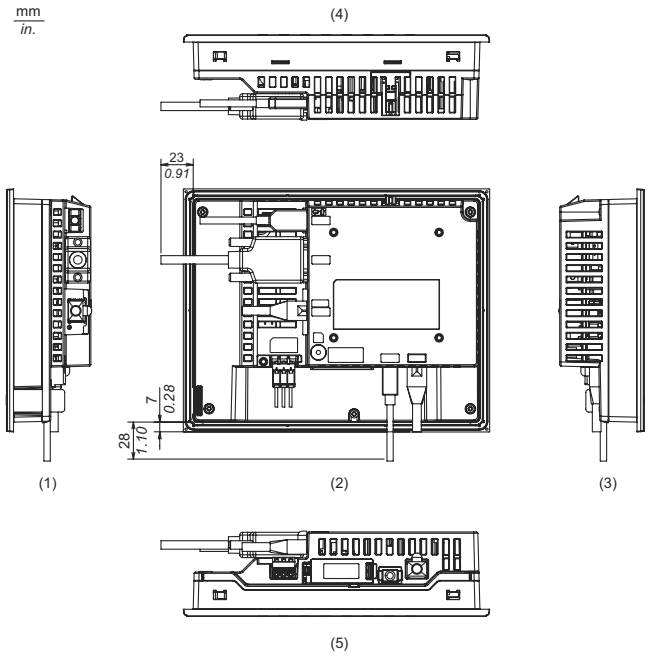
1 Left Side
2 Front
3 Right Side
4 Top
5 Bottom

Installation with Installation Fasteners: HMIGTO4310



1 Left Side
2 Front
3 Right Side
4 Top
5 Bottom

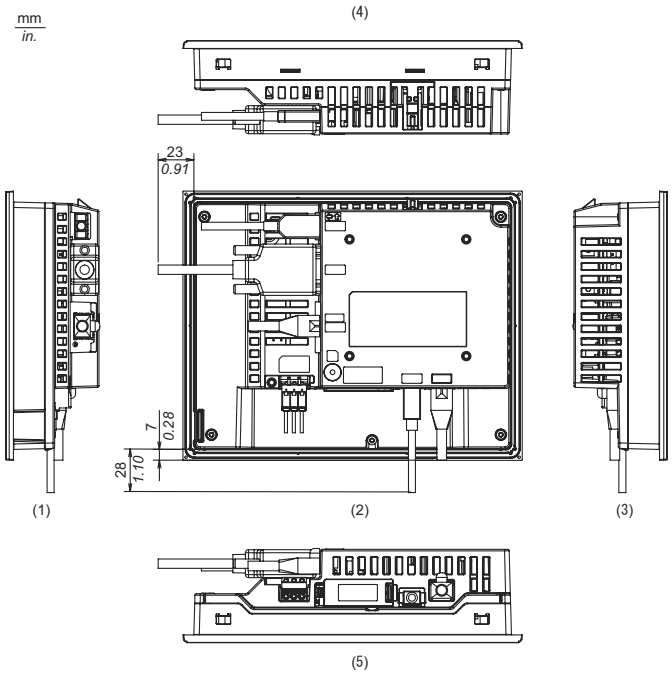
Dimensions with Cables: HMIGTO3510



1 Left Side
2 Rear
3 Right Side
4 Top
5 Bottom

NOTE: All the above values are designed with cable bending in mind. The dimensions given here are representative values depending on the type of connection cable in use. Therefore, these values are intended for reference only.

Dimensions with Cables: HMIGTO4310

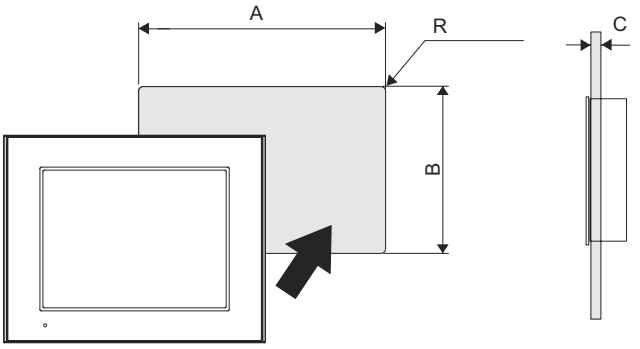


1 Left Side
2 Rear
3 Right Side
4 Top
5 Bottom

NOTE: All the above values are designed with cable bending in mind. The dimensions given here are representative values depending on the type of connection cable in use. Therefore, these values are intended for reference only.

Panel Cut Dimensions

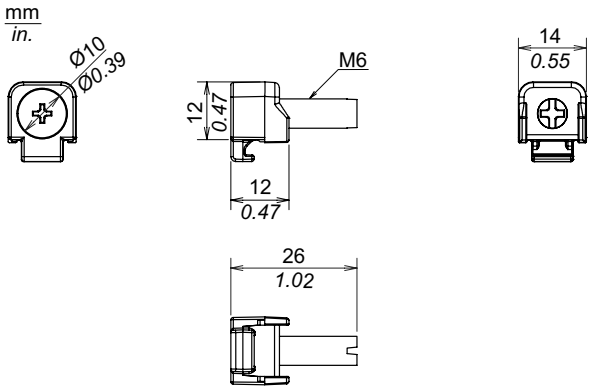
Create a panel cut and insert the panel into the opening from the front.



A	B	C	R
204.5 mm (+1, -0 mm) (8.05 in. [+0.04, -0 in.])	159.5 mm (+1, -0 mm) (6.28 in. [+0.04, -0 in.])	1.6...5 mm (0.06...0.2 in.)	3 mm (0.12 in.) maximum

NOTE: Before designing the panel cut, refer to Installation *(see page 112)*.

Installation Fastener Dimensions



4.4 HMIGTO5310/5315

What's in this Section?

This section contains the following topics:

Topic	Page
Electrical Specifications	81
Environmental Specifications	82
Structural Specifications	83
Display Specifications	85
Memory, Clock, and Touch Panel	86
Interface Specifications	87
Specifications of Serial Interface COM1	88
Specifications of Serial Interface COM2	89
Dimensions	90

Electrical Specifications

Power Supply	Rated Input Voltage		24 Vdc
	Input Voltage Limits		19.2...28.8 Vdc
	Voltage Drop		10 ms or less
	Power Consumption		17 W or less
		When power is not supplied to external devices	12 W or less
		Backlight OFF (Standby Mode)	7 W or less
		Backlight Dimmed (Brightness: 20%)	8 W or less
	In-Rush Current		30 A or less
Voltage Endurance			1500 Vac, 20 mA for 1 min. (between charging and FG terminals)
Insulation Resistance			500 Vdc, 10 MΩ or more (between charging and FG terminals)

Environmental Specifications

Physical Environment	Surrounding Air Temperature	0...55 °C (32...131 °F)
	Storage Temperature	-20...60 °C (-4...140 °F)
	Surrounding Air and Storage Humidity	10...90% RH (Non condensing, wet bulb temperature 39 °C [102.2 °F] or less)
	Dust	0.1 mg/m^3 (10^{-7} oz./ft^3) or less (non-conductive levels)
	Pollution Degree	For use in Pollution Degree 2 environment
	Corrosive Gases	Free of corrosive gases
	Atmospheric Pressure (Operating Altitude)	800...1,114 hPa (2,000 m [6,561 ft] or lower)
Mechanical Environment	Vibration Resistance	IEC/EN 61131-2 compliant 5...9 Hz Single amplitude 3.5 mm (0.14 in.) 9...150 Hz Fixed acceleration: 9.8 m/s^2 X, Y, Z directions for 10 cycles (approx. 100 min.)
	Concussion Resistance	IEC/EN 61131-2 compliant 147 m/s^2, X, Y, Z directions for 3 times
Electrical Environment	Noise Immunity	Noise Voltage: 1,000 Vp-p Pulse Width: 1 μs Rise Time: 1 ns
	Electrostatic Discharge Immunity	Contact Discharge Method: 6 kV (IEC/EN61000-4-2 Level 3)

Air quality requirements

Do not operate or store the panel where chemicals evaporate, or where chemicals are present in the air:

- Corrosive chemicals: Acids, alkalines, liquids containing salt.
- Flammable chemicals: Organic solvents.

⚠ CAUTION

INOPERATIVE EQUIPMENT

Do not allow water, liquids, metal, and wiring fragments to enter the panel case.

Failure to follow these instructions can result in injury or equipment damage.

Structural Specifications

	HMIGTO5310	HMIGTO5315
Grounding	Functional grounding: Grounding resistance of 100Ω, 2mm^2 (AWG 14) or thicker wire, or your country's applicable standard. (Same for FG and SG terminals)	
Cooling Method	Natural air circulation	
Structure[*1]	IP65f NEMA #250 TYPE 4X/13 (on the front panel when properly installed in an enclosure)	IP66k NEMA #250 TYPE 4X/13 (on the front panel when properly installed in an enclosure)[*2]
External Dimensions	W272.5 x H214.5 x D57 mm (W10.73 x H8.44 x D2.24 in.)	W316.5 x H258.5 x D57 mm (W12.44 x H10.18 x D2.24 in.)
Panel Cut Dimensions	W259 x H201 mm (W10.2 x H7.91 in.)[*3] Panel thickness area: 1.6...5 mm (0.06...0.2 in.)[*4]	W298 x H240 mm (W11.73 x H9.45 in.)[*3] Panel thickness area: 1.6...5 mm (0.06...0.2 in.)[*4]
Weight	2.0 kg (4.4 lbs) or less (main unit only)	2.5 kg (5.5 lbs) or less (main unit only)

NOTE: [*1] The front face of the Magelis GTO, installed in a solid panel, has been tested using conditions equivalent to the standards shown in the specification. Even though the Magelis GTO's level of resistance is equivalent to these standards, oils that should have no effect on the Magelis GTO can possibly harm the panel. This can occur in areas where either vaporized oils are present, or where low viscosity cutting oils are allowed to adhere to the panel for long periods of time. If the panel's front face protection sheet peels off, these conditions can lead to the ingress of oil into the panel and separate protection measures are suggested.

[*2] When installing the Magelis GTO in a panel, you may not be able to mount the Magelis GTO flush with the panel. This occurs due to the thickness of the gasket. The difference in level between the Magelis GTO and panel depends on how much the gasket is compressed.

NOTICE

EQUIPMENT DAMAGE

For food and beverage and pharmaceutical industries, when the Magelis GTO is not flush with panel, use silicon to form a seal to prevent water, chemicals, or food from lodging into place. Otherwise, the panel face could leak.

Failure to follow these instructions can result in equipment damage.

[*3] For dimensional tolerance everything +1/-0 mm (+0.04/-0 in.) and R in angle are below R3 (R0.12 in.)

[*4] Even if the installation wall thickness is within the recommended range for the "Panel Cut Dimensions", depending on wall's material, size, and installation location of the panel and other devices, the installation wall could warp. To prevent warping, the installation surface may need to be strengthened.

⚠ CAUTION

EQUIPMENT DAMAGE

Ensure that the panel is not in permanent and direct contact with oils.

Failure to follow these instructions can result in injury or equipment damage.

NOTICE

STORAGE AND OPERATION OUTSIDE OF SPECIFICATIONS

- Store the panel in areas where temperatures are within the panel's specifications.
- Do not restrict or block the panel's rear-face ventilation slots.

Failure to follow these instructions can result in equipment damage.

NOTICE

GASKET AGING

- Inspect the gasket periodically as required by your operating environment to keep the initial IP level.
- Change the gasket at least once a year, or as soon as scratches or dirt become visible.

Failure to follow these instructions can result in equipment damage.

