Control cable | PUR | chainflex® CF78.UL



Example image

10 million Guaranteed double strokes

6.8 x d Bend radius e-chain®

100 m Travel distance, e-chain®

- For heavy duty applications
- PUR outer jacket
- Shielded
- Oil-resistant and coolant-resistant
- Flame retardant
- PVC and halogen-free
- Notch-resistant
- Hydrolysis and microbe-resistant

Dynamic information

Bend radius	e-chain® linear	min. 6.8 x d
	flexible	min. 5 x d
	fixed	min. 4 x d
Temperature	e-chain® linear	-25 °C up to +80 °C
	flexible	-40 °C up to +80 °C (following DIN EN 60811-504)
	fixed	-50 °C up to +80 °C (following DIN EN 50305)
v max.	unsupported	10 m/s
	gliding	5 m/s
a max.		80 m/s²
Travel distance		Unsupported travels and up to 100 m for gliding applications, Class 5

Cable structure

Conductor	Finely stranded conductor consisting of bare copper wires (following DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	**Number of cores < 12:** Cores wound in a layer with short pitch length. **Number of cores ≥ 12:** Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.
Core identification	Black cores with white numbers, one green-yellow core.
Inner jacket	TPE mixture adapted to suit the requirements in e-chains®.
Overall shield	Bending-resistant braiding made of tinned copper wires. Coverage linear approx. 55 %, optical approx. 80 %
Outer jacket	Low-adhesion, halogen-free, highly abrasion resistant PUR mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-10-2). Colour: Window-grey (similar to RAL 7040)
CFRIP®	Strip cables faster: a tear strip is moulded into the inner jacket Video ▶ www.igus.eu/CFRIP

Electrical information

Nominal voltage	300/500 V (following DIN VDE 0298-3)
Testing voltage	2000 V (following DIN EN 50395)

Class 5.5.3.1

Basic requirements	low	1	2	3	4	**5**	6	7	highest
Travel distance	unsupported	1	2	3	4	**5**	6		≥ 400 m
Oil resistance	none	1	2	**3**	4				highest
Torsion	none	**1**	2	3	4				±360°

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
Offshore	MUD-resistant following NEK 606 - status 2009
Flame retardant	According to IEC 60332-1-2, CEI 20-35, FT1, VW-1
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL/CSA	Style 11323 and 21223, 1000 V, 80 °C
NFPA	Following NFPA 79-2018, chapter 12.9
DNV-GL	Type approval certificate No. 61 935-14 HH
EAC	Certificate No. RU C-DE.ME77.B.01254 (TR ZU)
CTP	Certificate No. C-DE.PB49.B.00416 (Fire protection)
CEI	Following CEI 20-35
Lead-free	Following 2011/65/EC (RoHS-II)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF77.UL.05.12.D - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU

Guaranteed service life (details see page 22-23)

Double strokes*	5 million		7.5 million		10 million	
Temperature, from/to [°C]	< 10 m	≥ 10 m	< 10 m	≥ 10 m	< 10 m	≥ 10 m
	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-25/-15	8.5	10	9.5	11	10.5	12
-15/+70	6.8	7.5	7.5	8.5	8.5	9.5
+70/+80	8.5	10	9.5	11	10.5	12

* Higher number of double strokes? Service life calculation online ▶ www.igus.eu/chainflexlife

Typical mechanical application areas

- For heavy duty applications, Class 5
- Unsupported travels and up to 100 m for gliding applications, Class 5
- Almost unlimited resistance to oil, Class 3
- No torsion, Class 1
- Indoor and outdoor applications with average sun radiation
- Machining units/machine tools, Storage and retrieval units for high-bay warehouses, Packaging industry, quick handling, refrigerating sector

CF78.UL
PUR
6.8 x d

Control cable | PUR | chainflex® CF78.UL

Strip cables 50 % faster

Class 5.5.3.1

Basic requirements	low	1	2	3	4	**5**	6	7	highest
Travel distance	unsupported	1	2	3	4	**5**	6		≥ 400 m
Oil resistance	none	1	2	**3**	4	highest			
Torsion	none	**1**	2	3	4	±360°			

CF78.UL
PUR
6.8 x d



Example image

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF78.UL.05.04	(4G0.5)C	8.0	38	77
CF78.UL.05.05	(5G0.5)C	8.0	45	91
CF78.UL.05.07	(7G0.5)C	9.5	58	119
CF78.UL.05.09	(9G0.5)C	11.0	77	143
CF78.UL.05.12	(12G0.5)C	12.5	92	202
CF78.UL.05.18	(18G0.5)C	14.5	146	247
CF78.UL.05.25	(25G0.5)C	16.0	168	354
CF78.UL.07.03	(3G0.75)C	8.0	42	77
CF78.UL.07.04	(4G0.75)C	8.5	49	96
CF78.UL.07.05	(5G0.75)C	9.5	61	105
CF78.UL.07.07	(7G0.75)C	10.5	82	142
CF78.UL.07.12	(12G0.75)C	13.5	136	242
CF78.UL.07.18	(18G0.75)C	15.5	193	354
CF78.UL.07.36	(36G0.75)C	22.0	390	702
CF78.UL.10.03	(3G1.0)C	8.5	50	87
CF78.UL.10.04	(4G1.0)C	9.0	62	104
CF78.UL.10.05	(5G1.0)C	9.5	74	119
CF78.UL.10.07	(7G1.0)C	11.0	104	164
CF78.UL.10.12	(12G1.0)C	14.5	166	295
CF78.UL.10.18	(18G1.0)C	17.0	240	407
CF78.UL.10.25	(25G1.0)C	20.0	325	545
CF78.UL.15.03	(3G1.5)C	9.5	68	129
CF78.UL.15.04	(4G1.5)C	10.0	85	134
CF78.UL.15.05	(5G1.5)C	10.5	109	160
CF78.UL.15.07 [17]	(7G1.5)C	12.5	144	217
CF78.UL.15.12	(12G1.5)C	16.0	233	387
CF78.UL.15.18	(18G1.5)C	19.0	345	541
CF78.UL.15.25	(25G1.5)C	22.5	463	724
CF78.UL.15.36	(36G1.5)C	26.5	663	1095
CF78.UL.15.42	(42G1.5)C	29.5	820	1296
CF78.UL.25.03	(3G2.5)C	10.0	106	174
CF78.UL.25.04	(4G2.5)C	11.5	139	203
CF78.UL.25.05	(5G2.5)C	12.5	166	235
CF78.UL.25.07 [17]	(7G2.5)C	14.5	229	334
CF78.UL.25.12	(12G2.5)C	19.0	382	585
CF78.UL.40.04	(4G4.0)C	14.0	203	328

[17] When using the cables with "7 G 1.5 mm²" and "7 G 2.5 mm²" minimum bend radius must be 17.5 x d with gliding travel distance ≥ 5 m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Order example: CF78.UL.05.04 – to your desired length (0.5 m steps)
CF78.UL chainflex® series .05 Code nominal cross section .04 Number of cores

Online order ▶ www.chainflex.eu/CF78.UL

Delivery time 24hrs or today.
Delivery time means time until goods are shipped.