Display Specifications

Display Type		TFT Color LCD
Display Size		10.4”
Resolution		640 x 480 pixels (VGA)
Effective Display Area		W211.2 x H158.4 mm (8.31 x 6.24 in.)
Display Colors		65,536 colors (No blink) / 16,384 colors (Blink)
Backlight		White LED (Not user-replaceable. When replacement is required, contract your local distributor.)
Backlight Service Life		50,000 hours or more (continuous operation at 25 °C [77 °F] before backlight brightness dimmed to 50%
Brightness Control		16 levels (Adjusted with the touch panel or software)
Language Fonts		ASCII: (Code page 850) Alphanumeric (including European characters) Chinese: (GB2312-80 codes) Simplified Chinese fonts Japanese: ANK 158, Kanji: 6,962 (JIS Standards 1 & 2) (including 607 non-kanji characters) Korean: (KSC5601 - 1992 codes) Hangul fonts Taiwanese: (Big 5 codes) Traditional Chinese fonts
Character Sizes		8 x 8, 8 x 16, 16 x 16 and 32 x 32 pixel fonts
Font Sizes		You can expand the width up to 8 times, and expand the height up to 8 times.[*1]
Text	8 x 8 pixels	80 characters per row x 60 rows
	8 x 16 pixels	80 characters per row x 30 rows
	16 x 16 pixels	40 characters per row x 30 rows
	32 x 32 pixels	20 characters per row x 15 rows

[*1] You can set up other font sizes using the software.

Memory, Clock, and Touch Panel

Memory

Application Memory *1	FLASH EPROM 96 MB
Data Backup	SRAM 512 KB (Replaceable lithium battery for backup memory)

*1 Capacity available for user application.

NOTE:

- When the message “Battery level is low” is displayed, supply power to the panel and fully charge.

Clock

Clock Accuracy*1	±65 seconds/month (deviation at room temperature and power is OFF).

*1 Depending on the operating temperature and age of panel, the clock can deviate from -380 to +90 sec/month. For systems where this level of precision is insufficient, the user should monitor and make adjustments when required.

Touch Panel

Touch Panel Type	Resistive Film (analog)
Touch Panel Resolution	1,024 x 1,024
Service Life	1 million times or more

Interface Specifications

Serial Interface COM1

Asynchronous Transmission	RS-232C
Data Length	7 or 8 bits
Stop Bit	1 or 2 bits
Parity	None, odd or even
Data Transmission Speed	2,400...115,200 bps
Connector	D-Sub 9 pin (plug)

Serial Interface COM2

Asynchronous Transmission	RS-485
Data Length	7 or 8 bits
Stop Bit	1 or 2 bits
Parity	None, odd or even
Data Transmission Speed	2,400...115,200 bps, 187,500 bps (MPI)
Connector	Modular jack (RJ-45)

USB Interface

	USB (Type A) Interface	**USB (mini-B) Interface**
Connector	USB 2.0 (Type A) x 1	USB 2.0 (mini-B) x 1
Power Supply Voltage	5 Vdc ±5%	-
Maximum Current Supplied	500 mA	-
Maximum Transmission Distance	5 m (16.4 ft)	

Ethernet Interface

Ethernet (LAN)	IEEE802.3i / IEEE802.3u, 10BASE-T/100BASE-TX
Connector	Modular jack (RJ45) x 1

SD Card Interface

SD Card slot x 1 (maximum 32 GB SD/SDHC Card)

Specifications of Serial Interface COM1

Introduction

The serial port is not isolated. The SG (signal ground) and FG (frame ground) terminals are connected inside the panel.

⚠ ⚠ DANGER

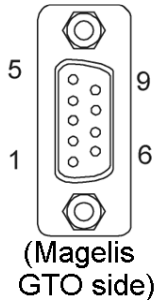
ELECTRIC SHOCK

When using the SG terminal to connect an external device to the panel:
- Verify that a short-circuit loop is not created when you set up the system.
- Connect the #5 SG terminal to remote equipment when the host (PLC) unit is not isolated. Connect the #5 SG terminal to a known reliable ground connection to reduce the risk of damaging the circuit.

Failure to follow these instructions will result in death or serious injury.

Serial Interface COM1

HMIGTO5310 / HMIGTO5315: D-Sub 9 pin plug connector via an RS-232C cable.

Pin Connection	Pin No.	RS-232C		
		Signal Name	Direction	Meaning
 (Magelis GTO side)	1	CD	Input	Carrier Detect
	2	RD(RXD)	Input	Receive Data
	3	SD(TXD)	Output	Send Data
	4	ER(DTR)	Output	Data Terminal Ready
	5	SG	-	Signal Ground
	6	DR(DSR)	Input	Data Set Ready
	7	RS(RTS)	Output	Request to Send
	8	CS(CTS)	Input	Send possible
	9	CI(RI)/VCC	Input/–	Called Status Display +5V±5% Output 0.25A
	Shell	FG	–	Frame Ground (Common with SG)

You can switch pin 39 between RI and VCC via software.

NOTICE

EQUIPMENT DAMAGE

Use only the rated current.

Failure to follow these instructions can result in equipment damage.

Interfit bracket is #4-40 (UNC).

⚠ CAUTION

LOSS OF COMMUNICATION

- Do not put excessive stress on the communication ports.
- Securely attach communication cables to the panel wall or cabinet.
- Use only D-Sub 9 pin cables with a locking tab in good condition.

Failure to follow these instructions can result in injury or equipment damage.

Specifications of Serial Interface COM2

Introduction

The serial port is not isolated. The SG (signal ground) and FG (frame ground) terminals are connected inside the panel.

⚠ ⚠ DANGER

ELECTRIC SHOCK

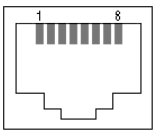
When using the SG terminal to connect an external device to the panel:
- Verify that a short-circuit loop is not created when you set up the system.
- Connect the #8 SG terminal to remote equipment when the host (PLC) unit is not isolated. Connect the #8 SG terminal to a known reliable ground connection to reduce the risk of damaging the circuit.

Failure to follow these instructions will result in death or serious injury.

Serial Interface COM2

HMIGTO5310 / HMIGTO5315: RJ45 connector via a RS-485 cable.

NOTE: When setting up RS-485 communication, the cable diagram for some equipment may require polarization on the terminal side. This terminal does not require any special setting as it handles polarization automatically.

Pin Connection	Pin No.	RS-485		
		Signal Name	Direction	Meaning
Front 	1	NC	-	-
	2	NC	-	-
	3	NC	-	-
	4	Line A	Input/Output	Transfer Data (RS-485)
	5	Line B	Input/Output	Transfer Data (RS-485)
	6	RS(RTS)	Output	Request To Send
	7	NC	-	-
	8	SG	-	Signal Ground

⚠ CAUTION

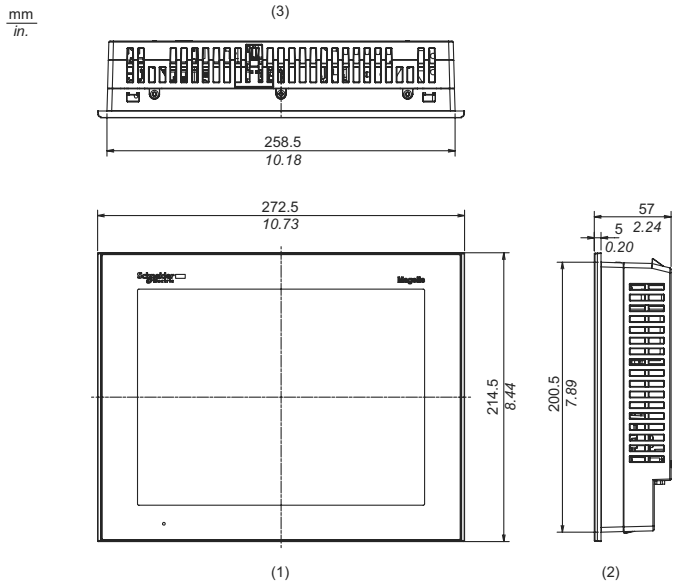
LOSS OF COMMUNICATION

- Do not put excessive stress on the communication ports.
- Securely attach communication cables to the panel wall or cabinet.
- Use only RJ45 with a locking tab in good condition.

Failure to follow these instructions can result in injury or equipment damage.

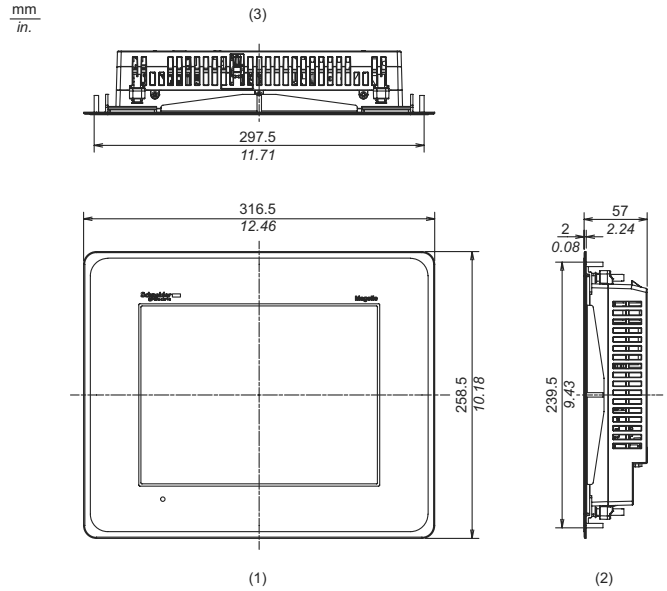
Dimensions

External Dimensions: HMIGTO5310



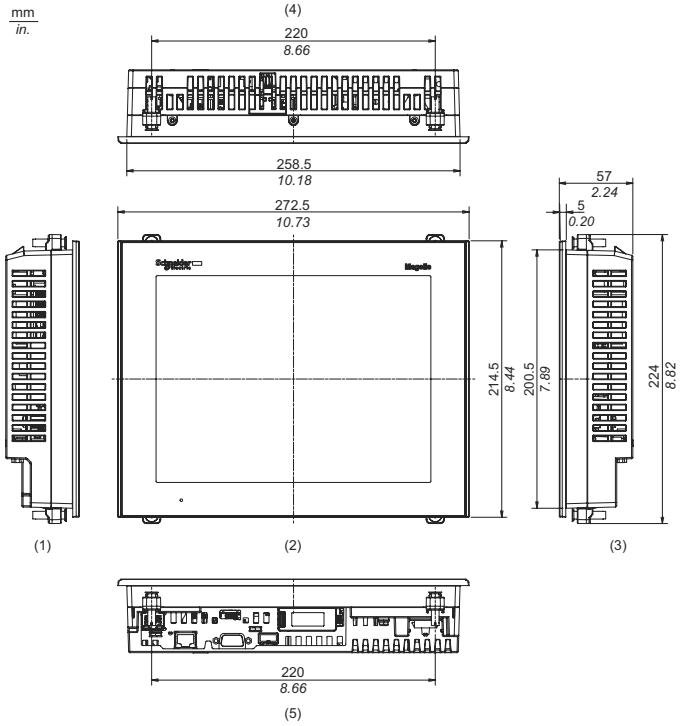
1 Front
2 Right Side
3 Top

External Dimensions: HMIGTO5315



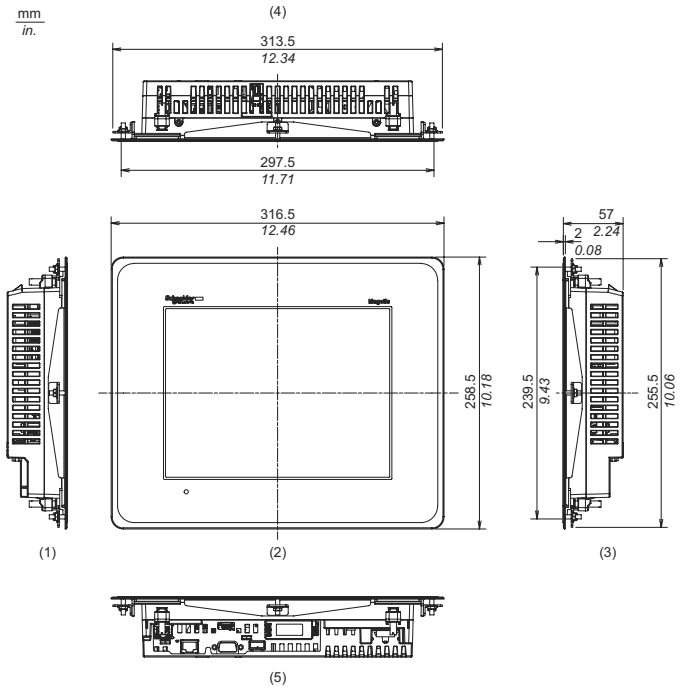
1 Front
2 Right Side
3 Top

Installation with Installation Fasteners: HMIGTO5310



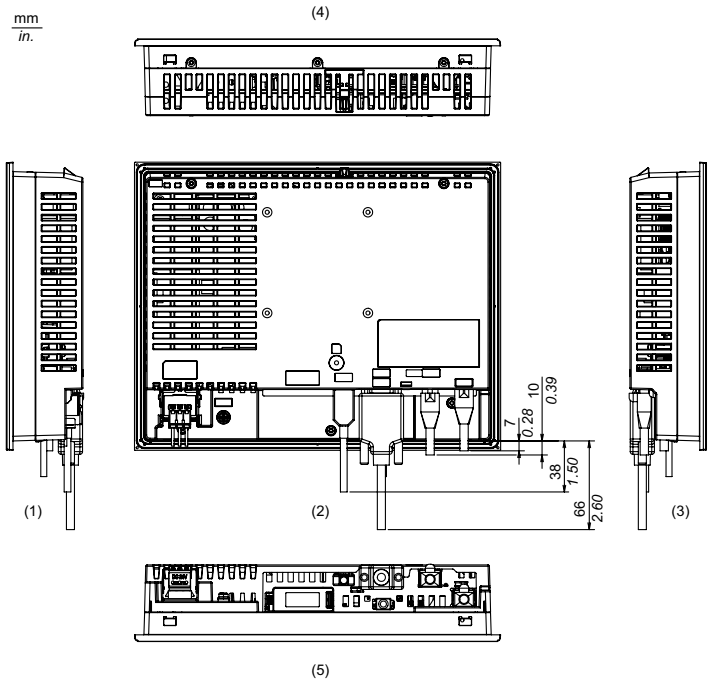
1 Left Side
2 Front
3 Right Side
4 Top
5 Bottom

Installation with Installation Fasteners: HMIGTO5315



1 Left Side
2 Front
3 Right Side
4 Top
5 Bottom

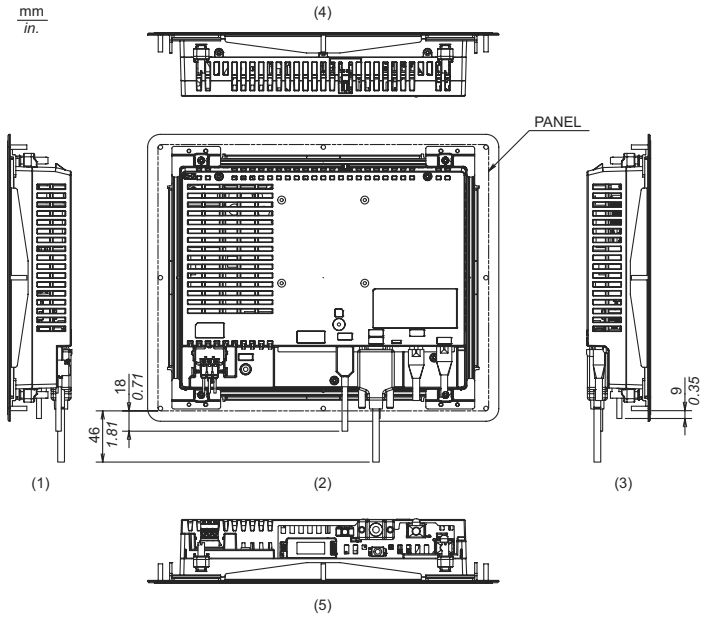
Dimensions with Cables: HMIGTO5310



1 Left Side
2 Rear
3 Right Side
4 Top
5 Bottom

NOTE: All the above values are designed with cable bending in mind. The dimensions given here are representative values depending on the type of connection cable in use. Therefore, these values are intended for reference only.

Dimensions with Cables: HMIGTO5315

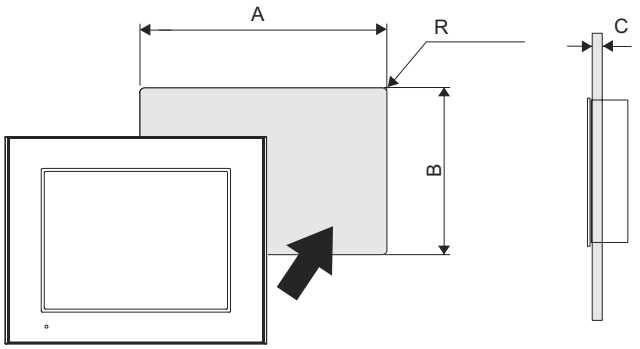


1 Left Side
2 Rear
3 Right Side
4 Top
5 Bottom

NOTE: All the above values are designed with cable bending in mind. The dimensions given here are representative values depending on the type of connection cable in use. Therefore, these values are intended for reference only.

Panel Cut Dimensions

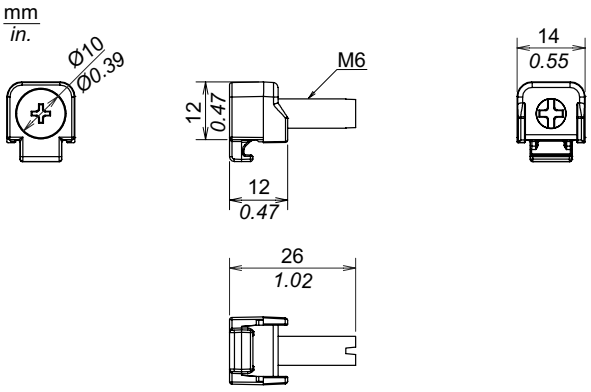
Create a panel cut and insert the panel into the opening from the front.



	A	B	C	R
HMIGTO5310	259 mm (+1, -0 mm) (10.2 in. [+0.04, -0 in.])	201 mm (+1, -0 mm) (7.91 in. [+0.04, -0 in.])	1.6...5 mm (0.06...0.2 in.)	3 mm (0.12 in.) maximum
HMIGTO5315	298 mm (+1, -0 mm) (11.73 in. [+0.04, -0 in.])	240 mm (+1, -0 mm) (9.45 in. [+0.04, -0 in.])		

NOTE: Before designing the panel cut, refer to Installation *(see page 112)*.

Installation Fastener Dimensions



4.5 HMIGTO6310/6315

What's in this Section?

This section contains the following topics:

Topic	Page
Electrical Specifications	96
Environmental Specifications	97
Structural Specifications	98
Display Specifications	100
Memory, Clock, and Touch Panel	101
Interface Specifications	102
Specifications of Serial Interface COM1	103
Specifications of Serial Interface COM2	104
Dimensions	105

Electrical Specifications

Power Supply	Rated Input Voltage		24 Vdc
	Input Voltage Limits		19.2...28.8 Vdc
	Voltage Drop		10 ms or less
	Power Consumption		17 W or less
		When power is not supplied to external devices	12 W or less
		Backlight OFF (Standby Mode)	7 W or less
		Backlight Dimmed (Brightness: 20%)	8 W or less
	In-Rush Current		30 A or less
Voltage Endurance			1,500 Vac, 20 mA for 1 min. (between charging and FG terminals)
Insulation Resistance			500 Vdc, 10 MΩ or more (between charging and FG terminals)

Environmental Specifications

Physical Environment	Surrounding air temperature	0...55 °C (32...131 °F)
	Storage Temperature	-20 °C...+ 60 °C (-4 °F...140 °F)
	Surrounding Air and Storage Humidity	10...90% RH (Non condensing, wet bulb temperature 39 °C [102.2 °F] or less)
	Dust	0.1 mg/m^3 (10^{-7} oz./ft^3) or less (non-conductive levels)
	Pollution Degree	For use in Pollution Degree 2 environment
	Corrosive gases	Free of corrosive gases
	Atmospheric Pressure (Operating Altitude)	800...1,114 hPa (2,000 m [6,561 ft] or lower)
Mechanical Environment	Vibration Resistance	IEC/EN 61131-2 compliant 5...9 Hz Single amplitude 3.5 mm (0.14 in.) 9...150 Hz Fixed acceleration: 9.8 m/s^2 X, Y, Z directions for 10 cycles (approx.100 min.)
	Concussion Resistance	IEC/EN 61131-2 compliant 147 m/s^2, X, Y, Z directions for 3 times
Electrical Environment	Noise immunity	Noise Voltage: 1000 Vp-p Pulse Width: 1 μs Rise Time: 1 ns
	Electrostatic Discharge Immunity	Contact Discharge Method: 6 kV (IEC/EN61000-4-2 Level 3)

Air quality requirements

Do not operate or store the panel where chemicals evaporate, or where chemicals are present in the air:

- Corrosive chemicals: Acids, alkalines, liquids containing salt.
- Flammable chemicals: Organic solvents.

⚠ CAUTION

INOPERATIVE EQUIPMENT

Do not allow water, liquids, metal, and wiring fragments to enter the panel case.

Failure to follow these instructions can result in injury or equipment damage.

Structural Specifications

	HMIGTO6310	HMIGTO6315
Grounding	Functional grounding: Grounding resistance of 100Ω, 2mm^2 (AWG 14) or thicker wire, or your country's applicable standard. (Same for FG and SG terminals)	
Cooling Method	Natural air circulation	
Structure[*1]	IP65f NEMA #250 TYPE 4X/13 (on the front panel when properly installed in an enclosure)	IP66k NEMA #250 TYPE 4X/13 (on the front panel when properly installed in an enclosure)[*2]
External Dimensions	W315 x H241 x D56 mm (W12.4 x H9.49 x D2.2 in.)	W359 x H285 x D56 mm (W14.13 x H11.22 x D2.2 in.)
Panel Cut Dimensions	W301.5 x H227.5 mm (W11.87 x H8.96 in.)[*3] Panel thickness area: 1.6...5 mm (0.06...0.2 in.)[*4]	W340.5 x H266.5 mm (W13.41 x H10.49 in.)[*3] Panel thickness area: 1.6...5 mm (0.06...0.2 in.)[*4]
Weight	2.5 kg (5.5 lbs) or less (main unit only)	3 kg (6.6 lbs) or less (main unit only)

NOTE: [*1] The front face of the Magelis GTO, installed in a solid panel, has been tested using conditions equivalent to the standards shown in the specification. Even though the Magelis GTO's level of resistance is equivalent to these standards, oils that should have no effect on the Magelis GTO can possibly harm the panel. This can occur in areas where either vaporized oils are present, or where low viscosity cutting oils are allowed to adhere to the panel for long periods of time. If the panel's front face protection sheet peels off, these conditions can lead to the ingress of oil into the panel and separate protection measures are suggested.

[*2] When installing the Magelis GTO in a panel, you may not be able to mount the Magelis GTO flush with the panel. This occurs due to the thickness of the gasket. The difference in level between the Magelis GTO and panel depends on how much the gasket is compressed.

NOTICE

EQUIPMENT DAMAGE

For food and beverage and pharmaceutical industries, when the Magelis GTO is not flush with panel, use silicon to form a seal to prevent water, chemicals, or food from lodging into place. Otherwise, the panel face could leak.

Failure to follow these instructions can result in equipment damage.

[*3] For dimensional tolerance everything +1/-0 mm (+0.04/-0 in.) and R in angle are below R3 (R0.12in).

[*4] Even if the installation wall thickness is within the recommended range for the "Panel Cut Dimensions", depending on wall's material, size, and installation location of the panel and other devices, the installation wall could warp. To prevent warping, the installation surface may need to be strengthened.

⚠ CAUTION

EQUIPMENT DAMAGE

Ensure that the panel is not in permanent and direct contact with oils.

Failure to follow these instructions can result in injury or equipment damage.

NOTICE

STORAGE AND OPERATION OUTSIDE OF SPECIFICATIONS

- Store the panel in areas where temperatures are within the panel's specifications.
- Do not restrict or block the panel's rear-face ventilation slots.

Failure to follow these instructions can result in equipment damage.

NOTICE

GASKET AGING

- Inspect the gasket periodically as required by your operating environment to keep the initial IP level.
- Change the gasket at least once a year, or as soon as scratches or dirt become visible.

Failure to follow these instructions can result in equipment damage.

Display Specifications

Display Type		TFT Color LCD
Display Size		12.1”
Resolution		800 x 600 pixels (SVGA)
Effective Display Area		W246.0 x H184.5 mm (9.69 x 7.26 in.)
Display Colors		65,536 colors (No blink) / 16,384 colors (Blink)
Backlight		White LED (Not user-replaceable. When replacement is required, contact your local distributor.)
Backlight Service Life		50,000 hours (continuous operation at at 25 °C [77 °F] before backlight brightness decreases to 50%)
Brightness Control		16 levels (Adjusted with the touch panel or software)
Language Fonts		ASCII: (Code page 850) Alphanumeric (including European characters) Chinese: (GB2312-80 codes) Simplified Chinese fonts Japanese: ANK 158, Kanji: 6,962 (JIS Standards 1 & 2) (including 607 non-kanji characters) Korean: (KSC5601 - 1992 codes) Hangul fonts Taiwanese: (Big 5 codes) Traditional Chinese fonts
Character Sizes		8 x 8, 8 x 16, 16 x 16 and 32 x 32 pixel fonts
Text	8 x 8 pixels	100 characters per row x 75 rows
	8 x 16 pixels	100 characters per row x 37 rows
	16 x 16 pixels	50 characters per row x 37 rows
	32 x 32 pixels	25 characters per row x 18 rows

*1 You can set up other font sizes using the software.

Memory, Clock, and Touch Panel

Memory

Application Memory*1	FLASH EPROM96 MB
Data Backup	SRAM 512 KB (Replaceable lithium battery for backup memory)

*1 Capacity available for user application.

NOTE:

- When the message “Battery level is low” is displayed, supply power to the panel and fully charge.

Clock

Clock Accuracy*1	±65 seconds/month (deviation at room temperature and power is OFF).

*1 Depending on the operating temperature and age of the panel, the clock can deviate from -380 to +90 sec/month. For systems where this level of precision is insufficient, the user should monitor and make adjustments when required.

Touch Panel

Touch Panel Type	Resistive Film (analog)
Touch Panel Resolution	1,024 x 1,024
Touch Panel Service Life	1 million times or more

Interface Specifications

Serial Interface COM1

Asynchronous Transmission	RS-232C
Data Length	7 or 8 bits
Stop Bit	1 or 2 bits
Parity	None, odd or even
Data Transmission Speed	2,400...115,200 bps
Connector	D-Sub 9 pin (plug)

Serial Interface COM2

Asynchronous Transmission	RS-485
Data Length	7 or 8 bits
Stop Bit	1 or 2 bits
Parity	None, odd or even
Data Transmission Speed	2,400...115,200 bps, 187,500 bps (MPI)
Connector	Modular jack (RJ-45)

USB Interface

	USB (Type A) Interface	**USB (mini-B) Interface**
Connector	USB 2.0 (Type A) x 1	USB 2.0 (mini-B) x 1
Power Supply Voltage	5 Vdc ±5%	
Maximum Current Supplied	500 mA	-
Maximum Transmission Distance	5 m (16.4 ft)	

Ethernet Interface

Ethernet (LAN)	IEEE802.3i / IEEE802.3u, 10BASE-T/100BASE-TX
Connector	Modular jack (RJ45) x 1

SD Card Interface

SD Card slot x 1 (maximum 32 GB SD/SDHC Card)

Specifications of Serial Interface COM1

Introduction

The serial port is not isolated. The SG (signal ground) and FG (frame ground) terminals are connected inside the panel.

⚠ ⚠ DANGER

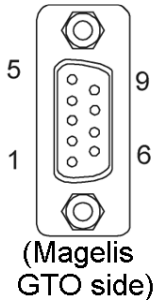
ELECTRIC SHOCK

When using the SG terminal to connect an external device to the panel:
- Verify that a short-circuit loop is not created when you set up the system.
- Connect the #5 SG terminal to remote equipment when the host (PLC) unit is not isolated. Connect the #5 SG terminal to a known reliable ground connection to reduce the risk of damaging the circuit.

Failure to follow these instructions will result in death or serious injury.

Serial Interface COM1

HMIGTO6310 / HMIGTO6315: D-Sub 9 pin plug connector via an RS-232C cable.

Pin Connection	Pin No.	RS-232C		
		Signal Name	Direction	Meaning
	1	CD	Input	Carrier Detect
	2	RD(RXD)	Input	Receive Data
	3	SD(TXD)	Output	Send Data
	4	ER(DTR)	Output	Data Terminal Ready
	5	SG	-	Signal Ground
	6	DR(DSR)	Input	Data Set Ready
	7	RS(RTS)	Output	Request to Send
	8	CS(CTS)	Input	Send possible
	9	CI(RI)/VCC	Input/–	Called Status Display +5V±5% Output 0.25A
	Shell	FG	–	Frame Ground (Common with SG)

You can switch pin #9 between RI and VCC via software.

NOTICE

EQUIPMENT DAMAGE

Use only the rated current.

Failure to follow these instructions can result in equipment damage.

Interfit bracket is #4-40 (UNC).

⚠ CAUTION

LOSS OF COMMUNICATION

- Do not put excessive stress on the communication ports.
- Securely attach communication cables to the panel wall or cabinet.
- Use only D-Sub 9 pin cables with a locking tab in good condition.

Failure to follow these instructions can result in injury or equipment damage.

Specifications of Serial Interface COM2

Introduction

The serial port is not isolated. The SG (signal ground) and FG (frame ground) terminals are connected inside the panel.

⚠ ⚠ DANGER

ELECTRIC SHOCK

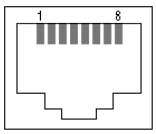
When using the SG terminal to connect an external device to the panel:
- Verify that a short-circuit loop is not created when you set up the system.
- Connect the #8 SG terminal to remote equipment when the host (PLC) unit is not isolated. Connect the #8 SG terminal to a known reliable ground connection to reduce the risk of damaging the circuit.

Failure to follow these instructions will result in death or serious injury.

Serial Interface COM2

HMIGTO6310 / HMIGTO6315: RJ45 connector via a RS-485 cable.

NOTE: When setting up RS-485 communication, the cable diagram for some equipment may require polarization on the terminal side. This terminal does not require any special setting as it handles polarization automatically.

Pin Connection	Pin No.	RS-485		
		Signal Name	Direction	Meaning
Front 	1	NC	-	-
	2	NC	-	-
	3	NC	-	-
	4	Line A	Input/Output	Transfer Data (RS-485)
	5	Line B	Input/Output	Transfer Data (RS-485)
	6	RS(RTS)	Output	Request To Send
	7	NC	-	-
	8	SG	-	Signal Ground

⚠ CAUTION

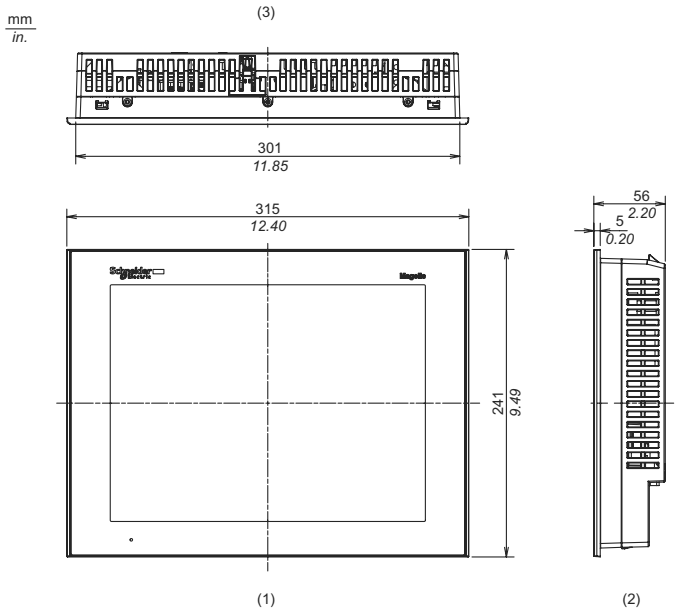
LOSS OF COMMUNICATION

- Do not put excessive stress on the communication ports.
- Securely attach communication cables to the panel wall or cabinet.
- Use only RJ45 with a locking tab in good condition.

Failure to follow these instructions can result in injury or equipment damage.

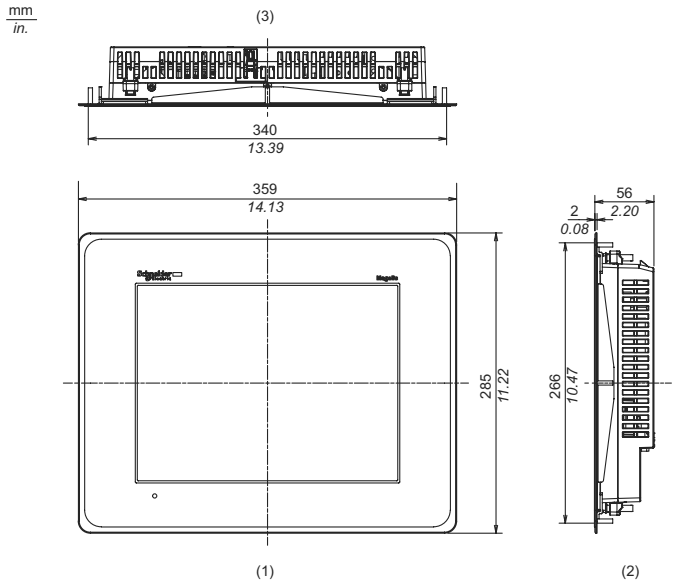
Dimensions

External Dimensions: HMIGTO6310



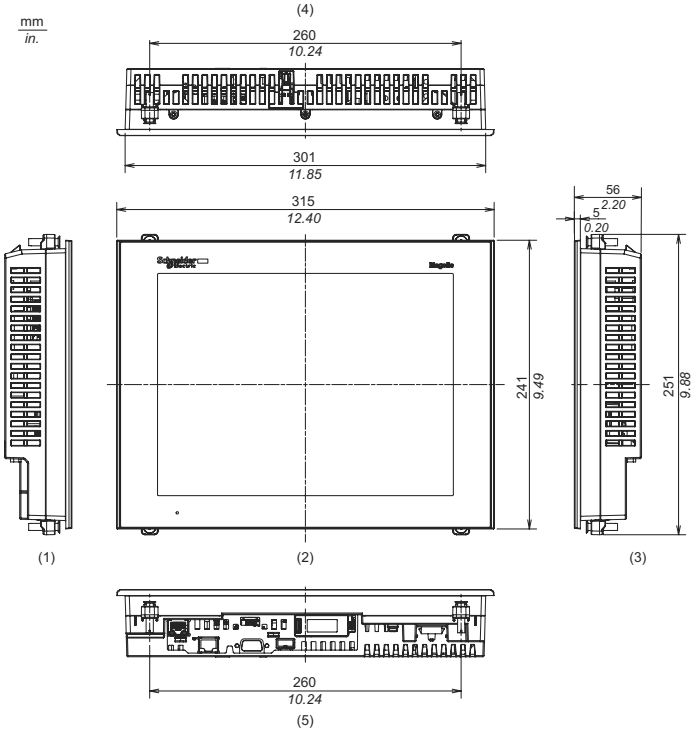
1 Front
2 Right Side
3 Top

External Dimensions: HMIGTO6315



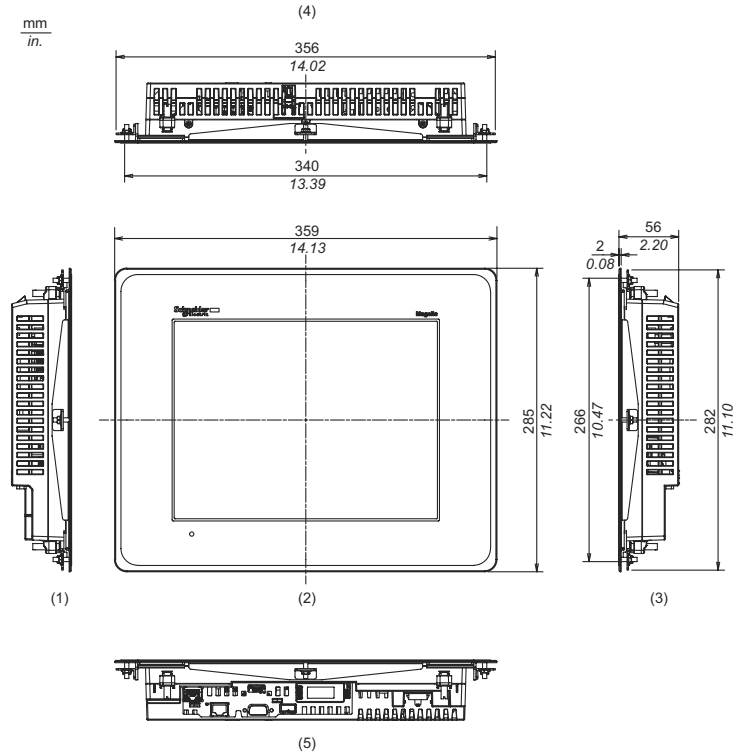
1 Front
2 Right Side
3 Top

Installation with Installation Fasteners: HMIGTO6310



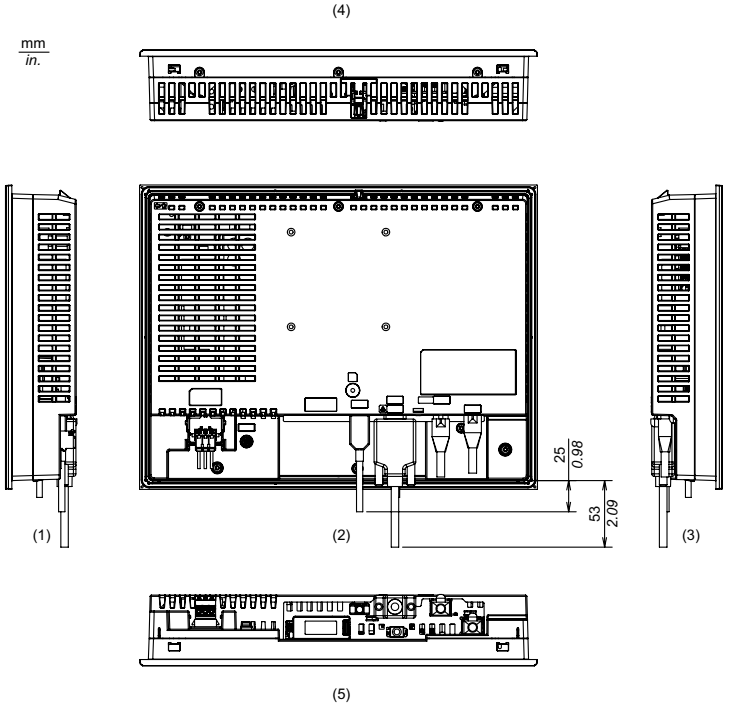
1 Left Side
2 Front
3 Right Side
4 Top
5 Bottom

Installation with Installation Fasteners: HMIGTO6315



1 Left Side
2 Front
3 Right Side
4 Top
5 Bottom

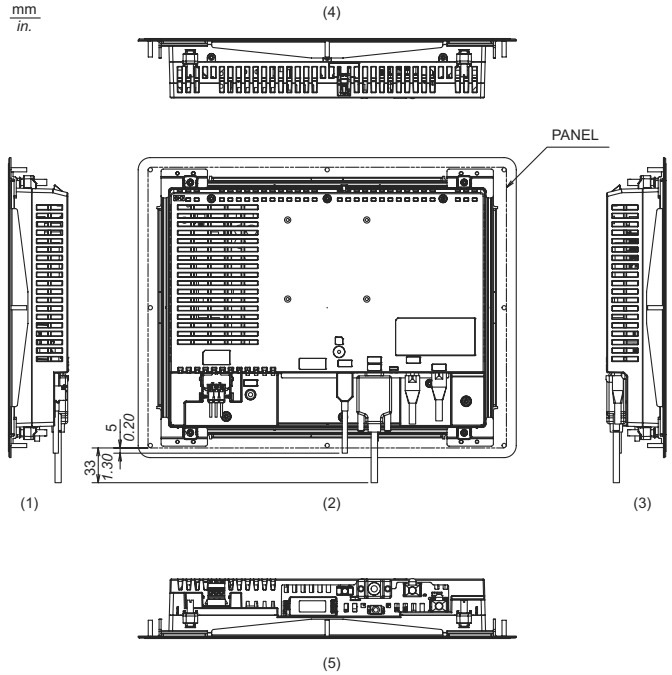
Dimensions with Cables: HMIGTO6310



1 Left Side
2 Rear
3 Right Side
4 Top
5 Bottom

NOTE: All the above values are designed with cable bending in mind. The dimensions given here are representative values depending on the type of connection cable in use. Therefore, these values are intended for reference only.

Dimensions with Cables: HMIGTO6315

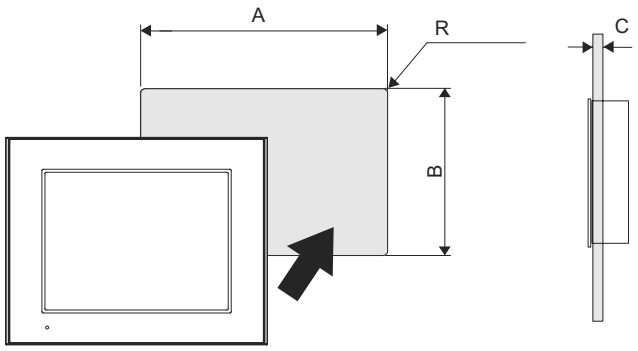


1 Left Side
2 Rear
3 Right Side
4 Top
5 Bottom

NOTE: All the above values are designed with cable bending in mind. The dimensions given here are representative values depending on the type of connection cable in use. Therefore, these values are intended for reference only.

Panel Cut Dimensions

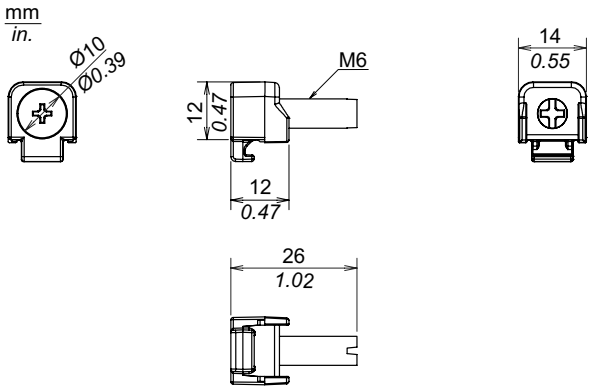
Create a panel cut and insert the panel into the opening from the front.



	A	B	C	R
HMIGTO6310	301.5 mm (+1, -0 mm) (11.87 in. [+0.04, -0 in.])	227.5s mm (+1, -0 mm) (8.96 in. [+0.04, -0 in.])	1.6...5 mm (0.06...0.2 in.)	3 mm (0.12 in.) maximum
HMIGTO6315	340.5 mm (+1, -0 mm) (13.41 in. [+0.04, -0 in.])	266.5 mm (+1, -0 mm) (10.49 in. [+0.04, -0 in.])		

NOTE: Before designing the panel cut, refer to Installation *(see page 112)*.

Installation Fastener Dimensions



Installation and Wiring

5

What's in this Chapter?

This chapter contains the following sections:

Section	Topic	Page
5.1	Installation	112
5.2	Wiring Principles	118
5.3	SD Card Insertion/Removal	124
5.4	USB Cable Clamp	128

5.1 Installation

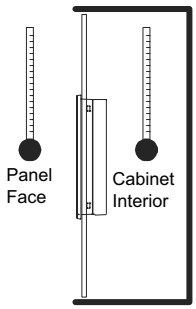
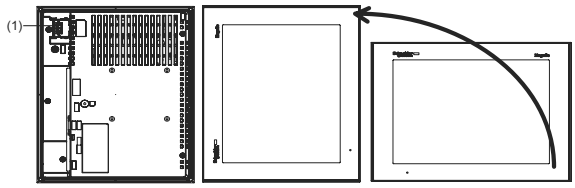
Installation Procedures

Introduction

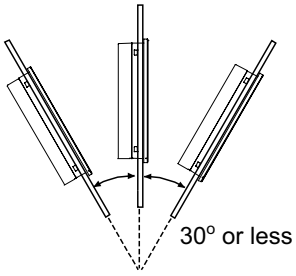
The installation fasteners are required when installing the panel.

Mount the panel in an enclosure that provides a clean, dry, robust and controlled environment. (Magelis GTO except HMIGTO2315/HMIGTO5315/HMIGTO6315: IP65, Type 1, Type 4X [Indoor Use Only] or Type 13 Enclosure. HMIGTO2315/HMIGTO5315/HMIGTO6315: IP66k, Type 1, Type 4X [Indoor Use Only] or Type 13 Enclosure.)

Installation Requirements

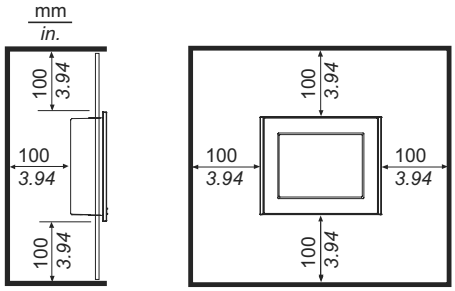
Check that the installation wall or cabinet's surface is flat, in good condition and has no jagged edges. Metal reinforcing strips may be attached to the inside of the wall, near the panel-cut, to increase its rigidity.
Decide on the thickness of the enclosure wall, based on the level of strength required: 1.6...5 mm (0.06...0.2 in.).
Be sure that the surrounding air temperature and the ambient humidity are within their designated ranges. Surrounding air temperature: 0 to 50 °C (32 to 122 °F) or 0 to 55 °C (32 to 131 °F) (see the Environment Specifications for your Magelis GTO); ambient humidity: 10 to 90%RH; wet bulb temperature: maximum 39 °C [102 °F]. When installing the panel in a cabinet or enclosure, the surrounding air temperature is the cabinet's or enclosure's internal temperature. 
Be sure that heat from surrounding equipment does not cause the panel to exceed its standard operating temperature.
When mounting the panel vertically, ensure that the right side of the unit faces up. In other words, the power connector should be at the top.  **1** Power connector

When installing the panel in a slanted position, the panel face should not incline more than 30°.



When installing the panel in a slanted position with an incline more than 30°, the ambient temperature must not exceed 40 °C (104 °F). You may need to use forced air cooling (fan, A/C) to ensure the ambient operating temperature is 40°C or less (104 °F or less).

For easier maintenance, operation and improved ventilation, install the panel at least 100 mm (3.94 in.) away from adjacent structures and other equipment as shown in the following illustration:



The holes on the back of the panel (except HMIGTO1300/1310) do not correspond to VESA 75 mm standards. Do not attach the panel to a commercial-type VESA arm.

Panel Mounting Procedure: (except HMIGTO2315/HMIGTO5315/HMIGTO6315)

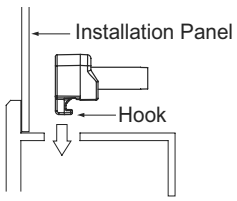
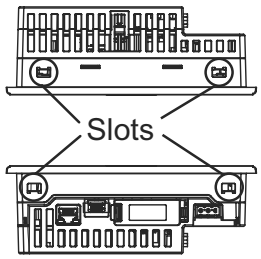
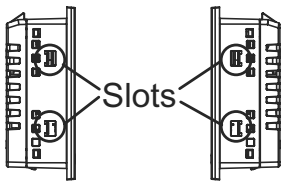
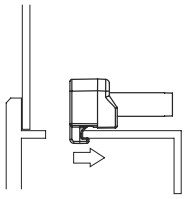
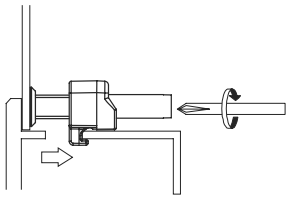
NOTICE

PANEL UNSTEADY WHEN UNSECURED

Keep panel stabilized in the panel-cut while you are installing or removing the screw fasteners.

Failure to follow these instructions can result in equipment damage.

Step	Action
1	Place the panel on a clean and level surface with the display facing downward.
2	Check that the panel's gasket is seated securely into the gasket's groove, which runs around the perimeter of the panel frame.
3	Cut a hole in the installation panel as defined by the Magelis GTO's panel cutout dimensions. HMIGTO1300/HMIGTO1310 *(see page 48)* HMIGTO2300/HMIGTO2310 *(see page 64)* HMIGTO3510/HMIGTO4310 *(see page 78)* HMIGTO5310 *(see page 93)* HMIGTO6310 *(see page 108)*
4	Insert the Magelis GTO into the panel-cut.

Step	Action
5	Insert the installation fasteners into the panel's insertion slots on the top and bottom sides (left and right sides for the HMIGTO1300/1310). Slide the fasteners to the back. If the fasteners are not correctly attached, the panel may shift or fall out.  HMIGTO2310  HMIGTO1310 
6	Insert each of the fasteners shown below. Pull the fastener back until it is flush with the rear of the attachment hole insert. 
7	Use a screwdriver to tighten each fastener screw and secure the panel in place. The necessary torque is 0.5 Nm (4.4 lb-in). 

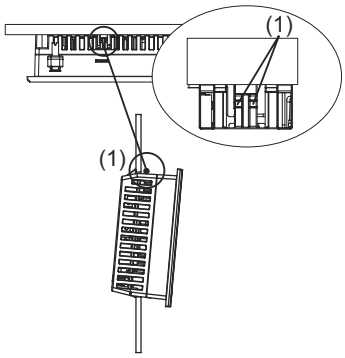
NOTICE

BROKEN ENCLOSURE

- Do not exert more than 0.5 Nm (4.4 lb•in) of torque when tightening the fastener's screws.
- Use on flat surface of a Type 1, Type 4X (Indoor Use Only) or Type 13 Enclosure.

Failure to follow these instructions can result in equipment damage.

Removal Procedure: (except HMIGTO2315/HMIGTO5315/HMIGTO6315)

Step	Action
1	Loosen the installation fasteners (4) from the Magelis GTO.
2	Remove the Magelis GTO slowly from the panel while pressing the projections on the top.  **1** Projections **NOTE:** ● You could damage the Magelis GTO if you try and remove it without holding down the projections. ● Watch your fingers so they do not get caught when holding down the projections.

⚠ CAUTION

RISK OF INJURY

Do not drop the Magelis GTO when you remove it from the panel.

- Hold the Magelis GTO in place after removing the fasteners.
- Use both hands.

Failure to follow these instructions can result in injury or equipment damage.

HMIGTO2315/HMIGTO5315/HMIGTO6315 Panel Mounting Procedure

⚠ CAUTION

RISK OF INJURY

Do not drop the Magelis GTO when you install or remove it from the panel.

- Hold the Magelis GTO in place after removing the M4 Hex nuts and brackets.
- Use both hands.

Failure to follow these instructions can result in injury or equipment damage.

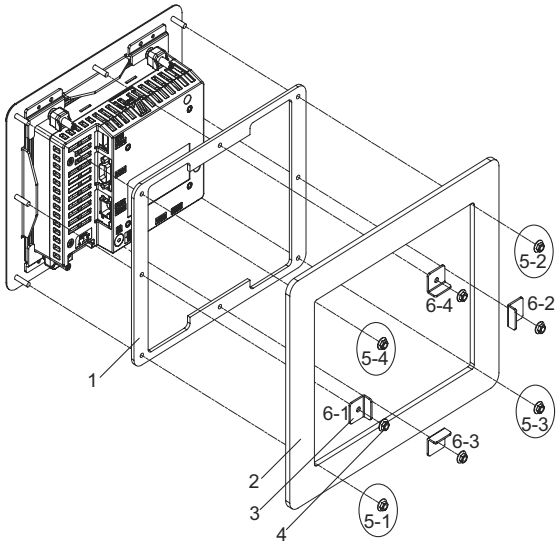
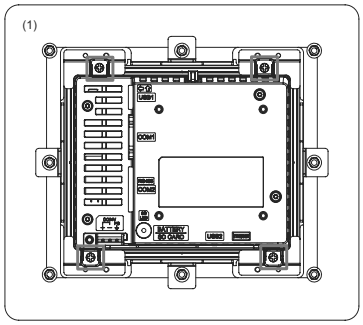
NOTICE

PANEL UNSTEADY WHEN UNSECURED

Keep panel stabilized in the panel-cut while you are installing or removing the M4 Hex nuts and brackets.

Failure to follow these instructions can result in equipment damage.

Step	Action
1	Place the panel on a clean and level surface with the display facing downward.
2	Confirm that the panel's gasket is seated properly on the rear of the panel.

Step	Action
3	Cut a hole in the panel as defined by the Magelis GTO panel cutout dimensions. HMIGTO2315 *(see page 64)* HMIGTO5315 *(see page 93)* HMIGTO6315 *(see page 108)*
4	Insert the Magelis GTO into the panel-cut.  **1** Gasket **2** Panel **3** Brackets **4** M4 Hex Nut **5** Please read Step 5. **6** Please read Step 6.
5	Tighten the four corners of the rear of the panel with the M4 Hex nuts, in the order shown in the example in Step 4. Use an M4 box-type screwdriver to tighten each M4 Hex nut and secure the panel in place. The necessary torque is 0.5 Nm (4.4 lb-in). If the M4 Hex nuts are not correctly attached, the panel may shift or fall out.
6	Attach the bracket onto the screws in the middle between the M4 Hex nuts in the order shown in the example in Step 4. Use an M4 box-type screwdriver to tighten each M4 Hex nut and secure the panel in place. The necessary torque is 0.5 Nm (4.4 lb-in). If the M4 Hex nuts are not correctly attached, the panel may shift or fall out.
7	Tighten all the M4 Hex nuts again. The necessary torque is 0.5 Nm (4.4 lb-in). **NOTE:** Do not loosen the installation fasteners, marked with red squares below.  **1** Panel

NOTICE

BROKEN ENCLOSURE

- Do not exert more than 0.5 Nm (4.4 lb•in) of torque when tightening the M4 Hex nuts.
- Use on flat surface of a Type 1, Type 4X (Indoor Use Only) or Type 13 Enclosure.

Failure to follow these instructions can result in equipment damage.

5.2 Wiring Principles

Overview

This section presents the Magelis GTO wiring principles.

What's in this Section?

This section contains the following topics:

Topic	Page
Connecting the Power Cord	119
Connecting the Power Supply	121
Grounding	123

Connecting the Power Cord

⚠ WARNING

EXCESSIVE ELECTROMAGNETIC INTERFERENCE

- When the functional ground (FG) terminal is connected, be sure the wire is grounded. Not grounding the panel can result in excessive Electromagnetic Interference (EMI). Grounding is required to meet EMC level immunity.
- Remove power before wiring the panel's power terminals.
- The DC model uses only 24 Vdc power. Using any other level of power can damage both the power supply and the panel.
- Since the panel is not equipped with a power switch, be sure to connect a power switch to the power supply.
- Be sure to ground the panel's FG terminal.
- Replace and secure all elements of the system before applying power to the panel

Failure to follow these instructions can result in death, serious injury, or equipment damage.

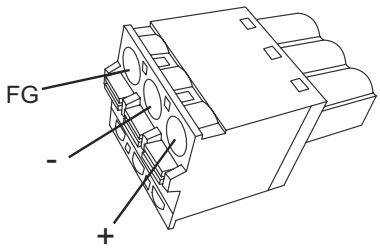
NOTE: The shield ground (SG) and FG terminals are connected internally in the panel.

DC Power Cord Preparation

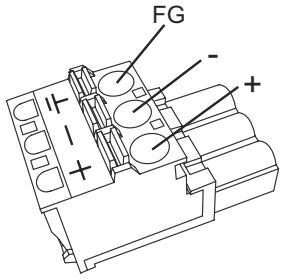
- Make sure the ground wire is either the same or heavier gauge than the power wires.
- Do not use aluminum wires in the power supply's power cord.
- If the ends of the individual wires are not twisted correctly, the wires may create a short circuit.
- Wherever possible, use wires that are 0.75 to 2.5 mm^2 (AWG 18 - 13) for the power cord, and twist the wire ends before attaching the terminals.
- The conductor type is solid or stranded wire.
- Use copper conductors only.
- The temperature rating of field installed conductors: 75 °C (167 °F) only.

DC Power Supply Connector (Plug) Specifications

HMIGTO1300/1310 / HMIGTO2300/2310/2315 / HMIGTO3510/4310

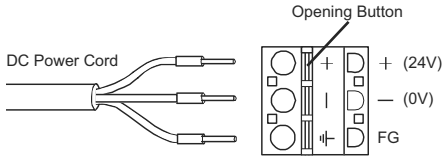
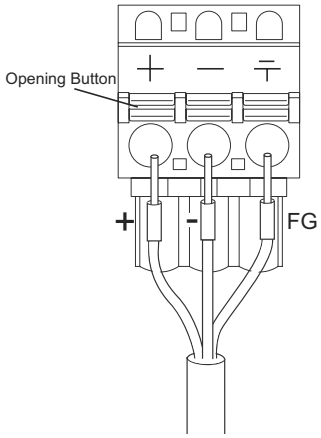


HMIGTO5310/5315 / HMIGTO6310/6315



Connection	Wire
+	24 Vdc
-	0 Vdc
FG	Grounded terminal connected to the panel chassis.

How to connect the DC Power Cord

Step	Action
1	Confirm the power cord is not connected to the power supply.
2	Check the rated voltage and remove the “DC24V” sticker on the DC power supply connector.
3	Remove 10 mm (0.39 in.) of the vinyl membrane off the ends of the power cord wires.
4	If using stranded wire, twist the ends. Tinning the ends with solder reduces risk of fraying and ensures good electrical transfer.
5	Push the Opening button with a small and flat screwdriver to open the desired pin hole.
6	Insert each pin terminal into its corresponding hole. Release the Opening button to clamp the pin in place. HMIGTO1300/1310 / HMIGTO2300/2310/2315 / HMIGTO3510/4310  HMIGTO5310/5315 / HMIGTO6310/6315 
7	After inserting all three pins, insert the power plug into the power connector on the panel.

NOTE:

- Do not solder the wire directly to the power receptacle pin.
- To prevent the possibility of a terminal short, use a pin terminal that has an insulating sleeve.
- You can connect the DC power supply connector for HMIGTO1300/1310, HMIGTO2300/2310/2315, or HMIGTO3510/4310 to HMIGTO5310/5315 or HMIGTO6310/6315 panels. However, the reverse is not possible. You cannot connect the DC power supply connector for HMIGTO5310/5315 or HMIGTO6310/6315 to HMIGTO1300/1310, HMIGTO2300/2310/2315, or HMIGTO3510/4310 panels.

Connecting the Power Supply

Precautions

- You must use a 24 Vdc input unit with a Class 2 power supply.
- To increase the electromagnetic noise resistance, twist the ends of the power cord wires before connecting them to the power plug.
- The panel's power supply cord should not be bundled with or kept close to main circuit lines (high voltage, high current), or input/output signal lines.
- Connect a lightning surge absorber to handle power surges.
- To reduce electromagnetic noise, make the power cord as short as possible.

⚠ WARNING

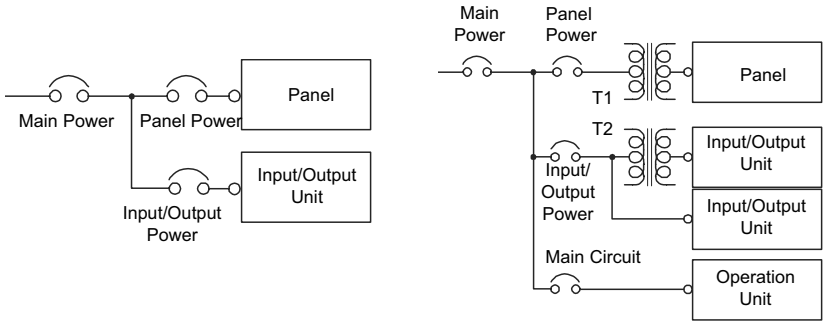
SHORT CIRCUIT, FIRE, OR UNINTENDED EQUIPMENT OPERATION

Avoid excessive force on the power cable to prevent accidental disconnection:
- Securely attach power cables to the panel or cabinet.
- Use the designated torque to tighten the unit terminal block screws.
- Install and fasten the panel on installation panel or cabinet prior to connecting power supply and communication lines.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

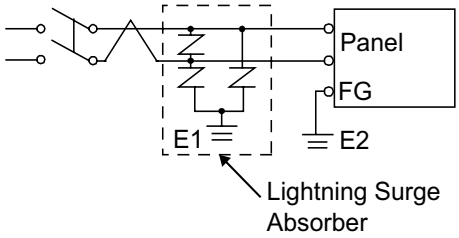
Power Supply Connections

When supplying power to the panel, separate the input/output and power lines, as shown.



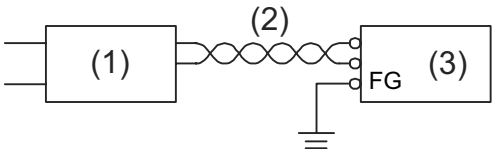
NOTE:

The following shows a lightning surge absorber connection:



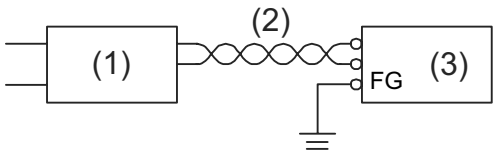
- Ground the surge absorber (E1) separately from the panel (E2).
- Select a surge absorber that has a maximum circuit voltage greater than that of the peak voltage of the power supply.

If the supplied voltage exceeds the panel range, connect a constant voltage transformer.



1 Constant voltage transformer
2 Twisted-pair cord
3 panel

Select a power supply low in noise for between the line and ground. If there is an excess amount of noise, connect an insulating transformer.



1 Insulating transformer
2 Twisted-pair cord
3 panel

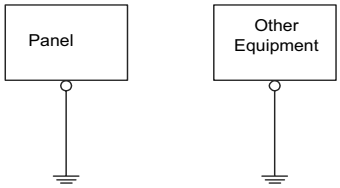
NOTE: Use constant voltage and insulating transformers with capacities exceeding the Power Consumption value.

Grounding

Exclusive Grounding

When supplying power to the panel, separate the input/output and power lines as shown below.

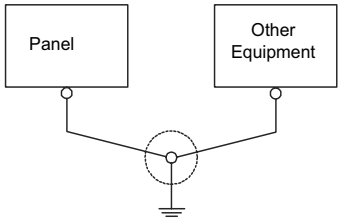
Connect the frame ground (FG) terminal on the power plug to an exclusive ground.



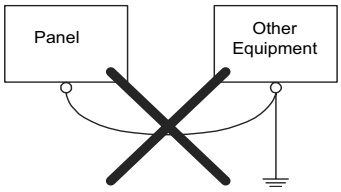
Precautions

Electromagnetic Interference (EMI) can be created if the devices are improperly grounded. EMI can cause loss of communication. Do not use common grounding, except for the authorized configuration described below. If exclusive grounding is not possible, use a common grounding point.

Correct grounding



Incorrect grounding



- Check that the grounding resistance is 100 Ω or less.(1)
- The FG wire should have a cross sectional area greater than 2 mm^2 (AWG 14) (1). Create the connection point as close to the panel as possible, and make the wire as short as possible. When using a long grounding wire, replace the thin wire with a thicker wire, and place it in a duct.
- FG and SG terminals are internally connected in the panel. When connecting an external device to the panel using the SG terminal, check that you do not create a short-circuit loop when you set up the system.

(1) Observe local codes and standards. Ensure the ground connection has a resistance of 100 Ω and that the ground wire has a cross-section of at least 2 mm^2 or AWG 14.

5.3 SD Card Insertion/Removal

What's in this Section?

This section contains the following topics:

Topic	Page
Introduction	125
Inserting the SD Card	126
Removing the SD Card	127
SD Card Data Backup	127

Introduction

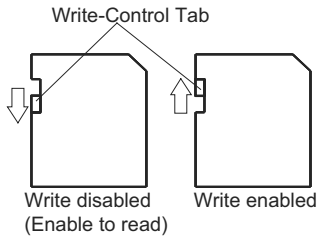
When using the Magelis GTO and a SD Card, observe the following to avoid losing valuable data:

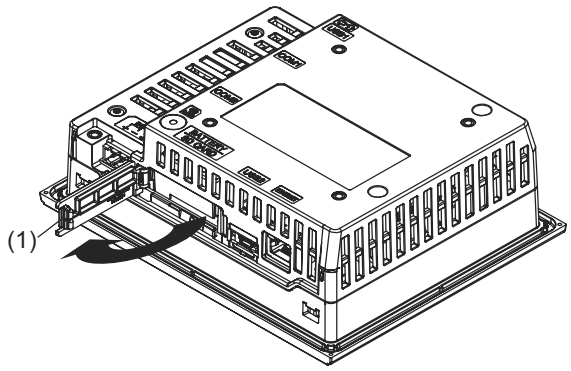
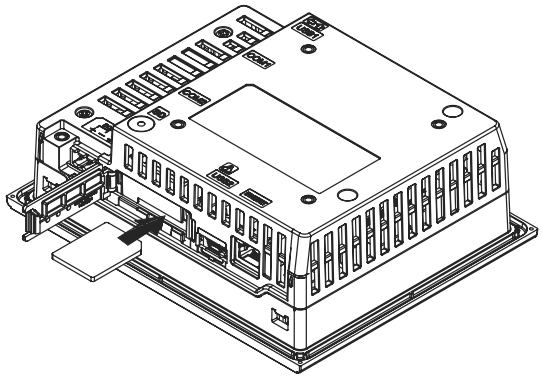
- Since accidental data loss can occur at any time, back up panel screen and SD Card data regularly.
- Before using the SD Card, familiarize yourself with the SD Card's front and rear face orientation, as well as the position of the SD Card connectors. If the SD Card is not positioned correctly when inserted into the panel, the card's internal data and the panel could become damaged.

NOTICE
LOSS OF DATA ● Insert the SD Card properly. ● While a SD Card is accessed, do not turn OFF or reset the panel, and do not insert or remove the SD Card. ● Do not store the SD Card where there is static electricity or electromagnetic waves. ● Do not store the SD Card in direct sunlight, near a heater, or other locations where high temperatures can occur. ● Do not bend the SD Card. ● Do not drop or strike the SD Card against another object. ● Keep the SD Card dry. ● Do not touch the SD Card connectors. ● Do not disassemble or modify the SD Card. ● Use only SD Cards formatted using FAT or FAT32. **Failure to follow these instructions can result in equipment damage.**

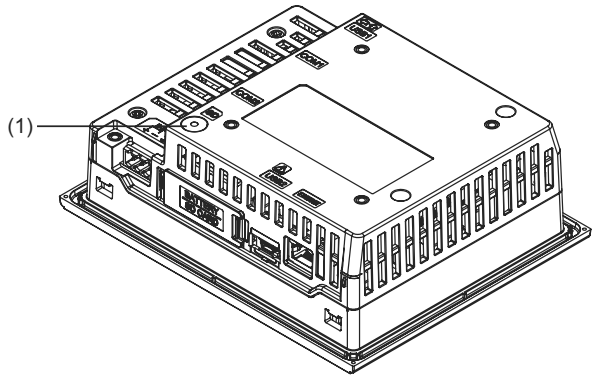
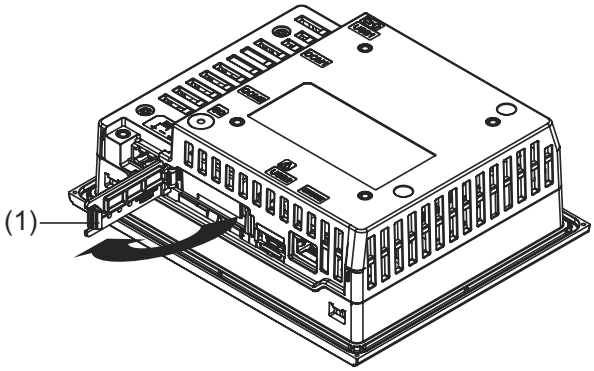
Inserting the SD Card

NOTE: As shown in the image below (example on the left-hand side), you can set the Write-Control Tab to prevent write operations to the SD Card. Push the tab up, as shown in the example on the right-hand side, to release the lock and enable writing to the SD Card.



Step	Action
1	Pull on the tab and open the SD Card cover.  **1** Tab
2	Insert the SD Card into the SD Card interface, and push until you hear it “click”. 
3	Close the SD Card cover.

Removing the SD Card

Step	Action
1	Make sure the SD Card access LED is off.  **1** SD Card Access LED
2	Push down the tab on the SD Card cover, then pull open the cover.  **1** Tab
3	Push the SD Card once to release, and pull out the card. After removing the card, close the cover. **NOTE:** After using the SD Card, store the SD Card in its case or other safe location.

SD Card Data Backup

To make your backups, you can either insert the SD Card directly into the SD Card interface on your computer, or use a commercially available SD Card reader.

5.4 USB Cable Clamp

Overview

This section presents the USB cable clamp.

What's in this Section?

This section contains the following topics:

Topic	Page
USB Cable Clamp for USB (Type A)	129
USB Holder for USB (mini-B)	131

USB Cable Clamp for USB (Type A)

Introduction

When using a USB device, attaching a USB cable clamp to the USB interface to prevent the USB cable from being disconnected.

⚠ WARNING

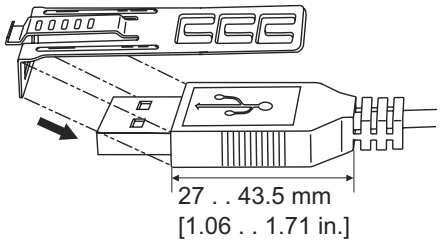
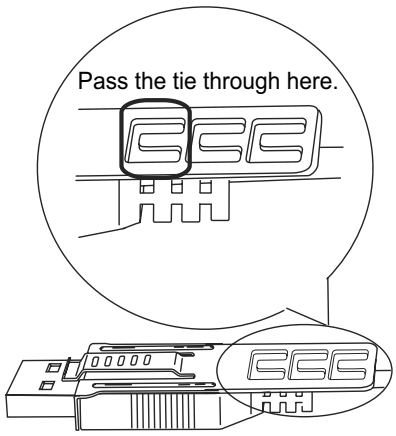
RISK OF EXPLOSION IN HAZARDOUS LOCATIONS

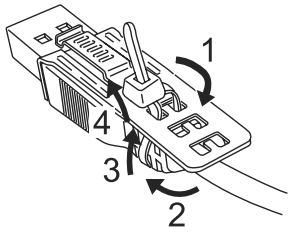
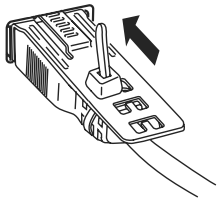
- Verify the power, input, and output (I/O) wiring are in accordance with Class I, Division 2 wiring methods.
- Do not substitute any components that impair compliance to Class I, Division 2.
- Confirm that the USB cable has been fixed with the USB cable clamp before using the USB interface.
- Remove power before attaching or detaching any connectors to or from the panel.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Attaching the USB Cable Clamp

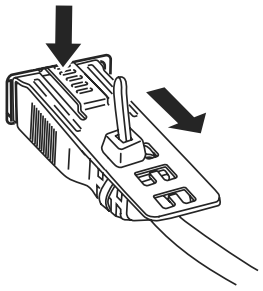
NOTE: Watch your fingers. The edge of the clip is sharp.

Step	Action
1	Mount the clip to the USB mark connector shell so that it overlaps. The clip matches the 27 to 43.5 mm [1.06 to 1.71 in.] length of the USB connector. 
2	Align the clip and the USB cable connector shell. Adjust the position of the holes where the clip is attached. To ensure stability, select the clip-hole position that is closest to the base of the connector shell. 

Step	Action
3	As shown, pass the tie through the clip hole. Next, turn the tie and pass it through the head so that the USB cable can pass through the center of the tie loop. The clip is now attached to the USB cable.  **NOTE:** ● Check the direction of the head beforehand. Make sure the USB cable is through the center of the tie loop and that the tie can pass through the head. ● You can substitute the tie provided with commercially available ties with a width of 4.8 mm [0.19 in.] and thickness of 1.3 mm [0.05 in.].
4	While pressing the grip on the clip, insert the cable from step 3 all the way into the USB host interface. Make sure that the clip tab is secured to the USB cable attached to the Magelis GTO. 

Removing the USB Cable

Remove the USB cable while pushing the grip section of the clip.



USB Holder for USB (mini-B)

Introduction

When using a USB device, you can attach a USB holder to the USB (mini-B) interface to prevent the USB cable from being disconnected.

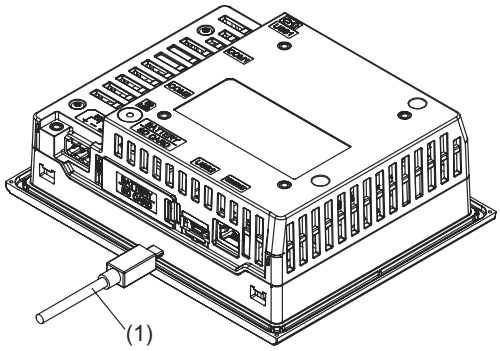
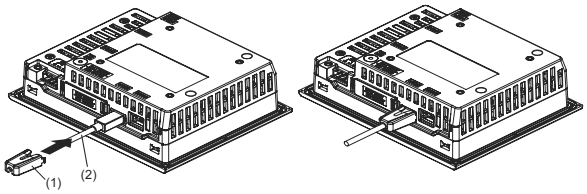
⚠ WARNING

RISK OF EXPLOSION IN HAZARDOUS LOCATIONS

- Verify the power, input, and output (I/O) wiring are in accordance with Class I, Division 2 wiring methods.
- Do not substitute any components that impair compliance to Class I, Division 2.
- Confirm that the USB cable has been fixed with the USB holder before using the USB interface.
- Remove power before attaching or detaching any connectors to or from the panel.

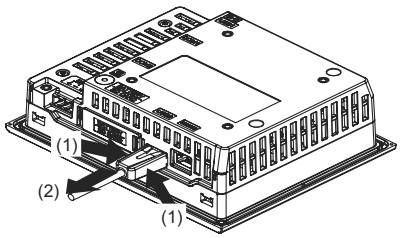
Failure to follow these instructions can result in death, serious injury, or equipment damage.

Attaching the USB Holder

Step	Action
1	Insert the USB cable into the USB (mini-B) interface.  **1** USB cable
2	Attach the USB holder to fix the USB cable in place. Insert the USB holder into the USB (mini-B) interface.  **1** USB holder **2** USB cable

Removing the USB Holder

Remove the USB holder by pressing the tabs from the sides.



1 USB holder
2 USB cable

Maintenance

6

Overview

This chapter explains how to maintain your panel.

What's in this Chapter?

This chapter contains the following topics:

Topic	Page
Regular Cleaning	134
Replacing the Installation Gasket	135
Periodic Check Points	137
Replacing the Primary Battery	138

Regular Cleaning

Cleaning the display

NOTICE
EQUIPMENT DAMAGE ● Power off the panel before cleaning it. ● Do not use hard or pointed objects to operate the touch panel. ● Do not use paint thinner, organic solvents, or a strong acid compound to clean the unit. **Failure to follow these instructions can result in equipment damage.**

When the surface or the frame of the display gets dirty, soak a soft cloth in water with a neutral detergent, wring the cloth tightly and wipe the display.

Replacing the Installation Gasket

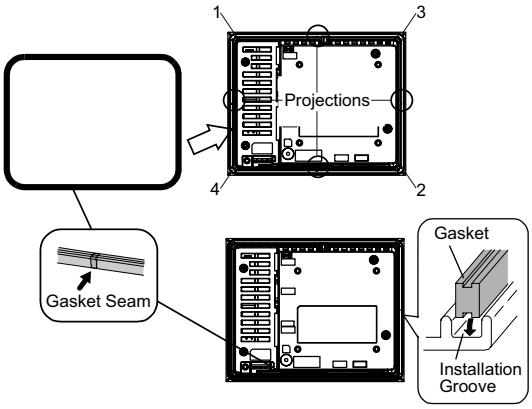
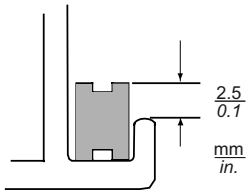
Overview

The installation gasket provides protection against dust and moisture.

NOTICE
GASKET AGING ● Inspect the gasket periodically as required by your operating environment to keep the initial IP level. ● Change the gasket at least once a year, or as soon as scratches or dirt become visible. **Failure to follow these instructions can result in equipment damage.**

Installing the Installation Gasket

NOTE: For instructions on how to install the installation gasket when using HMIGTO2315/HMIGTO5315/HMIGTO6315, see HMIGTO2315/HMIGTO5315/HMIGTO6315 Panel Mounting Procedure *(see page 115)*.

Stage	Description
1	Place the panel on a flat, level surface, with the display face pointing down.
2	Remove the gasket from the panel.
3	Attach the new gasket to the panel. Position the gasket in the installation groove so that the gasket seam is at the bottom of the panel. First, insert the gasket into the 4 corners, in the order shown in the image below. Then, insert the rest of the gasket into the installation groove. **NOTE:** ● The center of the panel bezel's installation groove is ribbed. Make sure you insert the gasket all the way in without catching the ribbed sections. ● When using a tool to insert the gasket, make sure the tool does not catch the rubber gasket and cause a tear. 
4	The upper surface of the gasket should protrude approximately 2.0 mm (0.06 in.) from the groove. Check the gasket is inserted correctly before installing the Magelis GTO into a panel. 

The gasket must be inserted correctly into the groove for IP65f moisture resistance for the panel. (IP66k moisture resistance for HMIGTO2315/HMIGTO5315/HMIGTO6315.)

⚠ CAUTION

EQUIPMENT DAMAGE

- Since the gasket is flexible but not elastic, be careful not to stretch it unnecessarily.
- Make sure the gasket seam is not inserted into any of the panel corners.
- Insert the gasket seam in the installation groove.

Failure to follow these instructions can result in injury or equipment damage.

Periodic Check Points

Operation Environment

- Is the operating temperature within the allowable range? Refer to Environmental Specifications *(see Magelis HMI STU 655/855, User Manual)*.
- Is the operating humidity within the specified range? (10%RH to 90%RH, dry bulb temperature of 39 °C (102.2 °F) or less)
- Is the operating atmosphere free of corrosive gasses?

When the Magelis GTO is inside a panel, the ambient environment refers to the interior of the panel.

Electrical Specifications

Is the input voltage appropriate?

- 100 Vac to 240 Vac 50/60 Hz
- 19.2 Vdc to 28.8 Vdc

Related Items

- Are all power cords and cables connected properly? Are there any loose cables?
- Are all mounting brackets holding the unit securely?
- Are there scratches or traces of dirt on the installation gasket?

Replacing the Primary Battery

Introduction

The replacement battery HMI ZGBAT (sold separately) for the primary battery in the Magelis GTO is available from Schneider Electric.

NOTE: The HMIGTO1300/1310 and HMIGTO2300 are not equipped with a primary battery.

⚠⚠ DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION, OR ARC FLASH

- Follow the procedures step by step to replace the battery correctly and safely.
- Before replacing the battery, turn OFF the panel's power.

Failure to follow these instructions will result in death or serious injury.

⚠ DANGER

EXPLOSION, FIRE, OR CHEMICAL HAZARD

- Use only the replacement battery HMI ZGBAT manufactured by Schneider Electric.
- Do not cause a short circuit.
- Recycle or properly dispose of used batteries.

Failure to follow these instructions will result in death or serious injury.

The primary battery is non-rechargeable, and is used for data backup of memory and the internal clock. If the primary battery is depleted, the backup data is lost. One month before the primary battery is completely depleted, an alarm will beep to indicate it is time to replace the primary battery.

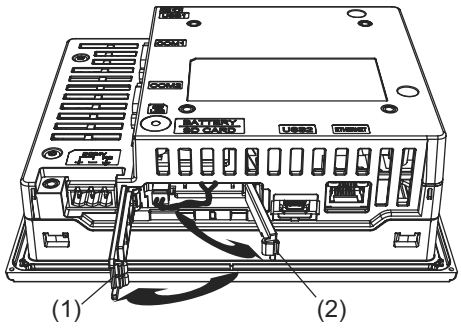
NOTICE

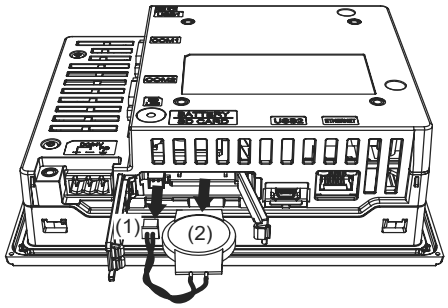
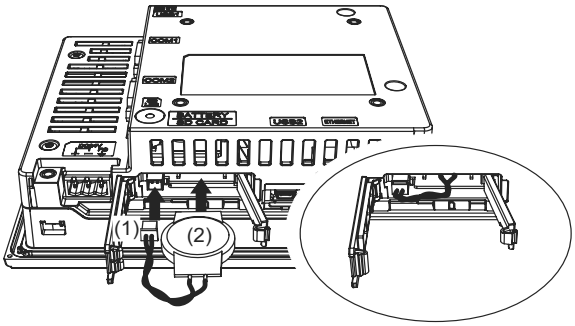
LOSS OF DATA

- Replace the battery within one month after an alarm beeps to indicate it is time to replace the battery.
- Complete replacing the battery within ten minutes of shutting down the panel.
- Replace the primary battery regularly, every five years, after you purchase the panel.

Failure to follow these instructions can result in equipment damage.

The primary battery replacement time (within a month after the alarm occurs) is only a guideline. When backup SRAM data and clock data is lost after the alarm occurs, Schneider Electric does not perform data recovery/retrieval. Schneider Electric does not accept any responsibility for the loss of data.

Step	Action
1	Disconnect the power supply from the Magelis GTO.
2	Touch the housing or ground connection (not the power supply) to discharge any electrostatic charge from your body.
3	Open the SD Card Interface Cover by pressing its tab. Next, open the Replacement Battery Insertion Cover by pressing its tab.  **1** SD Card Interface Cover / Tab **2** Replacement Battery Insertion Cover / Tab

Step	Action
4	Remove the primary battery and connector.  **1** Connector **2** Primary battery
5	Attach the new primary battery and connector. 
6	First close the replacement battery cover, then close the SD Card Interface Cover. **NOTE:** Make sure the cables are inserted completely inside the enclosure. Otherwise, you can damage the cables when you close the cover.
7	Reconnect the power supply to the Magelis GTO.

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